

Fig. 122

ner shown in Fig. 117. The depth of the hole should be $\frac{1}{2}$ inch, and this may be regulated by making a mark on the corner of the chisel before starting the cut. Next, loosen the front part of the chuck and move the ball until a second mark is in the centre of the opening, and cut in again, and so continue until the six marks have been used and the ball has the ap-

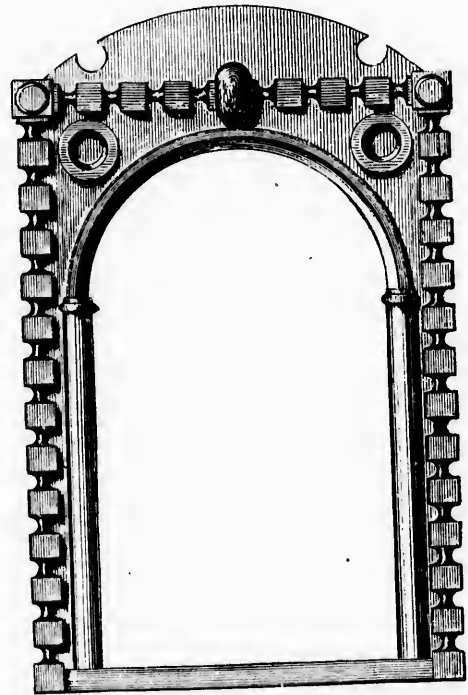


Fig. 123