

BIO-INDUSTRIAL COMPLEX

LEADING COMPANIES

	NET SALES CAD Million	EXPORT	R & D	STAFF
DANISCO	2,300	85%	2.5%	13,500
CARLSBERG	1,900	75%	—	11,500
NOVO NORDISK	1,800	94%	15%	10,200
CHR HANSEN	200	90%		1,400

EXPORT VALUE

	CAD Billion (1990)
DENMARK TOTAL	40
BIO-INDUSTRIAL COMPLEX TOTAL	11