little from the outer lower edge of the chain for its entire length; this, as you can see, will incline to work it on, instead of off. Some workmen, when they have a bad case, and a common watch, change the standing of the fuzce so as to cause the winding end of its arbor to incline a little from the barrel. This, of course, cannot do otherwise than make the chain run to its place.

How to REGULATE A WATCH QUICKLY .- The following is a practical method for regulating a watch in a few minutes, also to put in a new balance spring, of the right size and regulated perfectly, in a watch without running it; First ascertain how many vibrations the watch beats in one minute, by counting every other vibration, and comparing that time with a well-known watch or regulator. In general, Swiss watches boat 18,000 in one hour, viz., 300 in one minute. American watches also, either 18,000 or 16,200, or 270 beats per minnto, and the English lever 14,400, or 240 per minute. If there is any doubt, it is better to count up leaves and teeth and ascertain the right number, but cases that watches beat odd numbers are scarce. Having ascertained the right number, examine the balance carefully for one or two minutes, counting every vibration from right to left, and in the meantime examine the regulator or clock, to see when one minute is up. If the watch is well regulated, the number of vibrations must be exactly half of the regular first number. viz., 150, 185, or 120, as every other vibration has been recorded to facilitate the observation. If not so, move the regulator right or left until a perfect coincidence comes. To pick up a new balance spring after having recorded the right number of beats-either by the old spring or by the number of the train-lay first the spring with its centre well in the centre of the cock jewel, and having ascertained where the coil will enter between the curb pins of the regulator, note the place. Stick to the pivot of the balance a small round piece of beeswax; then stick to the centre of the spring, so as to establish a temporary but firm connection of the two pieces, and having pinched with the tweezers the balance spring indicated by the regulator pins, cause it to vibrate gently; then count the vibrations for one minute, and when you have a spring that will produce nearly the required number of beats, pin it to the collet and cause it again to vibrate moving the tweezers backward or forward until the right number of beats is produced; with another pair of tweezers pinch the balance spring about one-eighth of an inch back of the regulating poin', so as to counterbalance the gain produced by the regulator pins, and bend the wire slightly, which is the place where the hair spring must be pinned to the stud. Having then trued up the spring, proceed to put the regulator to the right place, by using the way indicated in the beginning of this article, and the work is done. Success is certain when the operation has been carefully performed. The balance must be made to vibrate on some hard and well polished substance, so as to keep up the vibration to about the standard of regular running. A little practice will soon enable the watchmaker to change a balance spring very quickly, and without any trouble whatever.

#### SCIENCE NOTES.

A Tusin jeweler has made a tiny boat forming a single pearl, which shape it assumes in swel and concavity. Its sails is of beaten gold, studded with diamonds, and the binnacle light at its prow is a perfect ruby. An emerald serves as its rudder, and its stand is a slab of ivery. Itweigh, less that half an ounce; its price is \$5,000.

A rittshued firm has commenced the manufacture of glass shingles, which are to be cheaper stronger, more durable, and more satisfactory in every way than slates or any other roofing substance new used. They will drive the lightning red men to parts unknown, for glass is such a good conductor of electricity that a fancy red will be unnecessary on a house roofed with the new shingles. A city full of houses roofed with highly coloured glass would present a beautiful sight.

Chear diamonds by colouring may be made to look like gems, and the unwary are easily deceived thereby. The process is now about a year old. The trick is performed by dipping the diamond in a preparation of analine dyo. This can easily be detected by washing the stone with soap and water. Within a month, however, the sharpers have added a preparation of gum arable, which successfully stands the soap and water test. The only way the latest deception can be detected is to wash the stone with ammonia. The colouring of diamonds is causing thousands of dellars of loss to innocent people.

The Archdescon of Melbourne relates that during the epoch of the great gold fever he had a curate whose duty it was to officiate at some of the gold diggings. On Sunday mornings he preached at one set of shanties, and then walked eleven miles to another village for evening service. Half way across the plain stood a solitary tree, where he used to rest and eat his frugal dinner. For two years he had done so, when one day three miners, following his example, sat down to picnic on the same spot, and one of them, on getting up, just tried the soil with his pick, where, at a depth of about two feet, her a mass of ore which realized \$140,000. That curate pondered deeply on what might have been.

#### The Watchniker, Jeweller and Silvermith, A Monthly Illustrated Journal. Published in London.

The Representative Organ of the Watch, Jewellery and Kindred Trades in the United Kingdom.

It is full of original information and thorough practical instruction contributed by the leading writers on the various subjects connected with the above trades. The text is well illustrated by wood cuts, and two supplements of artistic designs for jewellery, etc. accompany each num-

This important Trade Organ, now in its eventh year of publication is in the hands of ery British Watchmaker, Jeweller and Silver mith, and is therefore a most valuable medium or manufacturers requiring publicity in Great Britain.

Our list of permanent contributors includes uch names as J U Poole, Richard Whit aker, Henry Ganney, Moritz Grassmann, J Ierrmann, E. J. Watherston, W. H. Singer nample guarantee for the sterling value of thournal. Subscription 5s. per annum.

Published by A. FISCHER, 11 Saint Bride Street. London, E. C., England.

# THE WATCHMAKER And Metal Worker

Is the official Journal of the

### Watchmakers and Jewellers,

of the North west,

## CONTAINING 56 PAGES OF Illustrations and Reading Matter.

Whose columns are replete with choice articles upon Horology, Watch-making and repairing written for this Journal by practical and scientific men, also a large amount of general information of vital importance to the trade, also continued articles, or lessons in letter engraving, written by a celebrated eugraver of this city Subscription price, \$1.50 per year. Single copy, 15 cents.

Jewelers' Publishing Company, Publishers, 149 151 STATE STREET, OBICAGO.

New York Office, 206 Broadway

FOREIGN OFFICES

H. Bush, Appointed Agent, - Hull, England Henry F. Cillio, 449 Strand, W. C., London, Eng E. de Wytenback. - Geneva, Suiser

THE LARGEST

## Clock House

IN CANADA.



I hope the Trade are convinced by this time that the above clock house has got the best assortment and better value than any other house in the Dominion.

I thank my many friends for their kind patronage in the past, and solicit a continuance of

the same.

I have just returned from the eastern States and have imported a large stock of Walnut and Nickel Clocks, which I will sell at prices that defy competition. Also receiving daily Jewelry of all kinds. Roll Plate Chains a specialty. Large stock of Swiss Watches in Gold, Silver and Nickel Cases, key and stem winders. The best value in Whitby Jet Goods, such as Bracelets, Necklets, Sets Earrings, etc., which I will cut low prices to the Trade only.

Orders by mail promptly attended to.

### SAMUEL STERN,

Wholesale Agent for the Seth Thomas, Welsh, Ansonia and Ingram Clock Co.'s

31 Wellington, 40 Front St. E., Toronto.