combined nut and pipe wrench, having a stationary upper jaw, and a concave recess formed below the upper jaw, in combination with an adjustable lower jaw having a cap slipped on to the outwardly tapered top end of it, the top of the cap having teeth formed on it, substantially as specified.

No. 36,040. Electrical Cable.

(Câble électrique.)

The Bell Telephone Company, Montreal, Quebec, Canada, assignees of John C. Reilly, Brooklyn, New York, U.S.A., 23rd February, 1891; 5 years.

Olaim.—The method, herein described, of constructing electric cable, which consists in insulating a series of conductors, arranging them in concentric rows, applying a suitable sheathing, dividing them into a series of longitudinal sections, arbitrarily designating the terminals of each conductor of each section in regular succession with consecutive numerals, and then connecting each conductor of one section to a conductor of the next succeeding section by the formula c, b, unless and until c, b exceeds m, when n is substituted for c. substantially as described. for c. substantially as described.

No. 36,041. Wire Frame. (Cadre métallique.)

R. E. Dietz Company, New York, State of New York, U.S.A., assignee of Charles Lyman Betts, of New York, aforesaid, 23rd February, 1891; 5 years.

Rebruary, 1891; 5 years.

Claim.—1st. The combination with a wire ring, constructed with undercut overlapping end portions, whereby the end portions are interlocked against longitudinal movement on each other, of a sleeve or clasp which embraces the overlapping ends, an i whereby the latter are firmly secured together without solder, substantially as set forth. 2nd. The combination, with a wire ring constructed with undercut overlapping end portions, of an upright wire arranged adjacent to the overlapping end portions, and a clip provided with sleeves which embrace the overlapping ends of the ring, and with sleeves which embrace the upright wire, substantially as set forth.

No. 36,042. Trimmer for Sewing Machines.

(Machine à garniture pour machines à coudre.

Joseph Simpson, assignee of Daniel Maus, both of Toronto, Ontario, Canada, 23rd February, 1891; 5 years.

Claim.—In a sewing machine, a rotary trimming disc, circular in form, and having a series of sharpened teeth r seriations extending around the entire periphery of the disc, the said disc being arranged to revolve at a much more rapid rate than that in which the cloth is fed into the machine, as specified.

No. 36,043. Manganese Bronzes and Alloys. (Alliages de bronze et de manyanèse.)

Alfred Hutchinson Cowles and Eugene Hutchinson Cowles, both of Cleveland, Ohio, U.S.A., 25th February, 1891; 5 years.

Cleveland, Onlo, U.S.A., 25th February, 1891; 5 years. Claim.—1st. The process, which consists in forming alloys of manganese and adding a small percentage of aluminium to such alloys, as herein described, prior to casting, as set forth. 2nd. The process, which consists in forming alloys of manganese and adding from a trace to five per centum of aluminium to such alloys to increase their strength, elasticity and facility of casting, and diminish their tendency to corrosion, and to add to their silver-like lustre and whiteness, substantially as set forth.

Stiffener for Boot and Shoe No. 36,044. Soles. (Shank en acier pour chaussures.)

Edmond Jacques, Montreal, Quebec, Canada, 25th February, 1891; 5 years.

Resume.—Le procédé d'employer le shank en acier dans les chaus-sures à simple semelle ou dites retourneés, tel que cidessus décrit et pour les fins indiquées.

No. 36,045. Heating Appararus for Railway Cars. (Appareil de chauffage des chars.)

Charles Millard Pratt, assignee of Edwin Adebert Leland, both of Brooklyn, New York, U.S.A., 25th February, 1891; 5 years.

Brooklyn, New York, U.S.A., 25th February, 1891; 5 years.

Claim.—1st. A railway car heater, consisting of an external jacket, having at its lower end a cap containing a water inlet, and at its upper end a cap containing a central hot-water outlet to communicate with the car radiators, a cylinder located within the jacket and arranged to provide a surrounding water space between it and the interior of the external jacket, a series of tubes extending through the interior cylinder for the upward flow of the water, a steam inlet pipe entering the lower cap of the jacket and extending upward into the interior cylinder, and a condensed steam outlet pipe also entering through the lower cap of the jacket and provided with a perforated pipe rising within the interior cylinder for the escape of the condensed steam, substantially as described. 2nd. A railway car heater, consisting of an external jacket, having at its lower end a cap containing a central hot-water outlet to communicate with the car-radiators, a cylinder located within the jacket, between the upper and lower caps, and arranged to provide a surrounding water space between it and the external jacket, a series of tubes extending through the interior cylinder for the upward flow of the water, a steam inlet pipe passing through the lower cap of the jacket and rising upwardly within the interior cylinder to deliver the steam at

or near the centre thereof, and a condensed steam outlet pipe, also extending through the lower cap of the jacket, and having a perforated pipe or extension rising upwardly within the interior cylinder for the escape of the condensed steam, substantially as described. 3rd. A railway car heater, consisting of an external jacket, provided at its lower end with a water inlet, and at its upper end with a hot water outlet to communicate with the car-radiators, a cylinder arranged within the jacket and provided with a series of tubes for the upward flow of the water, a steam-pipe section having right and left-hand screw-threads engaging the lower end of the interior cylinder and the lower head of the external jacket, a steam delivery pipe connected with the screw-threaded steam pipe section and rising within the interior cylinder to deliver the steam at or near the center thereof, and a condensed steam pipe section having right and left screw-threads engaging the lower end of the cylinder and the lower head of the external jacket, and provided with a perforated pipe or extension rising within the interior cylinder at a point opposite the steam inlet pipe section for the escape of the condensed steam, substantially as described. or near the centre thereof, and a condensed steam outlet pipe, also

No. 36,046. Ballot Box. (Boîte à scrutin.)

George Adolphus Cline and William Trimble, both of Toronto, Ontario, Canada, 25th February, 1891; 5 years.

George Adolphus Cline and William Trimble, both of Toronto, Ontario, Canada, 2th February, 1891; 5 years.

Cletim-18.1 In a ballot-box, a lever for looking the voting mechanism, actuated by the key-rols, substantially as and for the purpose set forth. 2nd. In a ballot-box, a lever for looking the voting mechanism, provided with apertures and actuated by the key-rolg passing through the serving mechanism, provided with apertures, fitted with pivoted latches, and actuated by the key-rolg passing through the said apertures, substantially as and for the purpose set forth. In a ballot-box, a lever for looking the voting mechanism, mudein sections and sliding in suitable guides, each section being provided with an aperture, substantially as and for the purpose of the provided with a pivoted latch, key-rold spassing through said apertures, substantially as and for the purpose of forth. 5th in a said secret substantially as and for the purpose of forth. 5th in a said secret substantially as and for the purpose of forth. 5th in a said secret substantially as and for the purpose set forth. 5th in a ballot-box, a pawl operating lever W. consisting of a series of sections on, sliding in suitable guides, provided with apertures and accusted by key-rods passing through said apertures, substantially as and for the purpose set forth. 5th in a ballot-box, a pawl operating lever W. consisting of a series of sections to the suitable guides D', having apertures fitted with outwardly working lived latches E'', provided with a returning spring E'', key-rods, accurating the said lever, substantially as and for the centre of the apertures being eccentric to the centre of the key-rods, accurating the said lever, substantially as and for the centre of the apertures being eccentric to the centre of the key-rods, accurating the said lever, substantially as and for the purpose set forth. 18th. In a ballot-box, a keyr ond, fitted with a series of prongs to orrespond to the interest of the aperture should which as a series of notes, and accu