

This space reserved for binding.

A.J. Lavoie's System, #96

No. of Pieces	NAME OF ARTICLES	Drawing No.	List No. on drawing	Pattern No.	Checked by	Material	Weight Rough When finished Under-line	Production List No.	Inspector
2	CONNECTING RODS	12050		9809		C. st.			
2	Crank Pin Boxes 2"x2 1/2"	1163		10304		Bro.			
2	Crosshead pin Boxes 1 1/2"x2 1/2"	1177		10310		"			
2	" Wedges	130				Mild st.			
2	" " cap screws	12050		*226.A.		"			
2	Crank Pin Wedges	137				Mild st.			
2	" " oilers	12050		*232.A.		W.I.			
2	" " oilers	12050		*224.Fig. 650. 1/2" cap screw 2 1/2" d.		W.I.			
2	" " oil bolts cotter pins	12050		*224.Fig. 650. 1/2" cap screw 2 1/2" d.		W.I.			
1	CROSSHEAD (right hand)	12081				C.I.			
1	" (left hand)	12086				C.I.			
2	covers	171		10190		C.I.			
8	" studs			10195		C.I.			
8	" " nuts (standard)			*505.A.		W.I.			
2	Pins	172		3/8" hex nut		W.I.			
2	" Jam nuts (special)	1235				med. st.			
2	Keys	172				steel			
2	CRANK DISCS	198				C.I.			
2	Pins	197		10219		med. st.			
2	" Covers	199				W.I.			
2	" Cap screws			*401.A.		W.I.			
2	shaft bearing caps	12080		10191		C.I.			
4	" " studs			*619.A.		W.I.			
4	" " " nuts			7/8" std. hex.		W.I.			
1	PINION	195				C.I.			
1	Key (standard)	1288		10206		Mild st.			
1	THROTTLE VALVE body	12087				C.I.			
1	Disc	1141		10286		Bro.			
1	Cover	1223		10349		C.I.			
4	" Studs			*403.A.		W.I.			
4	" " nuts (standard)			3/8" hex nut		W.I.			
1	Spindle	1151				Mild st.			
1	" Gland	202		84-18		C.I.			
2	" " studs			*111.C.		W.I.			
2	" " nuts (standard)			3/8" hex nut		W.I.			
1	Drain Plug (std. 1/2" pipe Plug)					Bro.			
1	Spring	1261				C.I.			
1	Arrgt. except Hand lever & Quadrant	12583				W.I.			

PROPERTY OF
A.J. LAVOIE

STANDARD FOR ALL

7 1/2" x 8 1/2" x 10" DOUBLE CYLINDER HOISTING ENGINES

Drawing No.

200

FORM NO 96
CUT NO 1

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A.J. LAVOIE

STANDARD FOR ALL

7 1/2" x 8 1/2" x 10" DOUBLE CYLINDER HOISTING ENGINES

Drawing No.

200

No. 106, already in his office. Everything else should be at once despatched to No. 2. It is the conventional right of No. 2 to accept or reject any order emanating from the Sales Division, since he is responsible for the orderly and economic operation of the works. Upon receiving the order and

its accessories from No. 1, No. 2, or his secretary, must also stamp on back of all the sheets, date, and time they reached his office. The same operation to be repeated upon issue or rejection.

In the event of rejection, an explanatory report must be