THE CATHOLIC REGISTER, THURSDAY, JUNE 11, 1903



will make them soft, white and fleecy. 18



Friends Join in a Huge Picnic Given by the McClary Co.

The mammoth new addition to the plant of the McClary Manufacturing Gompany, at London, Ont., was sepened on Saturday, June 6th, by a picnic and banquet, over 1,600 people witting down at one time at the lat-

The story of the growth of the Mc-Clary Manufacturing Company is inseparable from the history of London in the last filty years. To-day it is the most important industry in that duce. splendid city. It altogether eclipses to the municipality is not easily to of modern architectural skill in the To the firm of Moore& Henry, reached the climax of expansion.

nitude. The merry-making of hunfriends, seemed as the heralding of a busy in this great hive of industry. the plant of to-day will pale much of beams of the sun are excluded and on the north side. its present impressiveness. All the an abundance of light yet admitted elements which make for growth are is very simple. The "saw-tooth" conwrapped up in the McClary Company, struction is so arranged that by mak-Its strength is enormous. Its founda- ing the north side of the series of tions are laid firm and deep in the

hearts of the Canadian people. The McClary works of to-day practically sprang into being in 1847. The original proprietors were Messrs. John degree to the temperature of the in and Oliver McClary, who began as terior. manufacturers of tinware. John superintended the manufacture and Oliv-For the sales. The goods were disposed of through peddlers. Interesting stor- ly of glass set in frames. Each has aes might be told of the difficulties a dimension of 12 by 160 feet. The op-

anywhere he will see myriads of men ing was unnecessary. The roof is con-at work. All is rush, but all is order. structed upon what is known as the INTERCOLONIAL Industry's sons are busy. Some are mill principle. It is covered with doing this, and some that, but the two-inch planking, matched and dressresultant whole is the production of ed, and is then covered with prepared goods that shortly will be speeding asphalt. The lighting is a feature of away upon trains to distant points, east, west, north and south. Already trains are being loaded with the trains are being loaded with the The The State and trains are being loaded with the The power house for this immense finished product. A train of freight plant is necessarily an important Sunlight Soap will not injure of goods ready for the retail shops foundation, and has dimensions of of the country and town and city. In 104 by 52 feet. The roof is also of INTERCOLONIAL

fact, the grounds are a network of mill construction. There are no raftrailway tracks. Switches seem to ers, and no place for fire to fasten it-run here, there and everywhere. Cars self. Installed in this building will that bear raw material run to this be four boilers, of 150 horse-power INTERCOLONIAL door, while the goods complete are each. The fuel will be fed by Jones' patent underfeed stokers, which is taken from another.

As has perhaps already been made said to be a great fuel saver. The plain, the new plant is designed steam plant is declared by experts to chiefly to meet the demand for Mc- be one of the most complete in the Over 5,000 Employes and Their Clary stoves. It is a huge stove Province, and is not equalled in the works, having moulding shops and fm- west. Two large Leonard-Ball engines INTERCOLONIAL ishing departments second to none will be placed in the engine-room, anywhere, as regards size, complete- with direct connecting dynamos. ness or viewed from any standpoint These will produce the electricity for whatsoever. The new moulding shop operating the machinery in the foun-is one of the most extensive and dry and stove-mounting buildings. complete in the country, and is the There is also an air-compressing INTERCOLONIAL for largest in Canada devoted to the plant, for special use in the stovestove and furnace business. The great- mounting building and for the elevaest effort was put forward by the tors. In the basement of the engine company in undertaking its construction there is located the pumps and tion to ensure its being in every par- condenser apparatus. The water feed ticular, great and small, the most will be taken from a collecting pond Write: convenient and modern moulding shop close by the river. The condenser wapossible for human brains to pro- ter will be secured from the spring which was unearthed when the foun-

The shop has a dimension of 200 dations for one of the buildings was Passenger Department, in magnitude any other concern in the by 220 feet. It is built on the "saw- being taken out. City water is supwest. The value of the vast works tooth" principle, which is the acme plied for drinking purposes.

be estimated. Consequently, every matter of furnishing light to the architects, belong the credit of havcitizen is interested in knowing, that shops without permitting the direct ing designed and superintended to immense as are the present propor-tions of the plant, they have not point. In a moulding shop this is a tion work.

eached the climax of expansion. Saturday's festivities but marked hot rays of a summer day sun to is in all respects a model one. It another epoch in the history of the shine into the always intensely warm opens up a new section of the city great company. It was as the pass- moulding department life would be to manufacturing purposes, and some ing of one more milestone in the unbearable for the workmen. The day not far distant, there will be leap forward toward yet greater mag- new shops are expected to afford a many additions thereto, in all probawonderful degree of comfort to the bility. The railway connection makes dreds upon hundreds of employes, hundreds of men who in the succeed- it possible to reach all lines running with a grand gathering of their ing years may be expected to be kept into the city except the C. P. R., and it is hoped that before long a works of the near future beside which The manner by which the direct line will connect with the railway

> British and Canadian Live Stock roofs of the building entirely of glass the interior of the shops are practically as well lighted as if they were roofless, while the glass adds in no

An enormous quantity of glass consumed in the construction. There are seven sides of roofs built entirewhich confronted the earnest business men who probably little thought of what the future had in store for the roofs there are sixty-five large win-



"Fishing and Hunting."

"Tours to Summer Haunts."

INTEROOLONIAL

" Maritime Express."

"Salmon Fishing."

Via the

"A Week in the Woods."

GENERAL

MONOTON, N. B. IK ... For Free Copies.



PENITENTIARY SUPPLIES

SEALED TENDERS addressed "Inspectors of Penitentiaries, Ottawa," and endorsed "Tenders for Supplies," will be received until Monday, 22nd June, inclusive, from parties desirous of contracting for supplies, for the fiscal year 1903-1904, for the following institutions, namely: Kingston Penitentiary.

St. Vincent de Paul Penitentiary. Dorchester Penitentiary. Manitoba Penitentiary.

British Columbia Penitentiary. Regina Jail.

Prince Albert Jail. The total grain receipts amounted to Separate tenders will be received for each of the following classes of

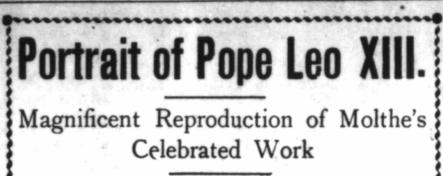
Wheat-Two hundred bushels of white sold at 75% per bushel, 300 of red sold at 75% to 76c, and 200 of goose sold at 670. supplies: 1. Flour (Sanadian- Strong Bak

Oats-Six hundred bushels sold at 35c o 35% c per bushel. Dressed Hogs-Trade continues rather er's). 2. Beef and mutton (fresh).

guiet, with quotations unchanged. Light weight hogs are quoted at \$7.50 to \$8 per cwt, and heavies at \$5.50 to \$7. Butter-There was very little offering. sto more than one or two farmers having stocks for sale. Quotations are steady 3. Forage.

4. Coal (anthracite and bituminous). 5. Cordwaller

AGAIN



An EXCEPTIONAL OFFER to readers of The Catholic Register.

So general is the interest taken in the character and person of Pepe Leo XIII., who has now exceeded the days of Peter on the Pontifical throne, that a faithful and authoritative picture of His Moliness is demanded in every Catholic home.

The Register has entered into a contract for a large quantity of the reproduced magnificent portrait made by the celebrated ar-tists, J. A. Molthe, who, in the execution of this work, has had the advantage of constant criticisms and advice of high dignitaries of the Church, the latter devoting unusual time in going over the details of this painting with the artist, so that it would be as near perfection as anything that has ever been brought out.

Those who have been favored by His Holiness with an audience. exclaim over the remarkable likeness in this painting, "It is, indeed, a portrait absolutely true to life."

RICHNESS OF THE WORK REPRODUCED

The work has been gotten out at an expense of over \$5,000, the lithograph being finished in twelve separate printings on the highest grade of chromo paper, and has been treated in a very artistic man-

The value of this picture is almost beyond calaculation, since it is the very latest, and in all probability will be the last picture ever gotten out from such authoritative sources as have been used in preparing this picture.

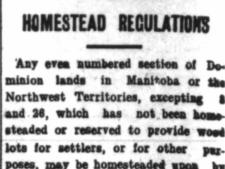
And the remarkable strength of body, as well as of mind, of Leo XIII. is now the subject of universal comment, making him one of the most interesting men of our time.

So faithful a likeness and o magnificent a work of art as present picture is, therefore, f incalculable value to everyone.

THE REGISTER'S SPECIAL OFFER The exact measurment of this magnificent picture is 28x22

inches. It has been sold in Canada at \$1.00, and in connection with some Catholic newspapers at 50 cents. The Register offers it:





THE CANADIAN

NORTHWEST

poses, may be homesteaded upon by any person who is the sole head of a family,or any male over 18 years of age, to the extent of one-quarter section of 160 acres, more or less.

ENTRY

Entry may be made personally as the local land office for the district in which the land to be taken is situate, or if the homesteader desires he may, on application to the Minister of the Interior, Ottawa, the Commissioner of Immigration, Winnipes, or the local agent for the district in which the land is situate, receive asthority for some one to make entry for him. A fee of \$10 is charged for a homestead entry.

HOMESTEAD DUTIES

Under the present law homestead duties must be performed in one of the following ways, namely:

(1) By at least six months' sealdence upon and cultivation of the land in each year during the term of three years, or-

(2) If the father (or the mother, if the father is deceased) of any person who is eligible to make a homestead entry resides upon a farm in the vicinity of the land entered for by such person as a homestead, the requirements of the law as to residence prior to obtaining patent may be satisfied by such person residing with the father or mother, or-

(3) If the settler has his permanent residence upon farming land ewned by himself in the vicinity of his homestead the requirements of the law as to residence may be satisfied by residence upon the said land.

APPLICATION FOR PATENT

Should be made at the end of the three years before the Local Agent, Sub-Agent or the Homestead Inspector. Before making application for patent the settler must give sin months' notice in writing to the Commissioner of Dominion Lands at Ottawa of his intention to do so. INFORMATION Newly arrived immigrants will receive at the Immigration Office in Winnipeg, or at the Dominios Lands Office in Manitoba or the Northwest Territories, information as to the lands that are open for entry, and from the officers in charge, free of expense, advice and assistance in securing lands to suit them. Full information respecting the land, timber, coal and mineral laws, as well as respecting Dominion lands in the railway belt in British Columbia, may be obtained upon application to the Secretary of the Department of the Interior, Ottawa; the Commissioner of Immigration, Winnipeg, Manitoba, or to any of the Dominion Lands Agents in Maniteba or the Northwest Territories. JAMES A. SMART.

industry they were inaugurating. Cash dows in the walls of the building transactions were very few. Nearly all trading was done in sheepskins, by 180 feet, the balance of the buildwool, beeswax, dried apples, maple ing being required for what is known as a "scratch" shop, where castings are sent immediately upon being made to be cleaned up. The moulding shop

greater part of the large block bound- forcibly upon entering. ed by York, Clarence, King and Weldington streets, was comparatively in- shop are of Portland cement consignificant in 1876. Still, there was crete, and the outer walls are of shop, foundry, japan shop and tin- columns as well. ware factory. To-day the opportunities for growth in this quarter have been exhausted, and the circumstances find the company compelled to inaugurate a new plant where of the buildings is at such a height they may grow to their heart's coke, coal and iron may be brought content. The present plant is in no in at a level with the cupola door, sense to be deserted. It is far too important for such contemplation, even in the distant future. But it will will at once appear evident to all be devoted to the production of cer- who are familiar with the operation tain lines, while the new plant will be of a work of this description. The directed more especially toward the iron may by reason of it be depositturning out of the heavier goods, ed without being raised so that it will principally for the stove department. run out of the lower opening of the In all kinds of tinware and enamelled goods the McClary Company are doing an ever-increasing trade, and the centralization of the stupendous plant handling of the iron. The floors are upon their production will greatly. facilitate matters.

It is chiefly with regard to the new plant that this story has to do. Practically it is as if a new industry had been inaugurated here. The stove and is then conveyed to the scratchworks which the company, because of ing shop, where it is deposited into press of business, were compelled to cleaning and tumbling mills operated undertake in Hamilton not long ago, by electric motors. The whole plant will be closed up as soon as prac- is operated practically by electricity. ticable, and the whole work of manu- The blower for the cupola is placed Tecturing will be carried on in this on the floor adjoining the cupola, and city. The stove department will bc is operated with a fifty horse-power before. With the huge facilities ing shop is fitted up with storage which are now at the disposal of the rooms, lavatories, closets and dresscompany it is easy to see how they rooms for the workingmen. will reach out and capture yet more and more trade. Their stoves and products of all kinds need no introduction to the market. Already the McClary Company have branches in all important centres, and their goods are found in the uttermost parts of civilized Canada.

THE NEW WORKS. Description of the Magnitude of

Plant Just Added.

The casual visitor to the south side of a stone structure. The building is of the city, where the Port Stanley two stories in height and has dimentracks shoot out for their run to- sions of 82 by 307 feet. The interior ward the lake, will meet a pleasant is finished in smooth plaster." The surprise should he journey that way ground floor is of concrete. The first uny day now. He will see where but floor is supported by iron columns recently were goose pastures a series and wooden beams. There are no of imposing brick and cement, and joists. The upper floor is of expandglass buildings. A little closer in-spection, and he will notice that they are a veritable hive of industry. Could ed. The fire underwriters declared he but obtain a glance within doors that fire protection within the build- unless there is a child in it.

roofs there are sixty-five large The moulding shop proper is 200 ments, but discontinued it in 1875. is in one immense room, its huge The plant which now occupies the proportions striking the visitor very

The foundations of the moulding then in active operation a blacksmith brick. The roof is supported by iron

A very economical arrangement reference to the operation of the cupola has been possible owing to the fact that the land at the north side sixteen feet above the floor of the moulding shop. The advatage of this cupola at the floor level of its own accord. The cupola is placed in the centre of the building to facilitate the arranged with division walls three feet high, with shelves for flasks and

patters. When the iron has been deposited upon the moulding floors it is gathered up by means of railways, and as it perhaps has never been motor. The upper end of the scratch-

FIRST CEMENT FACTORY.

Stove-Mounting Building Indestructible by Fire.

The stove-mounting building is next in importance to the moulding shop. It is a construction unique as yet in the city. Built entirely of concrete, from the ground to the roof, it has the a substantial appearance. The exterior of the walls is faced with plaster and ruled off to represent the jointing

stocks for sale. Quotations are steady at 16c to 19c per pound. Eggs-Offerings were light and trade was quiet. Prices continue about steady at 15c to 17c per dozen. Hay-About 20 loads were on the mar-ket. No. 1 timothy is quoted at \$12 to \$15 per ton, and mixed or clover is slightly firmer at \$7 to \$9. Straw-Four loads were in and all sold Groceries. Coal oil (in barrels). Dry Goods. Drugs and Medicines. 10. Leather and Findings. 11. Hardward, Tinware, Paints, etc. Straw-Four loads were in, and all sold at \$8 per ton. 12. Lumber. 13. Tea.

Cheese Markets. Details of information as to form Ingersoll, June 9.-Only one lot of 120 boxes offered to-day, 3 to 7 June make, which sold on the board at 10% c. First week of June about all sold through the of contract, together with forms of tender, will be furnished on application to the Wardens of the various inweek, and some even having the prostitutions. week sold, at prices ranging from 10c to

Campbellford, June 9 .- At Campbellford Cheese Board meeting to-day 1,425 board-ed, all white. Sales -- McGrath 350, Cook 350, Alexandria 120, Hodgson Bros. 335, Brenton 205, all at 10 5-16c.

THE MARKET REPORTS.

Quotations-Wheat is Firmes.

Toronto St. Lawrence Market.

Tuesday Evening, June 9.

Toronto Live Stock.

Trade was decidedly dull and draggy and must bear the endorsation of at at the Toronto Cattle Market to-day. The nand for both butcher and export cat-showed less activity, while the run of cattle offering was heavy, totalling 116 cars. This condition of affuirs resulted in a drop in prices to the excent of about 10c per cwt in each line of cattle, and even at this reduction in the prices asked a number of the offerings were left un-sold. Drovers are thus losing money on sold. their stock, and unless there is a much better tone to Thursday's trade they

stand little chance of evening up. The 116 car loads on the market in-cluded 1,882 cattle, 1,230 sheep and lambs, 662 hogs, and 36 calves. Export Cattle-On the news of a de-

cline in the English cattle marl st, coupled with the fact that present wants are pretty well supplied, 86 cars of Chicago cattle having passed through here Sat-urday on the way to England, dealers TRIED did very little buying to-day, and then took only the best cattle offering. The demand therefor was weak. To make demand therefor was weak. To make matters worse, the run was rather heavy, and quite a few of the cattle were left unsold. Prices declined about 10c per cwt. Choice cattle sold at \$4.60 to \$4.90 per cwt, and medium grade at \$4.20 to \$4.40. A large percentage of the offerings were of poor to medium quality, and many of these were sold as short-keep redore

many of these were sold as short-keep feeders. Butcher Cattle—The demand for cattle was easier, especially in the heavier grades. Light cattle were in moderate demand. The run of cattle offering was large, and on account of this trade was a little slow, some cattle being left over at the end of the market. Prices showed a decline of about 10c per cwt, the picked lots selling at about \$4.70 to \$4.90. Choice cattle ran at about \$4.70 to \$4.60, and fair to good at \$4.20 to \$4.40. Stockers and Feeders—There were few cattle of this class offering, and trade was slow. A few short-keep feeders were picked up from among the lighter ex-porters, but there was practically noth-ing done in other kinds. Prices all round continue unchanged as quoted.

changed. Hogs-Despite the moderate run prices declined 10c to 15c per cwt. Selects are now quoted at \$5.90 and lights and fats at \$5.60. me that I did

The great doers of history have always been men of faith.

Honesty coupled with beauty is have honey a sauce to sugar. A house is never perfectly furnished

Deputy-Minister of the Interior. N.B.-In addition to Free Crant Lands, to which the Regulations above stated refer, thousands of acres of most desirable lands are available for lease or purchase from Railroad and other Corporations and private firms in Western Canada.



Brewed from the finest Malt and best[®] Bavaria brand of Hops. They are highly recom-mended by the Medical faculty for their purity and strengthen-ing qualities.

Awarded the Highest Prizes at the Interna-onal Exhibition, Philadelphia, for Purity of lavor and General Excellence of Quality. Bon rable Mention, Paris, 1878. Medal and Diplomo ntwerp, 1885.

Brewing Office, 295 Niagara St

TELEPHONE PARK 140.

Kidney Pills, I have the right to re- sins; but, in examining and judging Kidney Pitts, I have the right to re-commend them to anyone suffering from Kidney Disease." from Kidney Disease."

myself perfectly free from any pain is the one who inspires love. It is whatever, and no matter what stoop- not enough to be good; to be beauti-