

ADDMSSEY  
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screw put in by 4; the Gun Layer holding up the stool bed with a handspike applied over the bottom step of the carriage.

The Gun Captain then gives the order "*Come Up;*" 2 and 3 withdraw their handspikes and lay them down.

In laying the gun after loading, no elevating of the breech with handspikes, or movement of the quoin, should be necessary. The quoin should be properly adjusted, half way in, also the elevating screw run down till the gun is elevated two or three degrees, when preparing for action. Afterwards all elevation should be done by the screw. Should any variation of elevation greater than that obtained be screw by required, quoins should be re-adjusted at the command "*With handspikes elevate,*" when 2 and 3 apply their handspikes (5 doublemans 3's).

After each number has completed his work as above, he goes "under cover."

The positions of the various numbers "under cover" are as follows. They should then, if possible, be sitting or lying down:—

**Gun Captain**—Where he can best regain his position for superintending the working of the gun.

**Gun Layer**—On the left of No. 4.

Nos. 2 and 4 on the right of the gun, 2 next the muzzle.

Nos. 3 and 5 on the left of the gun, 3 next the muzzle.

No. 6 outside the cartridge store.

No. 7 outside the shell store.

