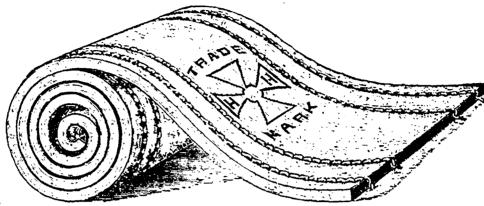
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THE TEETH OF FRICTION.

In well constructed gear wheels, or gears with tooth in perfect mesh, there is but very little of that crowding action that tends to set the wheels apart or increase their distance between centres. In fact, they can be made to draw the wheels together by leaving the faces of the teeth of the driver as well as the flanks of the driven wheel of greater length than the remaining portion of the gear teeth; but in the teeth of friction this irregularity in construction is out in any regular order, and are of varying lengths without any regard to the pitch line or the shape of the gear teeth. The cycloidal to keep their working sufaces in contact, and to hold them in mesh while the teeth are engaging with each other, requires a greater force than they are capable of driving. Besides, the teeth are liable to strike end to end as to fall within the spaces between them, and however they may strike, they are as likely to crowd each other forward or backward, producing a slip or a creep in the different portions of the surface of contact; and should this working surface remain at rest for a moment, these interlacing and irregularly arranged depressions and mark ings that form the teeth of friction settle into their places and increase their clinging power—as may be noticed in the starting force of friction—till they are thrown out of place in the sliding of one of these frictional surfaces upon the other. A locomotive weighing forty tons represents the forces with which these teeth crowd apart or are held in contact when a draft of ten tons is obtained, to be used in drawing the train, and are the means by which the drivers cling to the rail and friction wheel that transmit the power, not by gear girth, but by and irregularly arranged depressions and mark transmit the power, not by gear girth, but by the teeth of friction. Industrial World.

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OVERLOADED ENGINES

There is a heavy responsibility resting somewhere on this overloaded engine business. There must be a halt called somehow and somewhere. It might as well be to day as after more lives are sacrificed, and the only way to know where we are is to ascertain carefully. There is no sort of use in risking human lifenot only one, but dozens or hundreds in some cases-within reach of an engine that is liable o let go on account of having been overloaded, entirely done away with. They are not laid, and perhaps scatter the fly-wheel all over the place, to say nothing of breaking off large team pipes and scalding people. The judges tell us that diligence must be exercised on forms and involute curves are entirely left out the part of the owner and proprietor of all of the calculation; in fact, they are so flat that these apparatus, and until that is done to the these apparatus, and until that is done to the satisfaction of the court, then a responsibility exists, and it is a serious one in case of less of life. In fact, the law is very plain on this point, very simple, and entirely too comprehensive for those who seek to evade it by supposing or ignoring. The cases in question will be anxiously watched by all menufacturers and users of steam power .- Manufacturers' Gazette.

Roofling Board.

The Paper Trade Journal says: - A board for roofing purposes is made from pulp made

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and raised a considerable amount of blood and matter; besides, I was very thin, and so weak I could accreely go about the house. This was the case of a man with consumption which from liver complaint. He recovered his health completely by the use of Dr. Pierce's "Golden Medical Discovery" Thousands of others bear similar testimony,

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