CALCULATIONS NECESSARY IN STEAM HEATING.

We have received a number of queries as to the amount of heating surface necessary for certain rooms, and somewhat similar questions, that perhaps can best be answered by giving the rules necessary to be observed in this connection, says the Boston Journal of Commerce. There are two methods used, the direct and indirect methods; the former consisting of pipes in the room itself directly heating the air, and the indirect method, by heating the air in a chamber, and conveying it in air pipes to the room to be heated. The latter is not generally done in mills, so will not be considered, but only the direct method. This usually consists of pipes placed along the walls of the room, commencing near the floor, but sometimes by pipes placed overhead where there is shafting and belting to circulate the air. There are no iron-clad rules that can be put down with the assertion that they will do a certain amount of heating, because of the changing conditions. Wooden buildings require a greater amount of heating surface than stone, and stone more than brick. Where there is a large amount of glass more heating surface is required, and then the

location of the room and its size and construction should be considered. For instance, a long narrow room, running along-side an outer wall, would require more heating surface than a square room of equal volume, because of the greater exposure to the atmosphere. The best method would be to allow the proper amount for all these conditions by a liberal use of the judgment. The heating companies have tables to figure from, based upon the results of their experiments, although they differ somewhat. For heating dwellings one square foot of heating surface is allowed, for from 40 to 50 cubic feet of air space to

from 40 to 50 cubic feet of air space, to heat to 70° with an outside temperature of zero, with low-pressure steam. For large stores one square foot will heat 125 cubic feet; smaller stores, 100 cubic feet; hotels, 125 cubic feet; offices, 70 cubic feet; and churches, 200 cubic feet. This will do for

churches, 200 cubic feet. This will do for a general estimate.

For more absolute results the proper method is to consider the amount of exposed surface and the temperature desired inside, as well as the temperature outside, and the temperature of the steam. From careful experiments under actual conditions on large buildings, it has been found that a square foot of wall would transmit .70 to 1.25 units of heat per hour for each degree difference in temperature between the inside and outside. The difference between these results is due to the action of the wind, and the larger values must therefore be taken to give satisfactory results. This method may be followed, in designing the system:

From the desired temperature of the rooms, subtract the lowest outside temperature probable, and multiply by 1.25. This will give the heat units transferred per hour per square foot of exposed surface. Multiply this product by the area of wall surface exposed outside to obtain total heat units per hour.

To find the heating surface, from the

temperature of the steam subtract temperature of the room, square the difference and divide by 100, giving heat units transferred per square foot of heating surface. Divide total heat units by this quotient, and the quotient then obtained is the heating surface for this pressure of steam.

Suppose, for example, a room in a cotton mill 300 feet long, 50 feet wide and 14 feet high, temperature 65° inside, lowest outside zero, steam of 10 pounds' pressure. The difference in temperature, 65-0=65° x 1.25=81.25 units transmitted per square foot per hour, times 9,800 square feet exposed=796,250 heat units required per hour.

Steam at 10 pounds pressure has a temperature of 240°, minus 65°=(240-65) 175°. This squared (175°)=30,625, divided by 100=306,25 as the heat units transmitted from one square foot heating surface, hence 796,250÷306.25=2600 square feet of heating surface. Three feet length of inch pipe will give one square foot of heating surface.

When a whole building is figured upon the roof must be included, and all steam pipes are included as part of the heating surface. For live steam, inch pipes are recommended as being the most effective.

MR4 Notre Dame Street, Montreal. October 14 9 1890 6. H. Mortimer Seg. Ned Francacion Architect & Builder. and Contact Record.

Dear Six.

I have to inform you, that, the following sesolution was unanimously adopted, at the First annual meeting of the Province of Quebec accoration of architect hald in Montheal on 10th 11th inot!:

Moved by

M. Arrault of Quebec now assembled in conveniently wention being satisfied that the Canadian Contract Record afford us a direct communication with the contractors. Resolved . That we pleage our support to it by unity

The diameter of the main from the boiler should be equal in inches to one-tenth the square root of the radiating surface in square feet, mains included. Return pipes should never be at three-quarters the diameter of the main. For heating by exhaust steam two-inch pipes should be used to heat from.

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