

JTOMOTIVE SECTION



ges of Careful Handling of Tubes and Casings.

identally one of the fastest.

tion where the two ends of the fabric, it comes to getting the other meet to be sure there is not the position trouble gets in. slightest break that might cause a

Expert Points Out Advantrim paint to prevent further rusting. shape and multiply their troubles.
Then inflate the tube sufficiently so "With the rim standing up in i

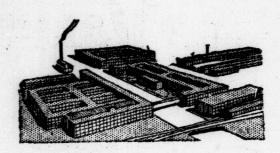
shly understood by every motorist, and he does not allow the tube to sisted by a hammer. The bead is pried the average motorist, a Willys-Knight

n the tube.

Then the flap is inserted by spreadflad it more convenient to use two dealer here.

Then the flap is inserted by spreadirons, one operated by an assistant.

This test, made in the rugged, Before any work is done, spread ing the bead, which prevents the flap irons, one operated by an assistant.



The vast new plant in which the Cadillac is made is universally acclaimed the world's finest and most efficient factory devoted to the manufacture of high grade motor cars.

Beemer & Co., Limited,



Standard of the World

"I have seen grivers bound away for Look over the rim, and if it appears tire on a rim without even thinking rusty scrape off what rust vou can and then coat the rim lightly with

"With the rim standing up in its it will have some definite shape. The usual position, slip the tire in place so inside of the casing is then lightly sprinkled with talc. Too much talc is not good, because the excess will form The tube then is inserted in the casing. The expert uses a bead spreader, so the work will be easy, one side of the tire over the rim. This ut, according to the tire repair shops, need on the ground. This is done to over the rim. Where the bead is very touring car has just completed a 5,200-new order of the work properly.

Spend a moment over the method of sand will soon imbed themselves in the tube. A few grains of sand will soon imbed themselves in the tube. The few is inserted by spread-like time to be add is very touring car has just completed a 5,200-nile no-stop, endurance-economy run without a repair of any character, and without even a puncture, according to ward the end of the work, or you may be added to without even a puncture, according to ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work, or you may be added to strike the bead itself a few blows to-ward the end of the work and the

gainst the inside of the tire all whether of the split type or any other, bead with the hammer. If the bead demonstration of the car's endurance around. Also examine the connec-so that one side is in place, but when does not go over readily, don't pound, and economy, is vouched for by representations of various Roston powers and according to the car's endurance and economy.

rim and not the tube. Before any at the wheel.

pressure is applied to the iron use | While the passengers slept during against metal or rubber. "In mounting a soft bead clincher

tire, such as used on Fords, tube pinches are common, unless the operator remembers to keep the iron close to the metal rim. It is somewhat N.H., 6,300 feet above the sea level. easier in mounting a soft bead clincher to use an ordinary tire iron and a screwdriver at the same time."

Nearly half the cars in Spain are The National Motorists Association plans an ocean-to-ocean chain of affiliated motor clubs. Impoverished British nobles are hiring out their automobiles. A famous brass band uses motor buses touring from city to city.





CONCLUDES GREAT ENDURANCE RUN

usual Record, Completing 5.200-Mile Test in Ten Days.

"When one bead is over on a split mountainous country of Northern New open the casing to be sure it is free from doubling over.

The pen the casing to be sure it is free from doubling over.

It is usually an easy matter for into the other can be started with the Hampshire by the Boston branch of the cas's endurance to be the tire on the rim, iron and then finished by striking the the Willys-Overland Company, as a demonstration of the cas's endurance that the beautiful to the cas's endurance the cas's endurance to be added to the cas's endurance that the beautiful to the cas's endurance the cas's endurance that the beautiful to the cas's endurance the cas's endurance that the beautiful to the cas's endurance that the cas's endurance that the beautiful to the cas's endurance that the cas's endurance that the cas's endurance that the beautiful to the cas's endurance that away and possibly injure the bead. If it gets stuck assist with the iron.

"If an iron is used to assist in getting the second bead over be sure that the end of the iron rests against the the end of the iron rests against the many as twenty different drivers were

> your sense of feeling, for it is easy the night stops, the motor purred on to determine if the iron is recting in front of the hotel where they were stopping, one of the drivers and an official observer staying with the car to attest this fact.

The car never missed a single explosion in the 5.200 miles, and at the end of the run climbed Mount Washington,

Worn Cylinders Have Bad Effect on Car

The bad effects of worn cylinders , are not confined to the motor. A motor, when running unevenly, will soon, by its constant jerking, ruin the clutch, transmission, universal joints and differential.

Taking into consideration the fact that in a medium type four-cylinder motor of five-inch stroke, running at a normal speed of 20 miles per hour the actual travel of each piston assembly up and down the walls of the cylinder is over 600 feet per minute Therefore, it is not surprising that these parts, though made of the very best material, must eventually show these conditions often occur in motors which are practically new, because of overheating, lack of oil or water and other reasons.

It is customary to overhaul a motor at least once a year. The valves are ground, carbon removed, bearings refitted and worn parts bushed or re laced. Adding to this an attractive coat of paint usually constitutes a general overhauling.

And, after all this, the motor does ot have its old power and pep, and the reason for this is: The cylinders, pistons and rings,

the most vital and important parts which are subjected to the most abuse and wear, and to the greatest variable heat conditions; the parts on which depend the power and snap, the conbeen neglected and placed in the background.

There is only one way to overcome this trouble. The cylinders must be re-ground and re-fitted with oversize pistons and piston rings. This important work has been greatly misconstrued and misrepre-

There have been various inferior methods resorted to in the attempt to perform this most essential work. There is a vast difference between boring, reaming, lapping, etc., and ctual cylinder grinding.

taught them that the most practica method of performing the work is by grinding.

They resolved from the beginning o place this line of work on a higher standard, to make it one of satisfacion and economy to the car owner as Willys-Knight Car Makes Un- well as the repair man and dealer, and and motor buses in New York City. on highways in the United States, York State alone more than \$20,000. spared no effort or expense with that

AUTO NOTES

rural motor 'bus operation. There are 10,750 licensed taxicabs honors on all automobile speedways, outside of cities.

single day in Paris.

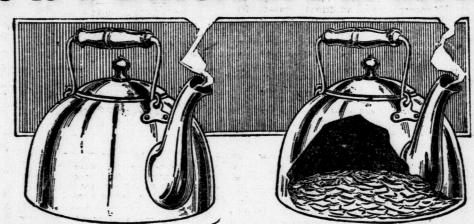
eight-hour working day.

Skilled automobile mechanics in motor vehicles. California leads all other states in Germany receive less than \$1 for an

Nearly 700 French chauffeurs were | Ohio, Indiana, Illinois, reported for reckless driving in a and Wisconsin constitute the biggest center in the world for the sale of

Automobiles approximating a valu ation of \$100,000,000 were stolen in During 1921 \$60,000,000 was spent the United States last year. In New The United States holds the first for state, county and other roads |000 worth of motor vehicles and accessories were stolen.

There is a Difference in Motor Oil



Why EN-AR-CO Motor Oil Lubricates Better

STEAM that escapes through a tea kettle spout, if caught and condensed, would be pure water.

Distilled water is manufactured on this same principle, only on a larger scale.

Along the sides and at the bottom of the tea kettle scale is formed and accumulates-the residue that is left over after passing of the water into

Imagine a tea kettle that will hold 25,000 gallons, then you have some idea of an oil still, used for this purpose. Into one of these huge oil stills goes the selected Crude Oil from which En-ar-co Motor Oil is always refined.

This oil is heated until it forms a vapor. The vapor is then condensed into a liquid distillate (the same as the vapor from a tea kettle spout is condensed), further refined and then filtered. The

result is a clear, clean oil, containing no free carbon-En-ar-co Motor Oil.

A motor oil loaded with residue will break under heat and fail to perform its function. The residue and deposit which becomes incandescent, causes pre-ignition under heavy duty and finally, after continued use, coke-like carbon forms, just as scale is formed in the tea kettle.

All refiners make lubricants, just as all cooks make biscuits, yet there is as much difference in oils as there is between the delicious light, flaky biscuits Mother makes and the heavy, soggy apologies for biscuits some restaurants serve. In each ease the raw materials are practically the same, but the "making" is different.

To protect and safeguard your motor, use En-ar-co Motor Oil in your automobile, truck, or tractor. It contains no sediment forming impurities. It is always uni-

TRY EN-AR-CO FREE LUBRICATING SERVICE

Your motor will run better and last longer if the Lubricating Oil is taken out every 500 miles and fresh oil put in We do it for you with

EN-AR-CO MOTOR OIL charging only for oil used.

It is just as important that the best grease be used as it is to use oil. Let us fill your

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charging only for grease used.

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(*) Star denotes stations where free oil changing runways are operated.



Douge Brothers MOTOR CAR

Bad roads merely emphasize the car's goodness.

You will find its staunchest and most enthusiastic friends in sections of the country where paved roads are almost unknown.

. A reputation of that kind is not accidental.

Dodge Brothers, from the first, have consistently built the car better than strict engineering practice required.

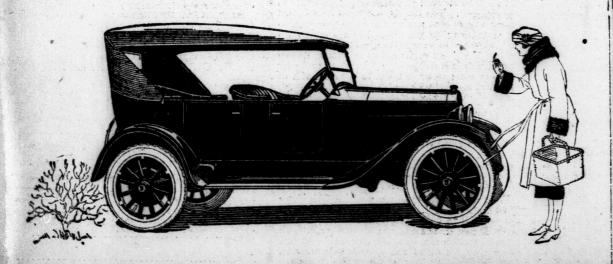
And this policy of plus value is rigidly applied to every detail of their product.

Prices, delivered and taxes paid.

- \$1,390 Business Coupe - \$1,545 - \$2,320 Business Sedan - \$1,895

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Every Automobile listed below is priced for quick selling, but behind each one is our regular 30day guarantee and the opportunity to buy on terms. Thus, three great factors in motor car merchandising are combined for your benefit. Don't delay. See us at once!

The Great Fall Discount Sale Ends Tonight

One FORD, 1918, 5-Passenger, \$160 One FORD, 1920, Touring, equipped with starter, shock absorbers. Sale \$295 One 79 OVERLAND Touring, 5-passenger, good tires, mechanically in first-class figure of\$200

STUDEBAKER Touring, 5-passenger, 1917 model, in good mechanical condition, good tires. For special price of

senger. At a special sale price One Model 90 OVERLAND Touring, 5passenger, good tires. At a special reduced price \$450 passenger, good tires. At a Model 4 OVERLAND, 5-passenger, 1920, Touring, equipped with five tires, bumper, motometer MAXWELL Touring, late 1920 model, equipped with Lyon bumper, good tires;

equipped with five good tires, front bumper, motometer and One McLAUGHLIN D-45 Touring, equipped with six good tires; top new this sea-

One BABY GRAND SEDAN, 1920 model. equipped with five tires; body and me-

One 5-passenger, Special Six, Touring, STUDEBAKER, late 1919 model, spare tire and tube ... One Light Six STUDEBAKER, 5-passenger, demonstrating car, equipped with five tires; in very best of mechanical condi-tion. At a sacrifice price, \$1 195 for immediate sale, of ... One Light Six STUDEBAKER, 5-passenger, Touring, 1922 model, run part of this season, and in the pink of

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