THE SCHOOL OF THE PRINTING OFFICE.

The lessons taught in the School of the Printing Office are so numerous that few can be noticed, and none dwelt upon at length, in the brief space allotted to a single article. All, how ever, are of importance to a correct knowledge and a successful carrying on of the "art;" and though they may have been alluded to before, the beginning of a new year is a fitting time to recall them to memory, and urge that they be neither overlooked nor ignored.

It is only by constant study that any printer can meet the demands of the day. There appears to be no limit to the ca-pabilities of type metal in the type founder's hands. The forms of yesterday are looked upon as already old in this fast age, and all are upon the qui vive for what the morrow will produce, and ready to seize upon the possibilities.

But there are certain things connected with the "art pre servative" that can never become old; certain principles and duties that will last as long as press and type; and they underlie all that makes printing what it has become, and will add to its greatness and power as the years roll on, if but rightly understood and acted upon,

It has been well written that "cleanliness is next to godli True, it cannot be carried to the extreme that it is in " my lady's chamber," but it can be much more than is generally the case. The reasons given why a printing office should be a lumber room, dirty, littered with paper and inky mis takes, have long been obsolete, if indeed they were in the leas tenable.

With the more ample space, and light, and conveniences of the present, there is no plausible excuse for an accumulation of things offensive to the eye and sense of smell. In a sanitary point of view alone, there should never be any thing of the kind, if the printer holds his life and health in the same ratio with those engaged in other callings. Besides, dirt and confusion are enemies of rapid and successful work. man can do labor in as paying a manner, or with one-half the pleasure, in a fifthy office that he can in a clean and pure one. The evidence of that is too apparent to need enlarging

We hold, consequently, that CLEANLINESS is frima facie evidence of a good printer. Certainly, dirt and litter never contributed toward the setting up of a "good job," even though, now and then, one may be gotten out in defiance of it, if there is a sufficiency of patience and enough of time wasted. Set down cleanliness, therefore, as the first study taught in the printing office, and see that nothing runs count.

Oange is a natural growth of cleanliness. Attention to one is attention to the other. They are so interwoven as to one is attention to the other. They are so interwoven as to be very difficult of separation, even if it is possible. The quickest way to "clean up" is to put all that is "lying around loose" in their proper places. Order goes ever with neatness—is her handmaiden. The "rubbish" cannot be swept away without doing very much toward its establishment, and with the one we have an almost surety of the

PHACTUALITY is the very essence of success. Not only punctuality in fulfilling engagements, but in being hand" when the time of working arrives. You may chase a lost hour all day and never be able to catch it, try never so hard; on the contrary, it will chase you, and annoy and defeat your plans. Beginning work at the appointed time makes the rest comparatively easy. There is nothing of "hurry" then, as is certain to be the case with the sluggard and the loiterer. The prompt man is one who, as a rule, accomplishes much-is satisfied with himself, and gives satisfaction to his employer. He goes cheerily about his tasks, and they do not drag on his hands; or what says the

Your merry heart gangs a' the day, Your sad one tires a mile a'."

When the hour comes, there is the man. He annoys no others by coming late. And such a one can be trusted. As he began, so will be finish; and when " slack times " come he has no fear of being discharged, knowing his own worth and feeling that it is appreciated.

PUNCTUALITY in fulfilling engagements, in keeping your word to the letter, is, also, a "right bower" of success, and when accidents come, as come they will in the best regulated printing offices, even as in "the best regulated families," the fact will be a good friend and defender. Having established a name for always being punctual, your word will not be questioned, and every possible facility given. A job promised should never be delayed. You have no means of judging of what importance it may be to the customer, and when the appointed time comes he should have it. Every instant of delay

not only detracts from your reputation as a business man, but may cause serious annoyance and loss. The time to the hour of promise is yours-every subsequent moment his. Many a good patron has lost his patience by running after or waiting for a job, and you lost a customer that you could illy afford to pare. This never should be, and there is no valid excuse for You have it within your power to say when work can be finished, and any reasonable man will not groundle if he has faith in your word. But when you say it will be ready, he has a right, morally and legally, to depend upon it, and hould not be disappointed. A promise unfulfilled in this regard (unless accidents bar, or circumstances arise, or sickness and death come, that make it beyond the bounds of human power) is falsehood, and any milder name is but

Tasm is as necessary in the printing office as in any walk of life-the testhetic as much a component part of the manipulation of type and border and rule as of pencil and brush. The uninitiated cannot conceive how very much an eye for beauty has to do with the proper selection and arrangement. One "hand" will fashion material into something pleasing to he eye-something that will give satisfaction, and another from the same make a "botch," that is repugnant to every sense. There is a "fitness" in the possibilities of a printng office that should be studied much more than it is, should be more cultivated, and the higher forms of beauty sought. A printer should be both like and unlike the wife of Sam Slick, as described by himself. "She hasn't an ear for music," he said, "but she has an eye for dirt." A printer should love the cheerful "click" of the type, the rattling and whirling of the press, and the deep diapason of the engine that keeps all moving, in a realm of order and cleanliness These things go far toward establishing the beauty of the whole.

But it is of the tasteful arrangement of the component parts of job, or paper, or "ad," that we were speaking—having the "head" and "display" lines fit the "body." All who handle type know what this means, and how a slight change will often turn an outre thing into a tasteful, beautiful and satisfactory one,

In the present, when inventor and designer and founder are giving so much time to the exaltation and beautifying of the -when the delicate tracery of the graver is rivaledwhen there is absolutely nothing that can be carved or etched that is not reproduced in type metal, it is incumbent upon the printer to do his quota, and, by the cultivation of taste, by searching for the beautiful, to raise the standard of the " art, nill it arrives to the very limit of human perfection. It will ay to do so-will become a pleasure, and the "works that live after them " will be a better monument than marble that he performed his task aright, and like a worthy follower or Franklin

REGULARITY chimes so intimately with punctuality and order that little can be said more than has already been. A well defined and faithfully followed system advances marvellously. It is the "governor" of the entire machine; the controlling power over the "loose ends;" the index finger upon the dial of business, that makes one thing follow another vithout clashing, and keeps all upon the move. With it, there can be no jar or confusion, and thousands of the petty a ances of life are avoided. Method is more than haste in the great majority of cases—is "heaven's first law." The hare ran swiftly, but the slow plodding tortoise kept up its regular progress, and, arriving first at the goal, won the prize, "Slap-dash" style, "hit and miss" fashion, "miss" far more frequently than they "hit," Regular work, regular hours, regular habits, produce regular natrons and regular payments, and that is the life blood of printing as of all other branches of trade.

INTEMPERANCE! What a text for a sermon! What a theme for a sad song! Important as are all the other lessons taught in the School of the Printing Office, they fade into nothingness before it. All their benefits cannot do away with can never be an accepted sacrifice for its curse. Its name is devil, and its work is darkness, doom, destruction and death Over its portals is written, in letters of flame, the motto of the Inferno: "Who enters here leaves hope behind"—hope, the sole thing left to mankind when the accursed box of Pandora

Over all classes of society, in every walk of life in every trade, profession and occupation, its withering blight is cast. But, perchance, there is nowhere that it falls with more fatal nower than in the printing office. At least, we see and feel it ore deeply there; and would that we were "trumpet-tongued," to raise our voice against its folly and madness, its temporal degradation, and its eternal punishment. No man who gives himself to inebriety should have any foothold in a printing office. He is almost as dangerous there as in a powder maga-

He is not a perfectly sane man-can never be while under the influence of his caps. He will certainly disregard all the fundamental rules laid down as important for success; will never be punctual, neat, orderly, nor can have any but a disturbed conception of beauty; cannot be relied upon at all in an emergency; cannot be relied upon at all, for the very hour when he is needed the most, the chances will be that he is making a beast of himself in some saloon, or sleeping off the ffects of his potion as a beast,

Looking back through the years since we "learned the case" and first handled "stick and rule," we mark the wrecks of

Looking back through the years since we "learned the case" and first handled "stick and ride," we mark the wrecks of manhood by the wayside with sorrow and tears. Rum has been the quicksands that have drawn in, alas! how many? has left sears upon many hearts that even time can never heal. Back pictures rise up from memory. The young, the strong, the talented, the one in the prime of life and usefulness, the old man with silvered locks, all have been sucked down in the maelstrom. There are graves everywhere, and the hand that dug them was intemperance. Ruin strikes ever by its side, and destruction goes with it as the whithwind. Children are worse than orphaned, and wives more than widowed. The heaven of countless happy homes has been turned into a living hel, and the numderous knife not left mustained with blood.

Our experience is that of the world. The same panorama of misery and crime is nurolled before all eyes. One picture is lut the reproduction of another. All the pigments used are said inted, save as dashed with the crimson of precious blood. There is not, never can be, a single ray of light, or bloom, or beauty. Not a glimpse of happiness ever gikk the gloom. It is a gathering of blighted hopes, lives thrown away, opportunities wasted, weath squandered, love broken-hearted, spualid poverty, waves of shame, the louthsome prison, the ravings of deliriant, the pauper's grave. Were we writing a sermon, we would tremblingly ask after such a life, after the said had covered the abused body and the soul stood before the Judgment bar, what then? He world of the drunkard has curses enough for him without our travelling beyond, and assuming he prerogative and the duty of another profession.

But with Intemperance we—all who in the slightest degree have the good of their fellows at heart—have to do; and he who does not raise his voice against it is unworthy of the name of man, and stands self-convicted of moral covardice. It is he greatest, the most wide-spread, the most deadly curse of our nation and our time—th

muster of destruction, growing fat upon tears and grouns and blood, and laughing as it ever drags down its slaves to perdicted, and laughing as it ever drags down its slaves to perdicted, and laughing as it ever drags down its slaves to perdicted the open description of the world, there would be no necessity of raising a warning voice upon the subject. Volumes have been written, lectures delicited, whose words, if strang together, would form a net for the world, but he fact is patent that the curse yet remains. The cycleness are too plain to admit of denial. We see them in many walks, and feet them in our husiness. They speak from the gatter and thunder from the station-house. It causes the earling upon the hearth-stone; the cries for bread from the orthons; the tears as blood of the widow; the erection of the gibbet, and makes fat the graveyard.

Shall there be use and to this? Can nothing be done to save and parify? To us who fove printing, and believe it to be the highest of all arts, it devolves to guard it from desceration. Ferry printer is as a brother. There is an invisible hand of union between all—a sort of un. "todged" Freemisonry. Too much, far too much, have we suffered from the poison, not to pray for a cure. We would save, if we could; would flien; would give assistance to the weak—but we cannot entirely scarifice ourselves. We all have our Larves and Venates, and they must not be forgotten. We have wives and children, whose love must not be thrown to the winds, and Wenates, and they must not be forgotten. We have wives and children, whose love must not be thrown to the winds, and Wenates, and they must not be forgotten. We have wives and children, whose love must not be thrown to the winds, and Wenates had be cherished and protected from the rough winds. Not always can a fatted caff be killed when the produgal, denied all shelter and starving upon busks, is forced to return. Our dray is first to those dependent upon us; after that, others. And what does this duty teach? Is the lesson not plain? T

persist in going to the dogs, the better for those who remain.

It must come to this at last, even if the time is delayed. Costly presses and material are not safe in the hands of one given to hebriety. At any moment wholesale destruction may come, and then who is to pay the damage? Not the one who spends his all in the grougery and wine slop. Besides, the morals of the eraft forbid; and the sorrow and misery, the starvation the destruction of character and the destruction of payments are supplied by the eraft forbid; and the sorrow and misery, the starvation the destruction of character and the destruction of payments are supplied to the eraft forbid; and the sorrow and misery, the starvation that destruction of the eraft starvation that the starvation of the eraft forbid; and the sorrow and the destruction of payments are the starvation that the eraft forbid; and the sorrow and the fruitful in the blessings of temperance, which is the starvation that the starvation of the eraft forbid; and the sorrow and the payment of the eraft forbid; and the starvation of the eraft forbid; and the starvation of the eraft forbid; and the subject of the less of the deserve a payment of the right side—the few must join the ranks or he driven from it.

These are a few of the lessons taught in the School of the Frinting Office. They deserve a careful study and earness thought. No one can hope to become a good and respected and successful printer without doing so. The few deserve and all; very far from it. Pages might be added. But, enough, We look forward to a golden harvest of good. Shall our hopes be vain?