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> fully utilized. Sunshine Furnace has maximum weight, so that as the furnace is set in cement this weight makes it absolutely secure in weight 11.5 Bire.g.

Sunshine Furnace is designed to be operated at the front for the simplicity and convenience of the householder, as the following illustrates:— Coal goes in through the main front door (D and C), ash pan comes out the lower front door (C), water is placed in the pan at the top front door (D), direct draft is operated near the water pan door (A), -

operated near the water pan the dust damper near the ash shaker at lower front door (2)

