

A MODERN PLANING MILL

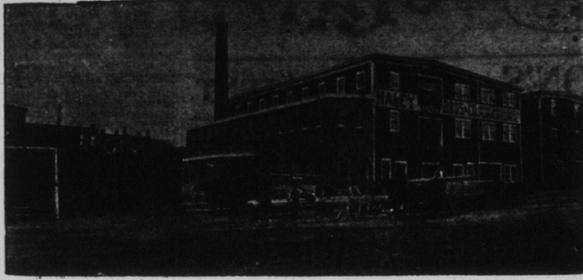
WOODWORKING INDUSTRY IN VARIETY OF DETAIL.

Haley Bros. & Co.'s Plant for the Manufacture of Doors, Windows, Blinds, and all kinds of House and Building Finish—A Busy and Interesting Establishment.

There are few more interesting industrial establishments than a large wood-working factory, where the rough lumber from the saw-mills is dressed and cut and turned and finished into the thousand and one articles of utility and ornament that

thirty-five different sizes, in four different styles, kept continually in stock, glazed or unglazed, as may be desired. Then there are all sorts of circle and segment top, Queen Anne and other irregular style windows, in all conceivable sizes, called for by special contracts and custom orders. The stock doors manufactured, to particularize, include half a dozen sizes of raised-panel doors, a dozen sizes of slab-moulded doors, in several different qualities or grades, and raised-moulding doors in three or four sizes, with circular and square tops, plain panel, or

One day when she was thus in bed several guests arrived and were admitted. They all began to advise and pull their cloak around them. "What!" exclaimed the invalid, "is it cold here?" "It is simply freezing," answered a guest. "Thank you for telling me," said Mrs. de D'Almeida. She rang a bell. The guests supposed she was sending for a maid to make a fire; but when the servant came in Mrs. de D'Almeida said— "Amelia, bring in my down coverlet!" Having given this order, she began conversation about other matters.



enter into the interior construction and fitting of our homes and business offices and public buildings. A representative establishment of this character is the extensive planing and moulding mill, door, sash and blind factory, and general wood-working plant of Haley Bros. & Co., at Broad and Charlotte streets, this city.

Haley Bros. & Co.'s works occupy an irregular square at the south end of the city, facing the harbor, with a frontage of 230 feet on Broad street, 130 feet on Charlotte, and 100 feet on Britain street. The main building is a three story wooden structure 60x100 feet with a two-story wing of brick extending along one side of its length, to which is attached a boiler and engine house, also of brick, containing the boilers and 100 h. p. engine which furnish the motive power of the establishment. The main floor of this building contains the business offices, and with this exception is given up entirely to dressing lumber and to the manufacture of hardwood flooring. Its machinery equipment is complete for all requirements, consisting of a hardwood-flooring machine, a large planer and matcher for general job work, two smaller planers, large timber saw, bandsaw resaw, and clapboard dressing machines. On the second floor is the general manufacturing department, fitted with door and sash machines, moulding machines, lathes, saw tables and all the varied machinery and tools for fashioning the multitudinous forms of exterior and interior house finish. This apartment is 20 feet wider than the rooms on the first and third floors, and is therefore 80x100 feet in the clear, extending into the annex and including the space above the business offices. In the third story is the finishing room, occupying the whole space, 60x100 feet. Here the work that comes in the rough from the machines on the floor below is finished ready for shipment. Various special machines are employed in the work, notable among them in way of novelty being a door planer for planing whole doors, and a door "relisher" for making the tenons. Much of the machinery in the establishment is new, all of it is fully abreast of the times in the way of modern design and capacity, and especially in the door and sash manufacturing departments does it comprise the latest improvements for rapid and economical work. This is a line in which the competition is most sharp, particularly in the Nova Scotia field, and only by use of the highest class machinery, combining the latest inventions for saving time, labor and material, can the manufacturers here compete with those of Nova Scotia for the trade of that province.

In the rear of the factory, and connected with it, is the dryhouse, 40x50 feet, two stories, where the raw lumber is thoroughly kiln-dried by steam heat. Beyond and adjoining the dryhouse is a two-story storehouse 100x35 feet, fronting on Britain street. Also fronting on Britain street is a large warehouse for the storage of doors and sashes and other finished work kept in stock, while extending alongside the factory building, and fronting on Broad street, is a lumber warehouse, three stories, 40x80 feet. There is spacious yard room on both the east and the west sides of the buildings, all now occupied however with piles of lumber in every variety of kind and grade and dimension, and extra yard space required has been secured and utilized by leasing a lot on the waterfront just across Charlotte street from the main yard and works.

It is needless to say that a bare enumeration of the goods and articles manufactured by an establishment of this extent and character would be impossible within the limits of our space. In variety they are almost countless, embracing not only many different sizes and styles in the numerous standard lines kept in stock, but including thousands of special designs in woodwork made to order. In windows, for example, there are 12-light windows six sizes, in 8-light four sizes, in 4-light ten sizes, and in 2-light nine sizes; or

prepared for glass or glazed. The doors made to order are of every conceivable pattern, for house interiors, vestibules, stores, business offices, churches, and public buildings, in pine and other selected woods. These two lines alone constitute no small item of business, as may be gathered from the fact that just now, during the lull in contract work which annually precedes the opening of the building season, the factory is making up a lot of three thousand doors and three to four thousand pairs of sashes for the spring trade.

In other lines of work the manufactures of this firm include store fronts, verandas, bay windows; counters, shelves and fittings for stores, banks and offices; mantels, mouldings, brackets, stair posts and rails and balusters, and every description of interior and exterior finish, from plain or elaborate design, in soft or hard woods. A specialty is made of matched hardwood flooring and sheathing, and particular attention is paid to church work in all its details, including Gothic and irregular windows, pews, chancels, etc. Blinds for inside and outside use, in all patterns and sizes, are also a leading specialty. From thirty to forty hands are employed in the factory, and a million feet of pine and half a million feet of other lumber is used annually, the former supplied mainly by the mills on the river, and the latter comprising the various hard and soft woods used in the house finisher's art, including both native and foreign varieties. The firm are also operating in the woods on their own account, near Henry Lake, St. Martin's parish. Last year they got out about half a million of spruce, this winter their cut will reach probably 700,000, and they expect to extend operations in future. The lumber is cut on the ground by a portable mill, and shipped down to St. John by rail.

This enterprising establishment has naturally a large local demand for its products, but its trade covers the field of the three maritime provinces, and is particularly well established and increasing in Nova Scotia. The firm also send a good deal of work into Maine, and have done several church jobs of some magnitude in Calais, Milltown, and Eastport. In the last ten years they have filled contracts for finishing no less than fifty churches, in most cases, as with nearly all their large contracts, putting the work up as well as furnishing the material. They have supplied the interior work for four churches in the past year, including two Roman catholic edifices in Kent county and a Methodist church at Bear River, N. S. They have just commenced on a \$3000 contract for the interior finish of the new St. Mary's convent at Newcastle, including flooring, wainscoting, stairwork, etc., and have recently furnished 10,000 feet of hardwood flooring for the new college dormitories at Sackville. A very fine job in the house-finishing line was only lately completed for Mr. W. H. Chase, the well-known apple shipper, of Wolfville, N. S., consisting of the interior work on his new \$20,000 residence, said to be the best private house in the county and one of the finest in the province.

The firm of Haley Bros. & Co. is composed of Messrs. Amos W. Allen and R. G. Haley, and dates from the great fire. At that time the present proprietors came from Yarmouth, N. S., and rebuilt from the ashes of the fire on the site of a small planing mill that was swept away by the great conflagration. Originally established as a branch of a Yarmouth house, the business has expanded in proportions and extended in scope year by year through the energy and enterprise of its proprietors, until it has long since outgrown the parent establishment, and has become one of the foremost industries of its class in the maritime provinces.

What it is to be a genuine, single-minded socialist is illustrated in a recent volume by a story of Miss de D'Almeida, a celebrity of the last century. Miss de D'Almeida was a great invalid, and spent most of her time in bed; but this fact did not prevent her from receiving a great deal of company.

BORN.

- Halifax, Feb. 25, to the wife of Alex. McNeil, a son. New River, Feb. 9, to the wife of O. S. Elliot, a son. New Glasgow, Feb. 16, to the wife of Isaac Ross, a son. Kentville, Feb. 22, to the wife of Thos. Marshall, a son. Paradise West, Feb. 25, to the wife of Alister Daniels, a son. Dartmouth, Feb. 24, to the wife of Bryden Keady, a son. Bridgewater, Mar. 1, to the wife of Robert Dawson, a son. Economy, Feb. 19, to the wife of Jas. D. McEllan, a son. Lake Park, Feb. 16, to the wife of Albert Lutz, a daughter. Yarmouth, Feb. 20, to the wife of Jos. Nichols, a daughter. Halifax, Feb. 25, to the wife of J. W. Moir, a daughter. New River, Feb. 4, to the wife of Edgar Hill, a daughter. St. John, Feb. 27, to the wife of Jos. B. Knowles, a daughter. Woodport, Feb. 26, to the wife of William Richardson, a son. Lower Woodstock, Feb. 27, to the wife of A. W. Hoy, a son. Cornwallis, Feb. 17, to the wife of Montague Manning, a son. Shear Harbor, Feb. 19, to the wife of Capt. W. Howe, a daughter. Rosedale Mass., Feb. 17, to the wife of A. F. H. Young, a daughter. Dolhaver, Feb. 29, to the wife of E. W. Thorpe, twins, boy and girl. Upper Stewiacke, Feb. 21, to the wife of W. H. Jackson, a daughter. Upper Stewiacke, Feb. 26, to the wife of David Kennedy, a daughter. Sax Harbor, Feb. 11, Feb. 15, to the wife of Rev. Gordon T. Hickey, a son. East Somerville, Mass., Feb. 7, to the wife of Frank F. Cornwell, a daughter.

MARRIED.

- St. John, by Rev. G. O. Gates, Charles R. Barbour to Doris Young. Zealand, Feb. 26, by Rev. J. King, Ursula Brewer to Irena Cronan. Amherst, Feb. 25, by Rev. R. Williams, Wm. Penick to Mary Lank. Halifax, Feb. 25, by Rev. Canon Partridge, J. W. Hill to Mrs. Edith Marchmont. Truro, Feb. 26, by Rev. Fr. Kissella, Nelson Langley to Mary Belle Jarvis. New York, Feb. 1, Roger Walker Everitt to Caroline Ann McKelvey. Yarmouth, Feb. 24, by Rev. E. D. Miller, George Roy to Jane Montgomery. Halifax, Feb. 26, by Rev. Dr. Foley, Andrew T. Hart to Alice Maud R. an. Digby, Feb. 25, by Rev. A. H. Harley, Alvin Bowler to Edith Marchmont. Miramichi, N. J., Feb. 25, by Rev. F. Beattie, Alvin E. Ellis to Addie McEneaney. North Shore, Feb. 19, by Rev. John Fraser, John Acadia Mines, N. S., Feb. 19, by Rev. Dr. Walsh, Edward McLeod to Ida Day. Pictou, Feb. 21, by Rev. D. Henderson, Angus Cameron to Christina Fraser. Lower Cove, Feb. 26, by Rev. Mons. Connolly, F. L. Lindsay to Laura McEneaney. Truro, Feb. 27, by Rev. T. Cumming, John H. McDonald to Bessie McEneaney. Berwick, Feb. 25, by Rev. D. H. Stimpson, E. Manning Bennett to Elsie Sheehana. St. Ann's, Feb. 12, by Rev. John Fraser, Capt. Campbell to Mary A. McLeod. Halifax, Feb. 25, by Rev. Father Forbes, M. J. Murphy to Blanche F. Rooms. Fairville, Feb. 26, by Rev. Chas. Collins, Alfred X. Galsinger to Mary McEneaney. Nashrank, Feb. 26, by Rev. J. Tippet, James Coperthwaite to Nellie Newman. Mill Village, Feb. 26, by Rev. W. R. Turner, Adeline Bennett to Laura McEneaney. Digby, N. S., Feb. 13, by Rev. J. W. Prestwood, Alex. Adams to Barbara Middleton. Salmon River, Feb. 26, by Rev. H. Harvey, John Bowdler to Laura McEneaney. Woods Harbor, Feb. 12, by Rev. Wm. Miller, Harris Quinton to Stella McCorkrick. Caladonia, Feb. 26, by Rev. Dr. Scott, Siphonous Freeman to Mrs. Annie J. Cameron. Roxbury, Mass., Feb. 18, Robert McElharris to Catherine E. McEneaney. St. Ann's, Feb. 12, by Rev. A. S. McDonald, Daniel J. Dunlop, to Catherine Nicholson. Gaspere, C. B., Feb. 19, by Rev. D. Sutherland, James McDonald to Laura McEneaney. Stellarton, Feb. 23, by Rev. E. H. Burgess, Mr. Alex. McEneaney to Miss Bessie Murray. Mira, C. B., Feb. 21, by Rev. J. E. Lockyer, Orlando V. Peters to Marion V. Spooner. Ardenale, Feb. 26, by Rev. Mr. Davis, Noah Mosher to Mrs. Nicholas (nee Miss Ware). Windsor, Feb. 23, by Rev. J. L. Dawson, G. Edward Mevin to Lillian May Faulkner. Fredericton, Feb. 26, by Rev. Dr. Brecken, Malcolm J. McDonald to Miss Bessie Murray. West Aston Mass, Feb. 20, by Rev. G. F. Clark, Frederick A. Whitney, to Adella S. Beech. Millard, Feb. 15, by the Rev. B. D. Dicks, James Sargent to Abbie Jane Corbett, Gay's River. Lower Southampton, N. S., Feb. 20, by Rev. J. Anthony, Hedley Smith to Eunice A. Smith. Eastport, Feb. 6, by R. S. Byrom, Isaac Lasky to Letitia, to Sarah Elizabeth Lee, of Eastport. Antigonish, Feb. 27, by Rev. J. B. Munro, George Nichols, Goshua, and Susan Cameron, Ashdale. At Martins Point, Feb. 26, at St. Martin's Church by Rev. Harris, James Bagot to Rebecca Shupe. Westville, Feb. 26, by Rev. T. D. Stewart, Frank M. Bacon to Mrs. Veronica, all of Westville. Red Beach, Feb. 6, by Rev. E. A. Harlow, Edward Fundenberg, of Madbury, N. H., to Mary S. Carey, of Calais. Oakland, California, Feb. 8th, Charles Devlin, of California to Martha Porter, formerly of Middle River, Belfast Co. St. Ann's C. B., Feb. 12, by Rev. A. J. Macdonald, Daniel J. Dunlop of New Campbellton, to Katherine McEneaney.

DIED.

- Westport, Feb. 28, Chas. T. Ross, 66. Halifax, Feb. 21, John C. Keith, 6. Westville, Feb. 27, Kate Foley, 64.

THE TYPEWRITER



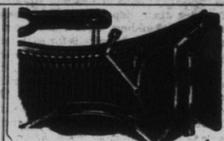
Has ceased to be a luxurious toy. It is now an indispensable business accessory. You have been thinking of buying one for a long time, and are now convinced that you must have Writing Machine to keep up with the business methods of the age.

You Want THE BEST? Which is it? Why, THE YOST.

No. 4, New Model for 1895.

It is The Best.

face of steel type. Because of its PERFECT AND PERMANENT ALIGNMENT, secured by the wonderful centre guide, which causes every type to print exactly in line, as it is mechanically impossible to strike the paper except in the proper place.



Then the YOST PAD (which is guaranteed for six months) does away with the clumsy and expensive Ribbon, with all its train of annoying machinery to watch.

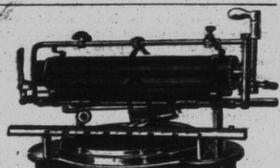
THE TYPE-BAR

of the Yost is peculiar and unique. It is at once the lightest, strongest, and quickest type-bar which will run continuously for twenty years without being worn out.



THE POINTER

It always shows where the next letter will print. No calculation or consulting of scales required. Just move the carriage along until pointer is at the place where the next letter is desired, and it will print there.



THE SCALE

on the front rail is helpful in tabulated work, and its use is generally well understood.

THE KEYBOARD is the universal arrangement, the same as used on the other machines. Each character has its own key—no shifting for capitals, etc.

Look at the Carriage of our New Machine.

See how easily the paper is inserted without lifting any pawl or other device. The paper can be turned backward or forward to the place desired without effort.



The New Release Key is Very Convenient.

It can be used either when the carriage is raised or lowered, and, being fastened to the left end of it, is easily manipulated. The carriage can be stopped at any desired point, and stays just where placed without moving a space or two.

YOST WRITING MACHINE CO.

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