Table 4

Standard Flooring Sizes

Solid Strip (mm)	
Flooring Board	
Thickness	14, 15, 18
Width	64, 75*, 90, 94, 100, 110
Length	500 and more in increments of 10, 1 800 and more in increments of 100
Flooring Block	
Thickness	15, 18
Width	240, 300, 303*
Length	240, 300, 303*
Mosaic Parquet	
Thickness	6, 8, 9
Width	18, 36, 72 and additional multiples of 2
Length	18, 36, 72 and additional multiples of 26
Composite Flooring (mm)	
Composite Flooring Strip	
Thickness	12, 15, 18
Width	75, 90, 100, 110, 150, 222, 303
Length	900, 1 800, 1 818, 3 000, 3 600, 3 800, 4 000
Composite Flooring Block	
Thickness	See Composite Flooring Strip
Width	240, 300, 303
Length	240, 300, 303
Water Content	
Artificially dried hardwood	<13%
Naturally dried hardwood	<15%
Solid-Strip Flooring Tolerances (mm)	
Flooring Board	
Non-finished products	≤0.5
Thickness tolerance	±0.3
Width tolerance	±0.5
Flooring Block and Mosaic Parquet	
Difference of thickness with adjacent boards	
• Surface finished products	≤0.3
• Non-finished products	≤0.5
Thickness tolerance	±0.3
Width tolerance	±0.5
Length tolerance	±0.5
Composite Flooring Tolerances (mm)	
Difference of thickness with adjacent boards/blocks	0.3
Thickness tolerance	±0.3
Width tolerance	±0.5
Length tolerance board	±1.0
block	±0.5

* Popular size.

Source: Japan Flooring Industry Association.