

a six-inch foundation for a dense bituminous concrete pavement two inches thick. This pavement had successfully passed a year of ordinary country and pleasure traffic carrying a large number of touring cars between Washington and Mt. Vernon. In the spring of 1918, it was suddenly subjected to an average traffic of over 200 heavy motor trucks a day and within a comparatively few weeks was absolutely ruined, due to failure of the foundation during the thawing out period. An extension of this road in the city of Alexandria consists of a number of sections of very carefully constructed bituminous macadam laid some years ago upon a concrete base. Although subjected to the same heavy traffic, the bituminous macadam, ordinarily considered less efficient than bituminous concrete, did not fail except in a few places where failure of the concrete base could be held responsible owing to exceptionally poor subgrade conditions.

Bituminous surfaces on properly constructed macadam roads subjected to heavy motor truck traffic may, as a rule, be maintained in localities north of the frost line with less expense and better results than on gravel roads under the same conditions. Such surfaces, under heavy motor truck traffic, cannot be considered as economical from the ordinary standpoint but may prove the most efficient temporary method of preserving the existing road until money is available for reconstruction. It is believed, however, that under these conditions bituminous surfaces will not even prove efficient unless constantly maintained by a patrol system operating throughout the year.

Maintenance by the Bureau of Public Roads of experimental bituminous surfaces on the Rockville Pike, Maryland, which is a macadam road, have demonstrated that such surfaces constructed with suitable tar and oil products are efficient under reasonably heavy traffic, provided the patrol system of maintenance is followed. If such a system had not been in use during the past year when from 28 traffic counts an average of 135 motor drays, 816 motor pleasure vehicles, and 61 horse drawn vehicles per day passed over the road, it would from all indications have been completely destroyed.

#### Bituminous Macadam

With regard to the efficiency of bituminous macadam under heavy motor truck traffic, there are a number of points to be considered. In general, bituminous macadam has not been thought to be efficient for such traffic but, on the other hand, it has almost invariably been placed upon a broken stone or gravel base. Results obtained in the city of Alexandria, which have previously been mentioned, indicate that if properly constructed and laid upon a concrete base, the bituminous macadam may prove quite satisfactory.

Aside from character of foundation, it is believed that sufficient attention has not in general been paid to the important details of bituminous macadam construction so as to obtain best results. Too frequently the coarse stone is not sufficiently compacted before the first application of bituminous material is made and later uniform compaction is extremely difficult, if not impossible, to secure. Rutting the road with certain types of distributors just prior to application of the material is a common cause of lack of uniformity in compaction, and a strong tendency to distribute faster than the road can be satisfactorily compacted and finished by a single roller is another. Best results from this type of road which have come under the writer's notice have been secured by the hand pouring method, although this method is considered antiquated by many engineers. Where the first application upon the thoroughly compacted coarse stone is made diagonally across the centre line of the road and the second pouring or seal coat is made in a direction diagonally across the first, with proper attention to uniformity of distribution it is possible to secure a very excellent pavement, as has been repeatedly demonstrated by E. C. Dunn, city engineer of Alexandria, Va.

The efficiency of bituminous concrete, sheet asphalt and asphalt block pavements under city traffic is so well understood as to require little comment in this paper. If laid upon suitable concrete foundations there is no reason to suppose that the results given by these pavements in city construction will not be duplicated on county and state highways subjected to heavy motor truck traffic. If the

foundation is inadequate to support the load, the pavement is bound to fail but, as previously pointed out, failure cannot then be considered a measure of efficiency of the pavement proper.

With regard to materials of construction a few comments may not be out of place, as the efficiency of a bituminous surface or bituminous pavement depends not only upon its method of construction but of what materials it is composed.

#### Bituminous Carpets or Traffic Mats

In general, the author's observation and experience has been that the most efficient bituminous carpets are constructed with the heaviest grade of bituminous material which it is possible to apply and make adhere uniformly to the road surface. For cold surface treatment this will demand either a cut-back asphalt, a heavy asphaltic oil with specific viscosity of 80 to 120 at 25°C. containing an appreciable amount of volatile material that will evaporate after application and leave practically an asphalt mat residue, or the most viscous refined tar product that can be applied cold. For the latter a specific viscosity as high as 25 to 35 at 40°C. should be used if climatic conditions will permit. While on old macadam roads it is advisable to keep the thickness of carpet under ½ inch, on certain types of soft gravel it may be of greater thickness provided a hard and tough coarse aggregate cover of sufficient size to force into the old gravel surface by rolling is used. For clay-gravel or sand-clay-gravel roads north of the frost line it is believed that for maintenance under heavy truck traffic light superficial treatment with bituminous materials applied cold will prove more efficient than the construction of a bituminous carpet although neither will be adequate to carry the road through winter.

With regard to bituminous macadam and coarse aggregate bituminous concrete, there is little to suggest in connection with the grades of bituminous materials ordinarily used. It is believed however, that even in the northern U. S., the use of an asphalt cement softer than 120 penetration or a refined tar of less than 120 seconds float test at 50°C. for bituminous macadam is inadvisable if modern heavy motor traffic is to be sustained. It is also believed that more attention should be given to specifying and securing a uniform size, and grading within reasonable limits, of coarse stone for bituminous macadam in order to promote uniformity in the penetration of the bituminous material as it is applied and to produce a surface that will wear as uniformly as possible. Such specifications should be based upon tests made with laboratory screens and should at least cover the permissible percentage retained on the maximum and passing the minimum diameter of screens selected, as well as the percentage limits required to pass or be retained upon an intermediate screen.

#### Aggregate Grading Needs Attention

In connection with sheet asphalt and the fine aggregate bituminous concretes the tendency to use harder grades of asphalt cement than heretofore used may prove advisable for very heavy traffic conditions. It is quite possible, however, that better results may be secured by a reduction in the compacted thickness of such pavements with a corresponding increase in thickness of binder course where one is commonly used. For fine aggregate bituminous concretes which are commonly laid without a binder course, the introduction of such a course not less than 1½ inches thick may prove advisable with a reduction in thickness of wearing course to not more than 1½ inches. Provided the binder course is properly constructed such practice should tend to produce a pavement less susceptible to displacement under heavy motor truck traffic. In any event, it is believed that even more attention should be paid to aggregate grading than heretofore in order to produce most satisfactory results.

The resistance to displacement of compacted bituminous aggregates, containing particles from one half inch in diameter down and consisting largely of sand, is mainly dependent upon grading of the mineral aggregate and hardness of the bituminous cement. When, however, the