container traffic is sent by rail from the Port of Toronto to ice-free ports in Halifax and New York.

Rail freight services are provided to London by CN Rail, on a network that is fully integrated to the U.S. rail network. Passenger rail services are provided by both Via Rail and Amtrak. London is well placed for road transport, with Highway 401 access to Toronto in the east and Detroit in the west. A full range of road freight firms provide for all requirements from regional to continental distribution, including the handling of container traffic between London and the Port of Toronto.

Examples of recent business investment decisions in London include the following:

- 3M Canada Inc. has constructed a new Canadian Headquarters and Research complex on a 50 acre site. The 94,000 square foot office building is valued at CDN \$18 million. In addition, 3M has recently spent CDN \$12 million extending and upgrading their London production facilities.
- Kaiser Aluminum has constructed a 300,000 square foot aluminum extrusion plant on a 22-acre site in London. The value of the investment is CDN \$24 million. The plant currently employs a workforce of 170 and Kaiser intends to export 80% of its production from this plant.
- Bell Canada opened a direct marketing centre in London in May 1994, creating 120 new jobs.
- Diamond Aircraft Industries began production of its single-engine, two-seater DV20 Katana aircraft in a facility purchased in 1992. The facility is located on a 52-acre site that formerly housed a packaging plant and currently employs 120 people, with 80 more jobs expected to be added by the time full production levels are reached. In addition, Diamond have joined with Tacke Windpower for a CDN \$1.29 million project to produce a state-of-the-art wind turbine. Design and prototype construction work are taking place at the Diamond plant in London and, if plans for mass production go ahead, a further 100 jobs will be created.
- Siemens Automotive Ltd have recently invested CDN \$3 million in adding 124,000 square feet of space to its London production facilities.

6. Moncton, New Brunswick

Moncton is located in the eastern part of the province of New Brunswick, approximately 140 miles north-east of the Canada-US (Maine) border. Moncton is located 520 miles north-east of Boston and 660 miles east of Montreal. Moncton is located at the geographic centre of the Canadian Maritimes region.