## LIST OF ILLUSTRATIONS

"They work so that their country may endure"	PAGE I I
"They go forth for the cause of liverty".	23
"It is the work of a man"	33
"To men who shovel it back to other men"	41
"He takes the submarine as a matter of	
course"	47
"Kneading and shaping iron to their will"	55
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"Upon his bent shoulders the crux of all	
things rests "	75
"But still must man keep watch and ward"	97
"Reaping in the riches born of the seeds"	107