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In

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furnace for making Pig Iron,—the fo	llowing inf	orni	a-	
2 Managers for the top of the Furns	ace.			
who thoroughly understand their		10	T	
siness, would probably require a Sa			-	
of £150 ea.	£300	0	0	
4 Fillers, alternately working day	and ""			
night, at 40s. per week,	408	0	0	
4 below do. at 40s.	408	0	0	
1 Manager below at £150,	150.	0	Ø	
1 Superintendant, 400,	400	0	0	
1 Clerk, 150,	150	0	0	
	£1,816	0	0	
Each Furnace will make 4500 tons of Iron annually, and each ton of Iron will require 13-4 tons of ore,	Pig Pig at			6
10s. per ton—say 7,875 tons at 10 Every Ton of Pig Iron will require Tons of Coal at 12s. 6d per Ton, 150 Bushels of Charcoal, at 20s.	2 1 or	10	0	
100 Bushels—say 30s. for fuel,	6,750	0	0	
	£12,503	10	$\overline{0}$	
Thus the yearly expense of keeping constant employment Two Furnac	in es			
would be	£25,000	U	U	
Two Furnaces would yield				
9000 Tons of Pig Iron,				
which would be worth at				
the Furnace £7 per ton, £63,00	U			
But 100 Tons of which, if cast				
into the various implements,				
machinery and materials re-				1
quired in the Country, might				
be considered worth at least				
£20 per Ton more, say £2,000=		0	O	
Carried up	£40,000	0	0	