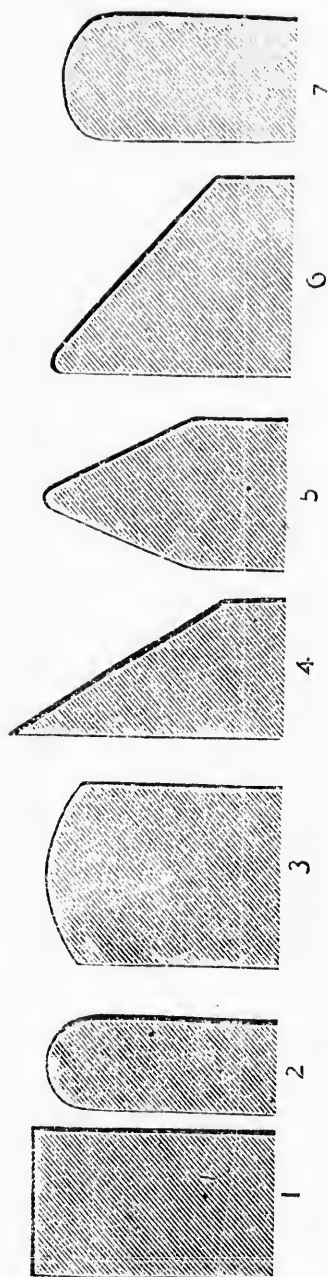




DIRECTIONS FOR ORDERING EMERY WHEELS.

State diameter, thickness, and size of Mandrel hole.

For shape of face, give No. from diagram, or a drawing if different from them.

Give number of revolutions of spindle or shaft.

State kind of metal to be ground : e. g., cast or wrought iron, steel or brass, or for general purposes, etc.

State if wheel is to grind surface only, or the edge of the article to be ground.

State whether the article to be ground is held in the hand of the operator, or whether it is held mechanically and fed up to the wheel.