

this work has been completed and speak of things as they will be. As a first step towards carrying out the proposed changes, the small work shops above mentioned were merged into a single one in larger and more commodious premises known as the old arc light station, owned by the company and unoccupied at that time. Some additional tools were provided and a foreman competent to superintend any electrical and mechanical work that might be required, was put in charge.

17. For reasons it was deemed advisable to maintain the arc light service as a department entirely separate from the other branches of the business, for instance, the hours of lighting are limited, and the men connected with this service in most cases have no connection with the other departments. No changes were made in this station beyond the addition of a 60-light Westinghouse arc light machine, in order to increase the reserve and decrease the liability of impaired service from burn-outs, etc.

18. Each circuit is usually run independently from two generators, of a capacity of thirty-five and twenty-five lights respectively, in series.

19. Three patrolmen drive through the streets of the city during lighting hours starting up lamps that have gone out and reporting every morning all lamps out, or requiring the attention of the repairer, as well as cases of improper carboning, etc.

20. These patrolmen also answer all fire alarms during lighting hours, and remain on hand at fires in order to cut wires, if necessary, and perform any other duties which may suggest themselves in the interests of the company. The daily reports of these patrolmen are posted in a book kept for that purpose, in which the history of any particular lamp in the service can be read at a glance.

21. In the attempt to consolidate the two systems of incandescent lighting it soon became evident that all the feeders must be concentrated at one power house, in order that one station only need be kept running during daylight, and water power being cheaper than coal, that station which had the largest water wheel equipment was the most suitable for a central station. The Standard Electric Company's large and commodious power house best answered the requirements, and was selected as the central or distributing station, and the alternators in the other stations were connected, each by a pair of wires, to a central switchboard in this station.

22. In the steam station a 500-volt, direct current, compound generator of 250 h. p. was installed as a part of the power system; to take the place of the 500-volt U. S. machine above referred to.

23. The stations *a*, *b* and *c* of the Chaudiere Company, having become sub-stations, a switchboard panel for each generator was provided in every station. This panel is made of marble set into an iron frame. Each panel contains a T. H. voltmeter connected by pressure wires with the switchboard in the central station, a T. H. ampere meter, alternator field rheostat, main combined switch and cutout, and exciter combined switch and cutout. As these cutouts or fuse blocks, that serve at the same time the purposes of a switch, are also used in the central switchboard, they may be described here.

24. They consist of a block of lignum-vitæ hollowed in the centre so as to form a chamber, air tight but for a small aperture in one side. This chamber contains a fuse of aluminum alloy. The terminals are outside this chamber and fully protected. When a fuse blows the sudden expansion of the air contained in the chamber causes a sudden air blast through the aperture, effectually breaking the arc. The terminals extend outward in the form of metallic plugs, which may be inserted in or withdrawn from spring receptacles set in the switchboard. There are no metal parts exposed on the face of these panels, from which there is danger of receiving a shock or getting burned.

25. Each generator in the steam station is excited by a separate machine, but each of the exciters is of sufficient capacity to excite any two of the generators.

26. Even the most approved water-wheel governors are not sufficiently sensitive or rapid in their action to maintain constant wheel speed under large or sudden changes of load, and the speed of water wheels on power service varies to a considerable extent. To prevent wheels racing when a heavy circuit is opened, hand levers were arranged to throw the governor into faster gear with the gate, so as to close it in a few seconds. While this was an excellent feature as a preventive of accidents, a remedy for the more or less continuous variations of voltage in the circuits had to be found, and for this purpose a separate turbine was set up to run dynamos capable of exciting the fields of not only all the direct current generators, but also those of the alternators in this station. The fields will now remain constant, no matter how the speed may vary, and the fluctuations of E.M.F. will be materially reduced.

27. The machines used as exciters are one of the 250-volt D.C. generators (run at 125 volts) for the alternators, and two of the 550-volt U.S. machines before referred to (run on a three-wire system), for the 250 and 500-volt generators.

28. These exciters are also used to directly supply the motor circuits on Sundays when the load is very light, and the motor wheel which has run day and night during the week is shut down.

29. Each D. C. generator is supplied with a double-throw switch, by means of which its fields may be connected either with the separate exciter or with its own armature. Alternators may also be excited by the common exciter or independently, the change being made through the switchboard.

30. Each of the three companies had pole lines in the same districts, in many cases both sides of a street were occupied by them. The number of poles to be maintained was reduced by placing all the wires running on a street on the best pole line and discarding the other. The lighting districts that were occupied by two different systems were divided in two, so that, while the number of feeders was actually reduced by three pairs, the number of distribution centres was doubled and the line loss between them and the converters correspondingly decreased.

31. The mains running through contiguous districts are made to overlap, so that all public buildings, such as churches, theatres, halls and hotels have their lights divided between at least two separate circuits and converters. This makes it almost impossible, in case of accident, for all the lights to be out at one time.

32. The size of feeder units had been kept down within the capacity of the smallest generator, but it was found advisable to increase the units for the present to 1,000 and 1,500 lights, which seemed to best fit our generator units.

33. Eight circuit feeders were calculated for an ultimate load of 1,500 lights, and ten for 2,000 lights, this left some margin for extensions.

34. This change made it necessary to run the 750-light machines in pairs as a 1,500-light unit.

35. First parallel running was tried, but it was found that the idle currents were considerable at times, and this method of running was abandoned. Two of the generators were then mounted on iron girders set very accurately, so as to approximate a solid iron base, and flanged pulleys were put on the shafts and bolted together. These generators could thus be driven as a single machine. The armatures were connected in multiple. If this arrangement proves satisfactory, from a mechanical point of view, the other generators in this station will be similarly coupled.

36. It is necessary to the proper working of a lighting and power service, that the losses in the different parts of each circuit should be predetermined and unchangeable. In order to better obtain this result a series of official wiring tables were issued by the company, covering interior wiring services, mains, feeders, etc., together with such printed directions as would secure uniformity in the manner of using the tables, a thing much to be desired but not always obtained. The losses to be 10 per cent. in feeders, 2 per cent. in mains, 1 per cent. in services and 2 per cent. inside buildings calculated.

37. It was also necessary for the convenient working of the lighting system that a uniform voltage should be maintained on all mains, and 1,040 volts was decided upon; it was also decided, however, that 50 volt lamps would be used, experience having taught us that lamps of medium efficiency when run by water power gave the best results for customers and company, when burned somewhat above their normal voltage.

38. The public has come to expect a great deal of light from a 16-candle power lamp. If the lamp is good and the efficiency  $3\frac{1}{2}$  watts per candle or lower, it will maintain its candle power for a considerable time when overrun by four per cent.

39. Converters of 100-light capacity have been introduced wherever the business was sufficiently bunched up, displacing the smaller ones which are used in the districts of more scattered lighting. No doubt still larger ones will be used in time.

40. The compensator system of regulation was adopted in preference to the feeder and pressure wire system. We still have the feeders, and the compensators take care of all the losses between the dynamo and the lamp, while the pressure wires lose their usefulness at the distribution point, although the losses between that point and the lamps may be considerable in some cases.

41. Each circuit is provided with at least three non-arc lighting arresters, one at the station, one at the point of distribution and one or more at the distant ends of the mains. These are carefully grounded, the ground wires being riveted to street railway rails whenever possible.

42. A Bristol recording voltmeter, set up in a case convenient for carrying about, is used to adjust the compensators. The volt-