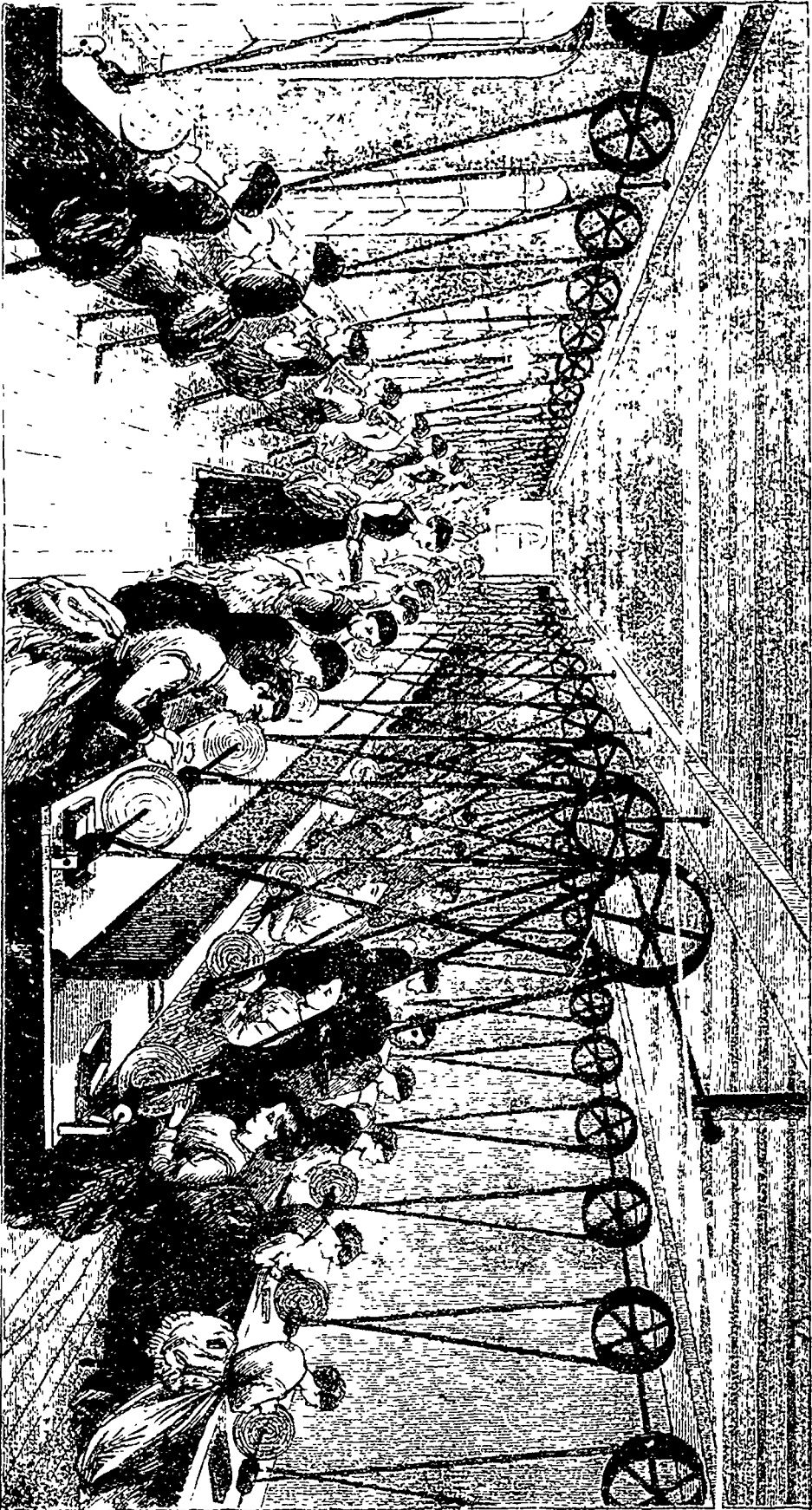




(FIG. 3).—GRINDING THE PENS.