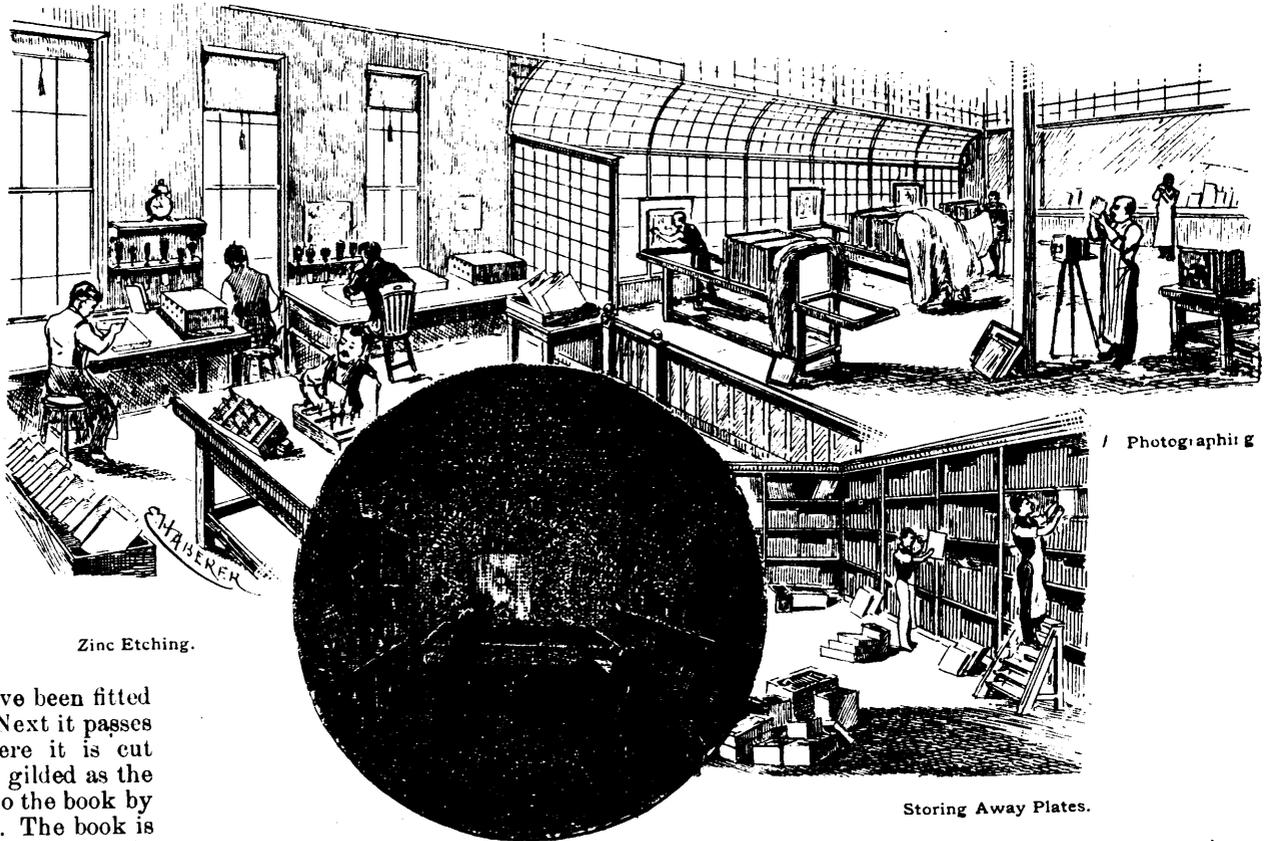


ingenious process, performed by hand by skilled workmen. The man who bends over his handsomely finished day-book or ledger has little idea of the amount of inventive genius and skilled labour necessary to its production.

If now we turn to the letter press binding department, the same superior equipment is found. It is fitted with the most improved machines and the best designs, suitable for work from the cheapest to the highest grade of art work bindings. Let us suppose that some subscriber to the *Dominion Illustrated* desires the issues for six months bound. They are first placed in the hands of a young lady who carefully removes the advertising pages and collates the sheets, when the whole is ready for the pressing department. From the press it goes to the sawing machine, by the keen teeth of which grooves are made across the back to receive short cords. Thence it goes to the sewing department where the book is sewn, after the cords referred to have been fitted into the grooves across the back. Next it passes to the forwarding department, where it is cut and shaped and the edges marbled or gilded as the case may be, and the boards attached to the book by the cords on which the book is sewn. The book is then lined up and covered, and passes to the finishing department, which is fitted throughout with the newest tools and designs only. The book is here finished in plain lettering or in the most elaborate style of the most expensive bible or album work.

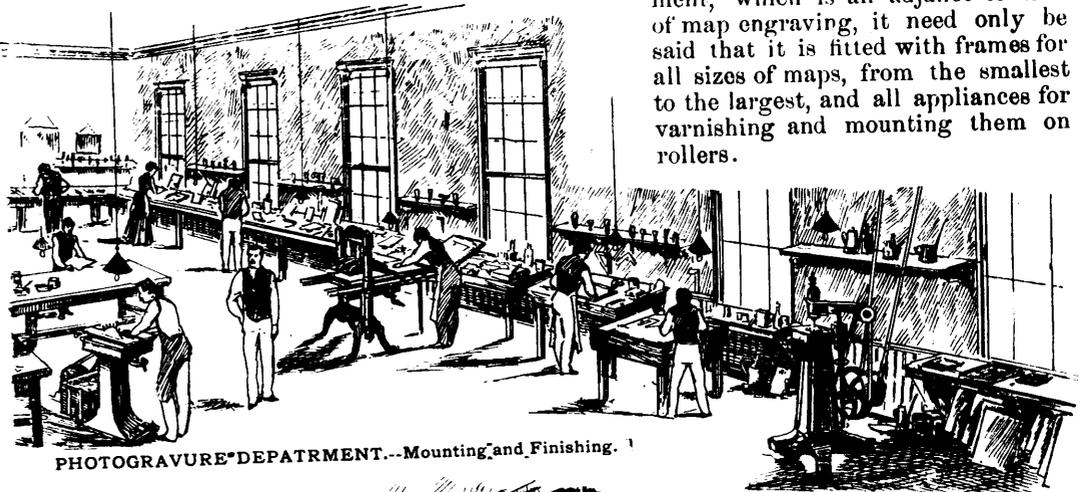


Zinc Etching.

Dark Room.

Storing Away Plates.

Of the map-mounting department, which is an adjunct to that of map engraving, it need only be said that it is fitted with frames for all sizes of maps, from the smallest to the largest, and all appliances for varnishing and mounting them on rollers.



PHOTOGRAVURE DEPARTMENT--Mounting and Finishing.



DOMINION ILLUSTRATED BUSINESS AND EDITORIAL ROOMS.

What has here been written fails to do justice to the establishment of the Sabiston Litho. & Pub. Co. A great deal more might be said about the work of the departments briefly touched upon, and about others of which nothing has been said. Enough, however, has been stated, with the aid of the illustrations, to convey to every reader some idea of the extent of the establishment, the scope of its business, and the important position it holds as one of Canada's valuable and flourishing

Nothing has yet been said of the embossing department, which is fitted with the newest improved embossing machines for work, either in plain lines, gold, or the new style of cloth stamp work in the different coloured inks, as turned out by the best London and New York houses.

