

- **Steel processing division.** *Industrias Monterrey* and *APM* manufacture steel coils, strips and sheets as well as structural and tubular galvanized shapes.
- **Systems division:** *Signode*, *Multypanel*, *Robertson Mexicana*, *Empresas IPAC*. Several smaller subsidiaries manufacture steel, fiberglass and plastic components for a wide variety of applications.

GRUPO LAMOSA

Grupo Lamosa began with the formation of *Ladrillera Mecanizada*, a manufacturer of adobe bricks, in 1890. Later it expanded to include ceramic tile, enamelled bricks and enamel toilets. The companies involved are:

- Ceramic division: *Lamosa Recostimientos*, *Sanitarios Azteca Ceramika* and *Iccexal*
- Chemical-Mineral division: *Crest*, *Proyeso* and *Geminsa*
- Metals and Plastics division: *Plastimetal* and *Valmont*

GRUPO PROEZA

Grupo Proeza began with the production of concentrated juices in 1956, but today it is a highly diversified conglomerate. The *grupo* is controlled by the Zambrano family and includes three operating divisions:

- **Automotive.** *Metalsa* manufactures chassis and components, including fuel tanks. *Perfec* specializes in the design and manufacture of tools for automotive manufacturing. *Prokway* makes plastic tanks and fuel systems.
- **Food.** *Akver/Jucosa* makes concentrated juices including those made from orange, grapefruit and lemon. The company also manufactures citrus-based oils and aromas. *Zano Alimentos* focuses on bottling and marketing the *grupo's* fruit drinks. *Imdecit* operates citrus plantations and orchards.
- **Diversified industries.** *Tecnick* specializes in modular iron smelting. *Acertak* makes brake systems for railway cars. *Servi-Data* is a consulting firm specializing in manufacturing systems and management information systems (MIS).