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ACCURATE GEAR CUTTING A SPECIALITY.

Spur and Skew Gears

cut up to 5' 0' Dia.

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hobbed up to 5' 0' Dia.

Bevel Gears planed up to 2' 6 Dia.

Foundry Lane Works, Soho, BIRMINGHAM, Eng.

## The Royal-Victoria Life Insurance Co.

HEAD OFFICE, MONTREAL.

Government Deposit, - - \$ 250,000.00 Capital and Assets, Dec. 31, 1904, - 1,244 436.76

Good opportunities for Productive Agents in Nova Scotia, North-West Territories and British Columbia. Liberal Terms and large territory to man who can write a satisfactory business.

DAVID BURKE, A.I.A., F.S.S., Montreal, June 1, 1905. General Manager.

## WESTERN ASSURANCE COMPANY. FIRE AND MARINE. Incorporated 1851

Assets. over - - - - \$3,300,000 Annual Income - - - - 3,890,000 Head Office. - Toronto, Ont. Hon. Geo. A. Cox, Pres. J. J. Kenny, Vice-Pres. & Man.Dir. C. C. Foster, Secretary.

Montreal Branch, - . 189 ST. JAMES STREET. Robert Bickerdike, Manager.

## COMMERCIAL UNION ASSURANCE CO., Ltd., Of London, England. FIRE LIFE MARINE

Agencies in all the principle Cities and Towns of the Dominion.

HEAD OFFICE, Canadian Branch, • MONTREAL, JAMES McGREGOR, Manager.