necting the separating chambers together, and a liquid discharge pite leading directly from the last separating chamber of the series, whereby the finished liquid of the two chambers may be mingled, cooled and discharged together. 18th. In a multiple effect evapora-ting apparatus, the combination, with the last two "vaporators, of the series, and their separating chambers, of a liquid transfer pipe connecting the two separating chambers, a liquid discharge or tail-pipe leading from the last separating ehamber, a connected tail-pump for drawing off the liquid, and a vapor exhaust device also con-necting with the last separating chamber, for the purpose described. 19th. In a multiple effect vacuum evaporating apparatus, the last two evaporators, of the series and their separating chambers, in com-bination with liquid supply pipes connecting with the last sep-arating chamber, and a liquid transfer pipe connecting the two sep-arating chamber, and a liquid transfer pipe connecting the two sep-arating chambers, whereby the finished liquids of the two may be mingled. cooled to the same temperature, and together subjected to the vapourizing effect of the exhausting device preparatory to dis-oharge from the apparatus.

## No. 32,190. System of Electrical Distribution. (Mode de distribution électrique.)

Marmaduke M. M. Slattery, Fort Wayne, Ind., U.S., 2nd September, 1889; 15 years

tion. (Mode de distribution electrique.)
Mode de distribution electrique.)
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Statutory, Fort Wayne, Ind., U.S., 2nd September, and the second arrise and converters electricic ling converters of less of the second arrise and converters of less of the second arrise and converters of the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon the arranking devices in the second arrise and the length of wire upon array is and the devices in the second arrise and the length of wire upon array is and the length of wire upon array array is and the upon array is and the upon array is and the upon array array is and the up

### No. 32,191. Swimming Machine. (Machine pour nager.)

Jean Malo, Montréal, Qué., 2nd September, 1889; 5 years.

Résumé. --lo. Dans une machine à nager, la combinaison du ressort S. les flotteurs F. la tige T et le plateau N, tel que décrit pour les fins mentionnées. 20. La combinaison de la pièce A, B, la tige T, et l'arbre de couche C, avec figure F, tel que décrit pour le fins mentionnéés. 30. La combinaison de l'arbre de couche C, roue R et hélice H, et les manivelles m, m, le tout tel que décrit pour les fins mentionnéés.

#### No. 32,192. Rock Drill and Analogous Machines. (Foret de mine et machines simi. laires.)

Abraham J. Sypher, Iron Mountain, Mo., U.S., 3rd September, 1889; 5 years.

## No. 32,193. Stencil Drum. (Tambour & patron.)

Jane Parish. Leicester, Eng., 3rd September, 1889; 5 years.

Claim. - lst. In a sencel drum, the combination of the polygon frame, and the stencil strip or plates secured thereto. 2nd. In a stencil drum, the combination of the polygon frame, the stencil strip or plates secured thereto, and an inking device, all substantially as shown and described and set forth in the drawing hereunto annexed.

# No. 32,194. Manufacture of Sheet Metal.

(Fabrication du métal en feuille.)

Edwin Norton, (co-inventor with John G. Hodgson), Maywood, and Oliver W. Norton, Chicago, Ill., U.S., 3rd September, 1889; 5 years.

Oliver W. Norton, Chicago, Ill., U.S., 3rd September, 1889; 5 years. Cluim.—Ist. T e process or improvement in the art of manufactur-ing sheet metal in continuous strips, consisting in pouring molten metal in a continuous unbroken stream between two rollers or wheels revolving together, with a space between them equal to the thick needs of the sheet metal to be produced, and at a sufficiently great surface speed to offer no obstruction to the flowing stream of molten metal, and thus pass he same between the rollers as fast as it flows, and with-out permitting the molten metal to collect in a body above and be-tween the rollers, substantially as specified. 2nd. The process or improvemen in the art of manufacturing sheet metal, consisting in pouring molten metal in a thin, wide, fast stream between, and in con-targential to both said rollers, and while said rollers revolve together with a space between them equal to the thick ness of the sheet metal to be produced, and at a surface speed equal to or exceeding the velocity of the flowing stream of molten metal, substantially as specified. 3rd. The apparatus or machine for manufacturing sheet metal. consisting in a pair of smooth revolving chiling rollers or wheels, with a space between their peripheries at their meeting line equal to the thick ness of the sheet metal to be produced, and a pouring nozzle or vessel having a discharge opening or slot at its lower end or bottom directly above, and extending parallel to said space between the peripheries of said rollers, substantially as specified. 4th. The combination of two revolving chiling rollers at a greater surface aspeed than the velocity of the flowing stream of molten metal, sub-said rollers, substantially as specified. 4th. The combination of two revolving chiling rollers, a pouring nozz e above and between the, and means for driving or revolving said rollers at a greater surface speed than the velocity of the flowing stream of molten metal, sub-stantially as specified. 5th. The combination, with a pou