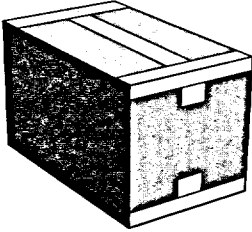
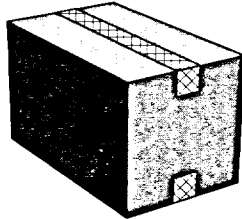


3. **Application conditions.** These include temperature and humidity. These factors are important in as much as they change the ability of the tape to adhere to the carton surface.
4. **Weight & size of package.** Determines strength required of tape

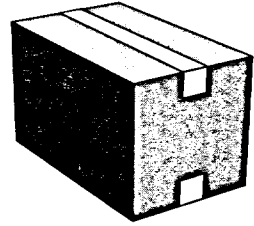
Tape Sealing Patterns



Paper Sealing Tape
Full length of all outer seams securely sealed with strips not less than 5cm wide.



Reinforced Tape
Centre seam only. Seal securely with strip not less than 7cm wide. Strip must extend over ends not less than 5cm.

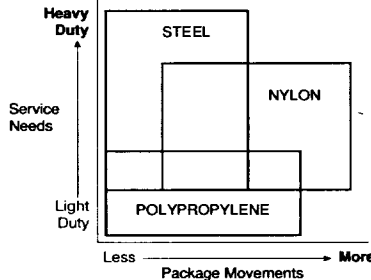


Pressure Sensitive Tape
Centre seam only securely sealed with strip not less than 5cm wide. Strip must extend over ends not less than 5cm, and must not be less than 2mm thick.

Strapping

Strapping should be used as a reinforcement for bracing a group of packages or securing an individual large carton, crate or box. For example steel strapping should be used for wood crates, while nylon or polypropylene will be better for cartons or pallet stabilization.

Strapping Characteristics



1. All straps must be applied at right angles to the edges of the base over which they pass.
2. Apply sufficient tension so that straps sink into edges of the container but do not over tension to the point where strapping is weakened or the box is crushed. Conversely, the straps must not be so loose as to get caught on another box and interfere with handling.