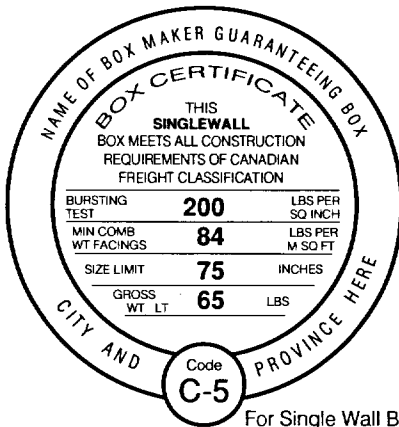


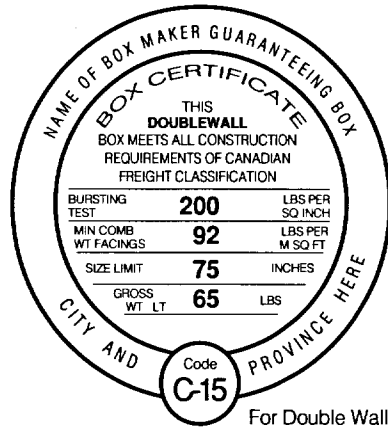
# PACKAGING MATERIALS AND THEIR USE

## Corrugated Boxes

Corrugated boxes are one of the most common packaging methods used and there are well established government and industry standards and regulations in place designed to protect their users. These boxes must be certified by the manufacturer. Weight, paper content and puncture and bursting certificates must be displayed, usually on the bottom. See figure 3-1. The tests for corrugated board involves subjecting it to the same conditions that may prevail during normal handling. See Annex 1 for a description of cardboard boxes and their application.



For Single Wall Boxes



For Double Wall Boxes

Fig 3-1 Information on Box Strength

**Never overload a box**