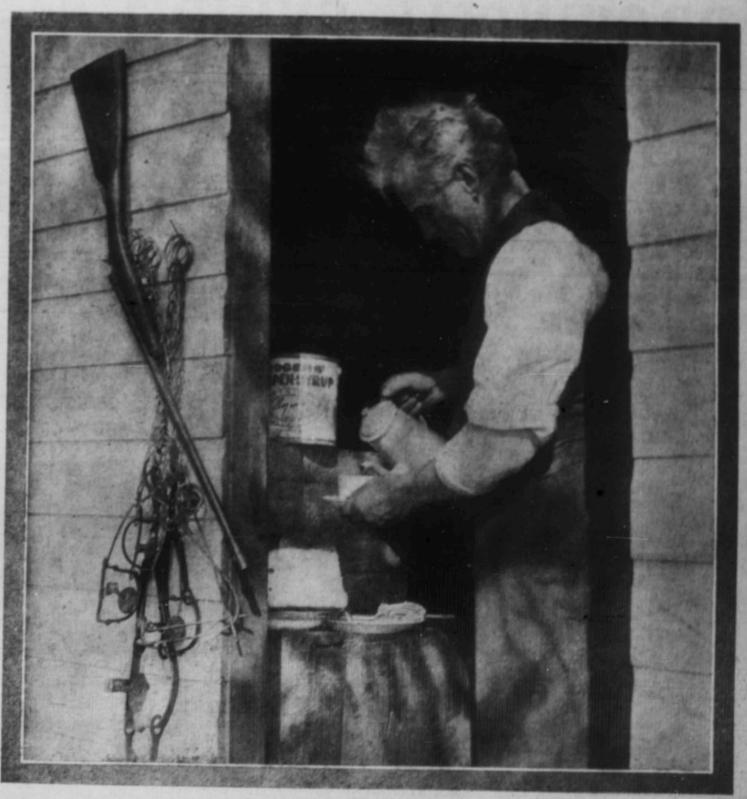
## THE GRAIN GUIDE

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Winnipeg Man

July 17, 1918

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