100000	distribution of			IATERIAL	MANUFACTURE.	URCHA	RCHASE ARTICLES						
Nos. of Pieces	Article No.	Kind of Material Weight or Size Rough Price of		Cost of Material	Name of Articles	Catalogue No.	Figure No.	Size No.	Cost of Article	a al	ADD T	OTAL COSTS in this column	
										mer in		in and	Cost of Machiner
													Cost of Labor
											-		Cost of Material
													Cost of Purchase Articles
			*										
60000									ione a				
						-				1			
11 6			Cost of	Måterial			Cos	t of An	1:2				
				Burden			Cost		rden				
A. J. La	avoie's	Syste	m.	Total		Form No. 104.			Total				

Machine No.	Type of Machine						
In Department Name and No.	Largest piece of work i	t will take					
Driven by	Quantity of Tool Head	Fastest Feed of Driving Cone					
Horse Power Required	Fastest Feed of Tool Head	Slowest Feed of Driving Cone					
Help Required	Slowest Feed of Tool Head	Quantity of Cones on Shaft					
H.P. of Crane Required	Fastest Speed of Driving Head or Table						
Floor Space required in feet	Slowest Speed of Driving Head or Table						

A. J. Lavoie's System No. 102. Machine Cost Card for Burden, Dept. No. 3

FRONT
Printed Red on Amber Color Cards.
Use Parchment Cardboard for these Cards.
Size of Form 3 x 5.

Detail				1		Burden Allowed	 		103
Cost per Hour in Detail	Power, Horse Power Required	Crane	Floor Space Heat	Light	Miscellaneous Cost Total	In this column state the Original Cost of date of the Inventory and the Percentage Allowed	for wear	Date M'h Year Allowed	A. J. Lavoie's System No 102

Drawing N	o. Pattern No.	Materia	I Job No.			Instruction Card No.		
Name of Ar	Machine No.	Number of Pieces			Weight of Ore			
Operation No.	Operation in	Detail	Tool No.	Cut	Feed	Cutting Speed per Minute	Mins. allowed	
1			3		l a	The same		
2					7	Total Control		
3						E STATE	argange.	
4			1		172	A STATE OF		
5						There		
6	FC	ORM NO. 12.						
Date Issued If the work report to forem	cannot be handled	as above,	Signe	ed,				

FRONT
Printed Red on 100 lbs, Amber Color Cards,
Use Good Quality of Stock,

Operation No.	Operation in Detail	Tool No.	Cut	Feed	Speed	Mins.
7				30	10.2	
8						
9			1	314		
10	The state of the state of				NO.	
11						
12	to topolog our					all t
13	hala incl. Company is				16915	1000
14			100			
15						

BACK OF FORM No. 102

BACK OF FORM No. 12