

THE NOMENCLATURE OF BRICK.

At the fifth annual convention of the National Brick Manufacturers' Association, held in Indianapolis, Ind., a report was received from a committee appointed to consider the nomenclature of brick, with the purpose of adopting some standard nomenclature for all localities.

THE NOMENCLATURE OF BRICK.

Salmon Brick.—Brick not hard enough for the outside of outside walls now variously known as "Soft," "Salmon," "Backing-up," "Chimneys," "Pale," "Light," "Filling in," "Inside Wall," and "Foundry" brick.

Hard Kiln Run.—Brick burned hard enough for the outside of outside walls, not selected, now known as "Hard," "Common Building," "Paving," "Hard Building," "Outside," "Strictly Hard," "Hard Red," "Select Hard," "Rough Hard," "Hard Washed," "Kiln Run Hard," "Common Hard," and "Kiln Run Hard," one-half smooth, one-half rough.

Arch Brick.—Brick set from the top of the arches to the bottom of the kiln now known as "Arch," "Bench," "Eye," "Over-hangers," "Foundation," "Cistern," "Cellar," and "Hard Rough" brick.

Front Brick.—No. 1, light burned; No. 2, medium burned; No. 3, hardest burned. Brick selected for the fronts or the outside of outside walls now known as "Fall," "Outside," "Select Common," "Reds," "Hard Fronts," "Fronts," "Veneering," "Smooth Hard," "Straight Hard," "Common Fronts," "Light Hard," "Chimney Tops," "Liners," "Select," "Dark Fronts," "Select Reds," "Headers," "Stretchers," "Select Hard," "Stock," "Side and Back Walls," and "Croton Front Brick."

Sidewalk Brick.—Brick used for sidewalks now known as "Pavers," "Sidewalk," "Hard," "Selected Hard," "Hard Burned," and "Yard Pavers."

Sewer Brick.—We recommend that this term shall mean good, straight, hard burned brick.

Foundation Brick.—We recommend that this term shall mean a good, hard, well burned, but not selected brick.

Merchantable Brick.—All the brick in the kiln (not strictly soft) now known as "Kiln Run," "Merchantable (one-half select and one-half soft)," "Merchantable (one-third select, one-third hard and one-third soft)," "Building Brick," "Common Building," "Average Brick," "Two thirds Front, one-third Salmon."

Front Brick.—In two or three localities brick molded in sand by machine or hand, not repressed, but handled with extra care, burned in the best part of the kiln and well selected for fronts, now called "Headers," "Stretchers," and "Croton Fronts."

Kiln Run Brick.—All the brick that are set in the kiln when burned.

Rough Kiln Run.—All the brick left in a kiln after the "Front Brick," "Sidewalk Brick," and "Sewer Brick" are taken out of the kiln, now variously called "Inside Brick," "Sewer," "Inside Walls," "Cistern," "Shrunkeny," "Clinkers," "Double Coal," "Rough Kiln Run," and "Backing-up."

Press Brick.—Brick made especially for the fronts of buildings, by repressing or dry-pressing, now known as "Pressed," "Repressed," "Dry

Press," "Stock," "Fronts," "Sand Pressed," "Line Brick," "Stretchers," "Headers" and "Face."

We further recommend that press brick be graded as follows:

First, as to color: The numerals (No. 1), (No. 2), (No. 3), (No. 4, etc.), shall designate color; (No. 1) being the lighter shade and (No. 2) the next shade darker, and so on for any number of shades.

Second, as to the quality: Press brick shall be designated by the ordinals, as "First" grade, "Second" grade, "Third" grade, and so on.

We then have press brick: (No. 1) First grade; (No. 2) Second grade, and so on for any number of shades. (No. 1) Second grade; (No. 2) Second grade, and so on for any number of shades. (No. 1) Third grade; (No. 2) Third grade, and so on for any number of shades or qualities.

The numerals always denoting the color or shade, and the ordinals always denoting the grade.

Extremely light shades may be known as No. 0, and No. 00.

We further recommend that all dry press or repress brick, not selected for fronts, be known as common brick, and be subject to the same classification.

Stock Brick.—The term "Stock Brick" is applied to a brick molded, either by hand or machine, in rough, coarse sand, and repressed without rubbing, so as to give the brick a rough sand finish.

Ornamental Brick.—A great variety of names applied to molded or ornamental brick, among which are the terms, "Stretchers," "Headers," "Bay-window," "Trimmers," "Cornice," etc. We recommend that brick other than square brick be known by this term.

The terms "Headers" and "Stretchers" are often applied to the manner in which the green brick are set in the kiln. As you enter the kiln you see the ends of the "Headers" and the sides of the "Stretchers."

"Plating," "Splating," and "Flating" are terms applied to one or more courses of brick placed on top of a green kiln to hold the heat when burning. These brick are often set on edge, or laid singly flat, as in paving, and often two courses are laid flat, one above the other. We recommend that all brick used to cover the top of a green kiln set for burning be designated as "Plating."

Prices of Building Materials.

LUMBER.

CAR OR CARGO LOTS.

Table listing lumber prices for various types of wood, including 1 1/2 inch and thicker clear picks, Am. ins., 1 1/2 inch and thicker, three uppers, Am ins., etc.

Metallic Roofing Co. of Canada:

Table listing metallic roofing prices, including Eastlake steel shingles (galvanized), Improved Broad Rib Roofing, etc.

Canada Galvanizing & Steel Roofing Co.:

Table listing prices for galvanized iron, corrugated iron, and other roofing materials.

YARD QUOTATIONS.

Table listing yard quotations for various materials like Mill cull boards and scantling, Shipping cull boards, Hemlock cantling, etc.

BRICK—B M

Table listing brick prices for Common Walling, Good Facing, Sever, etc.

Pressed Brick:

Table listing prices for pressed bricks, including Plain brick, Hard Building, Moulded and Ornamental, etc.

Stone.

Table listing stone prices for Common Rubble, Large flat, Foundation Blocks, etc.

Slate: Roofing (8 square).

Table listing slate prices for red, purple, untinting green, black slate, etc.

Sand:

Table listing sand price for Per Load of 1 1/2 Cubic Yards.

PAINTS. (In oil, 8 lb.)

Table listing paint prices for White lead, zinc, Red lead, venetian, Indian, Yellow ochre, etc.

CEMENT, LIMB, etc.

Table listing cement and lime prices for Lime, Plaster, Hair, Plasterers, Cement, Portland, etc.

HARDWARE.

Table listing hardware prices for American Pattern, Canadian Pattern, Steel nails, Finishing nails, etc.