



Sunlight Soap will not injure your blankets or harden them. It will make them soft, white and fleecy.

McCLARY'S MAMMOTH NEW FOUNDRY FORMALLY OPENED

Over 5,000 Employees and Their Friends Join in a Huge Picnic Given by the McClary Co.

The mammoth new addition to the plant of the McClary Manufacturing Company, at London, Ont., was opened on Saturday, June 6th, by a picnic and banquet, over 1,600 people sitting down at one time at the latter.

The story of the growth of the McClary Manufacturing Company is inseparable from the history of London in the last fifty years. To-day it is the most important industry in that splendid city. It altogether eclipses in magnitude any other concern in the west. The value of the vast works to the municipality is not easily to be estimated.

Saturday's festivities marked another epoch in the history of the great company. It was as the passing of one more milestone in the leap forward toward yet greater magnitude. The merry-making of hundreds upon hundreds of employees, with a grand gathering of their friends, seemed as the heralding of a work of the near future beside which the plant of to-day will pale much of its present impressiveness.

The McClary works of to-day practically sprang into being in 1847. The original proprietors were Messrs. John and Oliver McClary, who began as manufacturers of tinware. John superintended the manufacture and Oliver the sales. The goods were disposed through peddlers. Interesting stories might be told of the difficulties which confronted the earnest business men who probably little thought of what the future had in store for the industry they were inaugurating.

The plant which now occupies the greater part of the large block bounded by York, Clarence, King and Wellington streets, was comparatively insignificant in 1876. Still, there was then in active operation a blacksmith shop, foundry, tinware shop and tinware factory. To-day the opportunities for growth in this quarter have been exhausted, and the circumstances find the company compelled to inaugurate a new plant where they may grow to their heart's content.

It is chiefly with regard to the new plant that this story has to be practically told. The stove works which the company, because of press of business, were compelled to undertake in Hamilton not long ago, will be closed up as soon as practicable, and the whole work of manufacturing will be carried on in this city. The stove department will be pushed as it perhaps has never before. With the huge facilities which are now at the disposal of the company it is easy to see how they will reach out and capture yet more and more trade.

THE NEW WORKS.

Description of the Magnitude of the Plant Just Added.

The casual visitor to the south side of the city, where the Port Stanley tracks shoot out for their run toward the lake, will meet a pleasant surprise should he journey that way any day now. He will see where but recently were goose pastures a series of imposing brick and cement and glass buildings. A little closer inspection, and he will notice that they are a veritable hive of industry. Could he but obtain a glance within could

anywhere he will see myriads of men at work. All is rush, but all is order. Industry's sons are busy. Some are doing this, and some that, but the resultant whole is the production of goods that shortly will be speeding away upon trains to distant points, east, west, north and south.

As has perhaps already been made plain, the new plant is designed chiefly to meet the demand for McClary stoves. It is a huge stove works, having moulding shops and finishing departments second to none anywhere, as regards size, completeness or viewed from any standpoint whatsoever.

The shop has a dimension of 200 by 220 feet. It is built on the "saw-tooth" principle, which is the acme of modern architectural skill in the matter of furnishing light to the shops without permitting the direct rays of the sun to enter at any point.

The manner by which the direct rays of the sun are excluded and an abundance of light yet admitted is very simple. The "saw-tooth" construction is so arranged that by making the north side of the series of roofs of the building entirely of glass the interior of the shops are practically as well lighted as if they were roofless, while the glass adds in no degree to the temperature of the interior.

An enormous quantity of glass is consumed in the construction. There are seven sides of roofs built entirely of glass set in frames. Each has a dimension of 12 by 160 feet. The opposite sides of the roofs are prepared asphalt. In addition to the glass roofs there are sixty-five large windows in the walls of the building.

The moulding shop proper is 200 by 180 feet, the balance of the building being required for what is known as a "scratch" shop, where castings are sent immediately upon being made to be cleaned up.

A very economical arrangement in reference to the operation of the cupola has been possible owing to the fact that the land at the north side of the buildings is at such a height, coke and iron may be brought in at a level with the cupola door, sixteen feet above the floor of the moulding shop.

The iron may be raised so that it will run out of the lower opening of the cupola at the floor level of its own accord. The cupola is placed in the centre of the building to facilitate the handling of the iron. The floors are arranged with division walls three feet high, with shelves for flasks and patterns.

FIRST CEMENT FACTORY.

Stove-Mounting Building Indestructible by Fire.

The stove-mounting building is next in importance to the moulding shop. It is a construction unique as yet in the city. Built entirely of concrete, from the ground to the roof, it has a substantial appearance. The exterior of the walls is faced with plaster and ruled off to represent the jointing of a stone structure.

ing was unnecessary. The roof is constructed upon what is known as the mill principle. It is covered with two-inch planking, matched and dressed, and is then covered with prepared asphalt. The lighting is a feature of the building. There are altogether 275 windows and four thousand lights.

The power house for this immense plant is necessarily an important part. It is built of brick, with stone foundation, and has dimensions of 104 by 52 feet. The roof is also of mill construction. There are no rafters, and no place for fire to fasten itself. Installed in this building will be four boilers, of 150 horse-power each. The fuel will be by Jones' patent underfed stokers, which is said to be a great fuel saver.

As has been already said, the plant is in all respects a model one. It opens up a new section of the city to manufacturing purposes, and some day not far distant, there will be many additions thereto, in all probability. The railway connection makes it possible to reach all lines running into the city except the C. P. R., and it is hoped that before long a line will connect with the railway on the north side.

THE MARKET REPORTS.

British and Canadian Live Stock Quotations—Wheat is Firm.

Tuesday Evening, June 9.
Toronto St. Lawrence Market.
The total grain receipts amounted to 1,822 bushels.

Wheat—Two hundred bushels of white sold at 75¢ per bushel, 300 of red sold at 74¢ and 200 of yellow sold at 74¢.

Cheese Markets.
Ingersoll, June 9.—Only one lot of 120 boxes offered to-day, 3 to 7 June make, which sold on the board at 10¢. First week of June about all sold through the week, and some even having the present week sold, at prices ranging from 10¢ to 10 1/2¢.

Toronto Live Stock.
Trade was decidedly dull and draggy in the Toronto Cattle Market to-day. The demand for both butcher and export cattle showed less activity, while the run of cattle offerings was heavier, totaling 121 cars.

Butcher Cattle—The demand for cattle was easier, especially in the heavier grades. Light cattle were in moderate demand. The run of cattle offering was large, and on account of this trade was a little slow, some cattle being left over at the end of the market.

The great deeds of history have always been men of faith. Honesty coupled with beauty is to have honey a sauce to sugar. A house is never perfectly furnished unless there is a child in it.

INTERCOLONIAL RAILWAY

5 NEW... PUBLICATIONS

- INTERCOLONIAL "Fishing and Hunting."
- INTERCOLONIAL "Tours to Summer Haunts."
- INTERCOLONIAL "Maritime Express."
- INTERCOLONIAL "Salmon Fishing."

Write: GENERAL Passenger Department, INTERCOLONIAL RAILWAY, MONTON, N. B. For Free Copies.

PENITENTIARY SUPPLIES

SEALED TENDERS addressed "Inspectors of Penitentiaries, Ottawa," and endorsed "Tenders for Supplies," will be received until Monday, 22nd June, inclusive, from parties desirous of contracting for supplies for the fiscal year 1903-1904, for the following institutions, namely:

- Kingston Penitentiary.
- St. Vincent de Paul Penitentiary.
- Dorchester Penitentiary.
- Manitoba Penitentiary.
- British Columbia Penitentiary.
- Regina Jail.
- Prince Albert Jail.

Details of information as to form of contract, together with forms of tender, will be furnished on application to the Wardens of the various institutions.

All supplies are subject to the approval of the Warden or Jailor. All tenders submitted must specify clearly the institution, or institutions, which it is proposed to supply, and must bear the endorsement of at least two responsible sureties.

Papers inserting this notice without authority from the King's Printer will not be paid therefor.
DOUGLAS STEWART,
GEO. W. DAWSON,
Inspector of Penitentiaries,
Department of Justice,
Ottawa, May 29, 1903.

TRIED AGAIN AND WAS CURED

A Bailey, after Repeated Disappointments, used Dodd's Kidney Pills.

And now his Old Pain is Gone for Good and he Can do any Kind of Stoopmg or Lifting Work.
Winnipeg, Man., June 8.—(Special).—So many deaths are now charged to Kidney Disease and ailments resulting from disordered Kidneys that the cure of Mr. H. Bailey, of 256 Patrick street, of this city, is being widely discussed. Mr. Bailey says: "Some time ago I suffered a lot with pains across my back and in the region of the Kidneys. I had spent considerable money in England treating this ailment, but got no permanent relief. "All by chance I read of some wonderful cures by Dodd's Kidney Pills and though my previous failures made me hesitate I finally decided to try them. It was a fortunate thing for me that I did. "After taking three boxes, I found myself perfectly free from any pain whatever, and no matter what stooping or lifting work I do, I never have the old pain."

Portrait of Pope Leo XIII.

Magnificent Reproduction of Molthe's Celebrated Work

An EXCEPTIONAL OFFER to readers of The Catholic Register.

So general is the interest taken in the character and person of Pope Leo XIII., who has now exceeded the days of Peter on the Pontifical throne, that a faithful and authoritative picture of His Holiness is demanded in every Catholic home.

The Register has entered into a contract for a large quantity of the reproduced magnificent portrait made by the celebrated artist, J. A. Molthe, who, in the execution of this work, has had the advantage of constant criticisms and advice of high dignitaries of the Church, the latter devoting unusual time in going over the details of this painting with the artist, so that it would be as near perfection as anything that has ever been brought out.

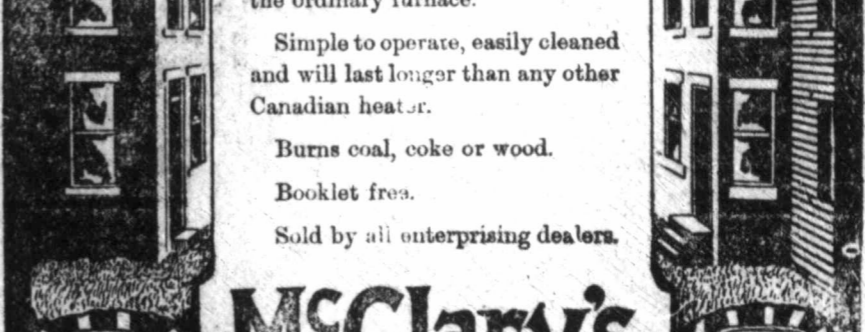
RICHNESS OF THE WORK REPRODUCED
The work has been gotten out at an expense of over \$5,000, the lithograph being finished in twelve separate printings on the highest grade of chromo paper, and has been treated in a very artistic manner.

THE REGISTER'S SPECIAL OFFER
The exact measurement of this magnificent picture is 28x22 inches. It has been sold in Canada at \$1.00, and in connection with some Catholic newspapers at 50 cents.

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The best bread in many different varieties can be sampled by telephoning us to send you a sample for 5c.
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extracts all the heat from the fuel and distributes it through the house—only the smoke goes up the chimney.
And it hasn't got that enormous appetite for coal, so common in the ordinary furnace.



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GRAND TRUNK RAILWAY SYSTEM

Tourist Resorts
The famous Muskoka Lakes, Georgian Bay, Kawartha Lakes, Lake of Bays, etc. are noted for their excellent and healthy climate. Up-to-date hotels.

Excursions to Canadian North West
Good going June 4th and June 18th, valid returning within 60 days from date of issue. Good going July 4th, valid returning until Sept. 8th.

THE CANADIAN NORTHWEST

HOMESTEAD REGULATIONS

Any even numbered section of Dominion lands in Manitoba or the Northwest Territories, excepting 8 and 28, which has not been homesteaded or reserved to provide wood lots for settlers, or for other purposes, may be homesteaded upon by any person who is the sole head of a family, or any male over 18 years of age, to the extent of one-quarter section of 160 acres, more or less.

ENTRY
Entry may be made personally at the local land office for the district in which the land to be taken is situated, or if the homesteader desires he may, on application to the Minister of the Interior, Ottawa, the Commissioner of Immigration, Winnipeg, or the local agent for the district in which the land is situated, receive authority for some one to make entry for him. A fee of \$10 is charged for a homestead entry.

HOMESTEAD DUTIES
Under the present law homestead duties must be performed in one of the following ways, namely:

- (1) By at least six months' residence upon and cultivation of the land in each year during the term of three years, or—
- (2) If the father (or the mother, if the father is deceased) of any person who is eligible to make a homestead entry resides upon a farm in the vicinity of the land entered for by such person as a homestead, the requirements of the law as to residence prior to obtaining patent may be satisfied by such person residing with the father or mother, or—
- (3) If the settler has his permanent residence upon farming land owned by himself in the vicinity of his homestead the requirements of the law as to residence may be satisfied by residence upon the said land.

APPLICATION FOR PATENT

Should be made at the end of the three years before the Local Agent, Sub-Agent or the Homestead Inspector. Before making application for patent the settler must give six months' notice in writing to the Commissioner of Dominion Lands at Ottawa of his intention to do so.

INFORMATION

Newly arrived immigrants will receive at the Immigration Office in Winnipeg, or at the Dominion Lands Office in Manitoba or the Northwest Territories, information as to the lands that are open for entry, and from the officers in charge, free of expense, advice and assistance in securing lands to suit them. Full information respecting the land, timber, coal and mineral laws, as well as respecting Dominion lands in the railway belt in British Columbia, may be obtained upon application to the Secretary of the Department of the Interior, Ottawa; the Commissioner of Immigration, Winnipeg; Manitoba, or to any of the Dominion Lands Agents in Manitoba or the Northwest Territories.

JAMES A. SMART,
Deputy-Minister of the Interior.
N.B.—In addition to Free Grant Lands, to which the Regulations above stated refer, thousands of acres of most desirable lands are available for lease or purchase from Railroad and other Corporations and private firms in Western Canada.

W. E. A. FANNON

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PATENTS PROMPTLY SECURED

We solicit the business of manufacturers, inventors and others who realize the advisability of having their Patent Invention protected by Experts. Preliminary advice free. Charges moderate. Our Inventors' Help, 325 pages, sent upon request. Marion & Marion, New York Life Bldg., Montreal 1 and Washington, D.C., U.S.A.