

CHAPTER IV.

Electric Furnace Design, Construction and Operation.

General considerations	48
Materials of furnace construction	49
Fireclay bricks	49
Silica bricks	50
Lime	50
Magnesia	51
Dolomite	52
Alumina	52
Carbon	53
Carborundum	54
Siloxicon	54
Table of refractory materials	55
Heat insulation	59
Table of heat conductivities	57
Furnace walls without refractory materials	58
Production of heat in electric furnaces	60
Voltage required for electric furnaces	66
Voltage of arc furnaces	67
Voltage of resistance furnaces	69
Regulation of electric smelting	71
Resistors	73
Electrical resistivity	75
Resistivity of powdered coke	75
Resistivity of carbon rods	76
Resistivity of molten slags and iron	78
Electrodes	79
Electrode holders	80
Measurement of furnace temperatures	82
Conclusion	83

CHAPTER V.

Production of Iron and Steel in the Electric Furnace.

Varieties of Iron and Steel	85
I. Production of steel from scrap, pig-iron and iron ore.....	86
Heroult steel furnace	86
Keller steel furnace	92
Kjellin steel furnace	93
Colby steel furnace	96
Gronwall steel furnace	101
Gin steel furnace	105
Girod steel furnace	106
II. Production of pig-iron from iron ore, carbon and fluxes....	107
Heroult ore-smelting furnace	108
Keller ore-smelting furnace	111
Harmet ore-smelting furnace	113
Haanel-Heroult furnace	115
Turnbull-Heroult furnace	117
Plants for the electric smelting of iron ores	120
Possibilities in the electric smelting of iron ores.....	121
III. Direct production of steel from iron ore	129
Stassano steel furnace	129
Elimination of sulphur and phosphorus	132
Conclusion	135