

Claim.—1st. The combination of the churn dasher F, formed of the end pieces *l*, diagonally arranged cross-pieces *l*₃, and pieces *l*₁ beveled at both edges for removing the cream from the walls of the churn and deflecting it towards the centre, with the churn body A having the flanges *d*, substantially as and for the purpose hereinbefore set forth. 2nd. The combination of the churn body A, composed of the staves *a* and heads *b*, the staves being grooved at *c* to receive partial thickness of the heads *b*, with the flanges *d*, substantially as and for the purpose hereinbefore set forth. 3rd. The churn body formed with the flanges *d*, in combination with the castings formed with flanges *e*₂ that brace the flanges *d*, substantially as and for the purpose hereinbefore set forth. 4th. The churn body A having flanges *d*, in combination with the castings *d*₁ formed with curb flanges *e*₂ and handle pieces *e*₁, substantially as and for the purpose hereinbefore set forth. 5th. The churn body A of the churn, provided with half bands or hoops E, E, formed with lips or projections *g*, *g*, in combination with bolts *h*, levers *i*, and pivoted links *i*, arranged for