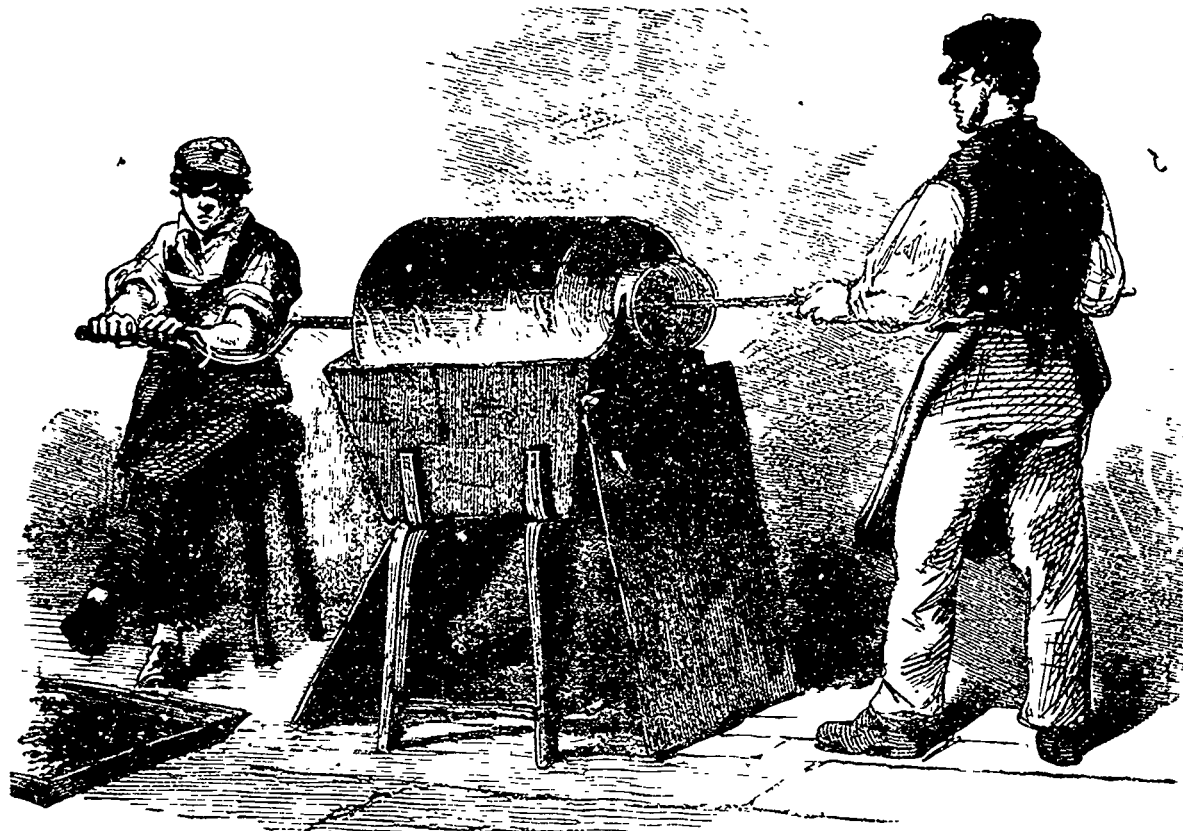


MANUFACTURE OF STEEL PENS (Fig 1)—ROLLING THE STEEL.



(Fig 2)—BRONZING THE PENS.