

The only book on the grain trade in Canada is one recently published by C. B. Piper, of Winnipeg. Mr. Piper has had long experience in the grain trade, and last winter delivered a series of lec-tures on the subject to the students at the Manitoba Agricultural College. He fined by law and is constant from year has gone into the inspection system very fully, and his facts have been carefully revised by the best authorities. The following account of the inspection system is from Mr. Piper's book:

Inspection is for the purpose of deter-mining the quality of the grain. This is necessary to fix its value. Most grain producing countries sell on sample, thus fixing quality and value by personal examination and appraisal. In only two or three countries is the quality determined by classification into defined grades by which accepted stand-ards are fixed for both producer and consumer. In Canada this is officially done by a department working under authority from the Dominion govern-ment. This gives high value to the certificates which are issued on inspection, so much so that they are accepted on foreign markets where, it is/customary to buy on sample.

Apart from the desirability of estab-lishing standards of quality for purchase and sale, inspec tion is really necessary be cause of our system of hand ling grain in bulk. To obtain the full benefit of bulk hand ling it is necessary to bin dif ferent parcels together in or der to economize elevator space. Such bulk binning is only possible when the grain has then graded according to quality. In turn, uniform quality. In turn, uniform grades could not be maintained without bulk binning which gives close averages. Thus the inspection system and bulk handling are both necessary and beneficial to each other.

Theory of Inspection System

The whole system of in spection in Canada is based upon the classification or grading of grain according to physical qualities. /A fair average of each particular grade must be maintained thruout the year. This is so well done in practice that there is little or no complaint

considering the vast amount, Standled, Occasionally a ship per may complain about the grade of a particular shipe nent, but as a rule such com plaint is not material. Also,

alaint is not material. Also, in some year when crop con-litions are unusual it may be needssary to form new classi-fications which may not at first be satisfactory to the trade because they are not fully under-stood. An example of this orderred in the fall of 1912, when about four times as much flax was harvested and threahed as in the preceding year, which in turn had produced the largest flax erop on record. Notwithstanding the supposed by ample preparations made by the terthe galoading in the country. This was causing serious loss, and to relieve the galoading in the grain which sectors is the galoading in the grain which was causing serious loss, and to relieve the galoading is the galoading in the grain which was causing serious loss, and to relieve the galoading is the galoading is the galoading is the galoading in the grain which was causing serious loss, and to relieve the galoading is the g tion the grain commission ordered flax to be shipped without cleaning when cleaning was impossible.

By law grain is divided into five general classes, namely, statutory grade, commercial grade, no grade, rejected and condemned.

A statutory grade is that which is deto year. It does not vary with the different crops. Thus one year's crop of wheat may consist largely of 1 Northern simply because there is a large proportion which qualifies under the legal definition. Another year there may be little or no 1 Northern, simply because crop conditions have been such that very little of the wheat will measure up to the legal standard for that grade.

Commercial grades -are applied to wheat and oats of quality which cannot be defined by law, because the characteristics vary from crop to crop, but which should be standardized by type samples recognized in the trade. This is done by a group of experts known as the Standards Board, appointed by the grain commission under the Canada Grain Act, and which meets once a year in Winnipeg, usually during October, to fix the commercial grades for the new

two classes notations are made "re-jected" or "rejected mixed with jected'' or ''rejected mixed with heated,'' respectively. ''Condemned'' means grain which is dition or is hadly bin-

in a heating condition or is badly bin-

Altho the Grain Act makes each of the foregoing classifications a separate grade, in the trade the first two groups of statutory and commercial grades realor statutory and commercial grades real-ly constitute the primary classifications, and the next two groups of "no grade" and "rejected" are used as modifica-tions of the first two. Thus the term "no" grade" and the term "rejected" or its substitutes, either separately or in combination, become qualifying or restrictive terms written with the ordin-ary statutory or commercial grades which ary statutory or commercial grade which the grain would otherwise receive. Condemned grain is a separate and single grade, but when applied to wheat which would otherwise grade 1, 2 or 3 North-ern it becomes "condemned No. 1," and to wheat which would otherwise grade No. 4, 5 or 6 it becomes "con-demned No. 2."

Grading Not Accurate Test

All grades are theoretically based on consumption value. In practice, how-



Weighing the grain for last weight per bushel and setting the dackage, in the chief impector's office, Winnipeg.

crep! As far as conditions will permit, ever, the grading has drifted away from these grades are made the same as the the theory because the tests are not corresponding grades of the previous scientific and apply to the physical

(3) mixed with heated. When rejected because of smut, the word "smutty" is used instead of rejected. For the other

qualities, such as variety, purity, weight and appearance. Condition and dockage are also considered. Then, too, the system of average for the different grades destroys to a large extent the value of standards for consumption. Different crops may produce different values in the same grades. For instance, 2 Northern wheat will sometimes be almost as valuable intrinsically as 1 Northern and in other years of little more value than 3 Northern. A system based solely on milling tests would correct this, but would probably be very difficult in application.

The statutory grades of wheat are 1 Hard, 1 Northern, 2 Northern and 3 Northern. The Standards Board generally sets three commercial grades, No. 4, No. 5 and No. 6, and there mây be a grade of feed below No. 6.

No. 1 Hard is the only grade which never has any modifications. Unless such wheat is absolutely sound and good in every particular it does not receive that grade. Also "Feed" is normally of such low value that except under unusual conditions it does not take any of the modifications which would change its value.

To illustrate the modifications of the various grades, wheat of the proper weight and soundness to grade 1 Nor-thern may take any one of the different classifications as follows:

1 Northern. No grade 1 Northern tough. No grade 1 Northern damp Smutty 1 Northern.

Rejected 1 Northern. Rejected 1 Northern mixed with

heated. No grade tough smutty 1 Northern.

No grade damp smutty 1 Northern. No grade tough rejected 1 Northern.

No grade damp rejected 1 Northern.

No grade tough rejected 1 Northern mixed with heated. No grade damp rejected 1 Northern mixed with heated. No grade tough smutty re-

jected 1 Northern. No grade damp smutty re-jected T Northern.

No grade tough smutty re

jected 1 Northern mixed with heated. No grade damp smutty re

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These modifications apply generally to all grades of spring wheat. However, there no rejection for seeds in 5. 5 and 6, as sufficient NO.

dockage to cover all foreign matter is permissible. The same modifications apply to the grades of winter wheat from LA.R.W. to No. 4 inclusive, except that there is no classification of "no grade damp" in the 1 A.R.W. grade and such grain is classi-fied "no grade 2 A.R.W. damp?" Winter wheat below No. 4 is included in excise No. 4 is included in spring wheat classifications.

Total Number All Grades

In practice, including the single grade 1 Hard and two divisions of condemned, we have 150 classifications of spring and winter wheat. In

the same manner there are 25 classifica-tions of oats, 20 of barley and 13 of flax. Each of these classifications is distinct , and has its own value in the trade. The total of 208 makes quite a comprehensive list, and somewhat complicates the warehousing in terminals. This, how ever, is a great simplification over the classifications used up to the fall of 1912. Under the old system there were between five and six hundred separate classifications, there being about 360 of wheat alone.

When Inspection is Final

The Grain Act states that Winnipeg. inspection shall be final. In only three Continued on Page 24