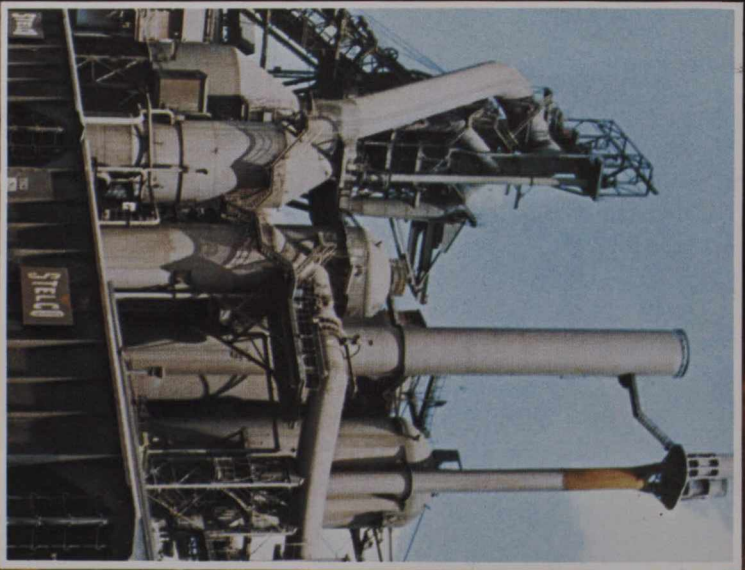


Out of the earth and through the mills steel emerges



Open hearth furnace in operation and (inset) exterior of a blast furnace, Steel Company of Canada.