The Londonderry Co. purchase from outside sources a very large proportion of their ore and coke. It is therefore altogether fair to credit them with the hands employed in the production of this material, in all some 450 men. This gives a total at the present time of 800 employees connected directly and indirectly with the operations of the Londonderry Co.

## THE NEW GLASGOW IRON, COAL & RAILWAY CO., FERRONA, PICTOU CO., N. S.

Ore Mines—Limonite and Hematite, yielding 60,000 to 75,000 tons per annum.

Coal Mines.

Limestone Quarries.

Railways—The property of the Company, about 13 miles in length, connecting the furnace with the mines.

One Blast Furnace—65 ft. high, bosh 25 ft. 6 in., hearth 9 ft. 6 in. Capacity 100 tons per day.

Battery of Coppe kilns.

Number of men employed 425.

eron produced in 1893, for nine months campaign—22,500 net tons.

Ore -about 50,000 net tons.

Coke-30,000 net tons.

Flux-13,000 net tons.

The Company purchase all the coal required for the operations of the furnace. Last year they bought, washed, and consumed 90,000 tons of coal. It is only fair to credit the industry with the men steadily employed in the fuel department, viz, 150 men and 50 boys, giving a total average of 625 employees in connection with the Ferrona Works.

Allied with this Company, and as an important consumer of its forge iron, is the

## NOVA SCOTIA STEEL & FORGE CO., LTD., OF NEW GLASGOW, N. S.

The following descriptions will show the great importance of this Steel Industry.

The Plant consists of:

Two Siemens Melting Furnaces, 20 tons capacity each.