be correspondingly reduced. Had this comparison been based upon the cost of a plenum or forced draught plant, the saving in the cost would have been shown to be even greater because of the smaller fan requirēd.

save \$990 (£198), and the reduction in the number of boilers \$960 (£192) on the cost of the land required for the plant.

The total net saving in first cost of a single plant, under the given conditions, may be thus summarized :-

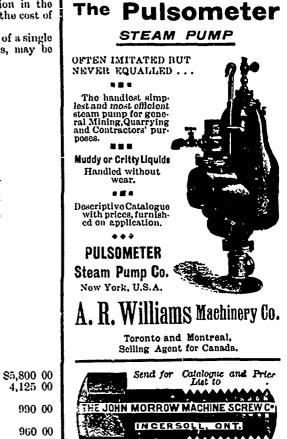


Sturtevant Ash Pit Damper in bottom of Ash Pit.

In any properly arranged plant the exhaust | 1 steam from the fan engine would be utilized so that the actual cost of the steam used in

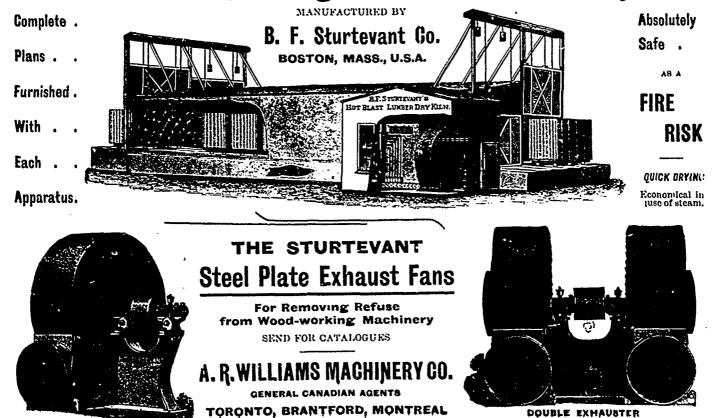
so that the actual cost of the steam used in producing draught would be reduced to prac-tically nothing. The value of the land may be an important factor in the first cost. If figured at \$2 (8 sh.) per square foot, for instance, the omission of the chimney would in this case

By omission of chimney as damper	\$5,800.00
By reduction in number of boile	ers 4,125 00
By saving in space occupied ' chimney	by
By saving in space by boil omitted	
	\$11,875 00



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