

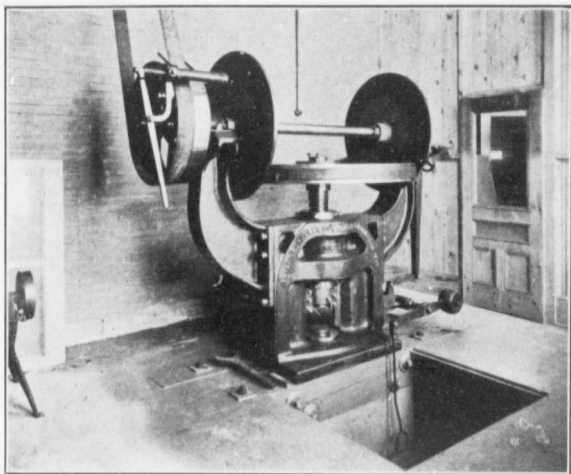


Fig. 3—Die-sinking press in Die Department.

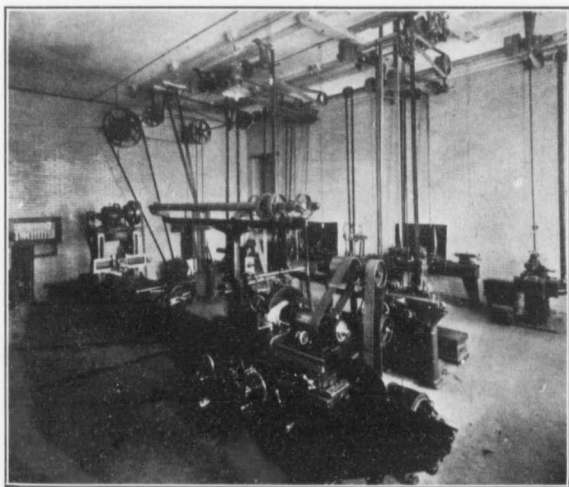


Fig. 4—Machine Shop.