

### CUTTING OF METALS.

*Drills.*

Fig. 24.

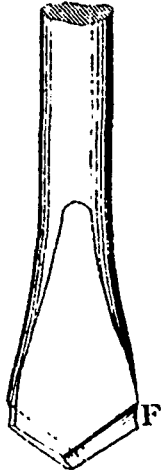


Fig. 25.



Fig. 26.

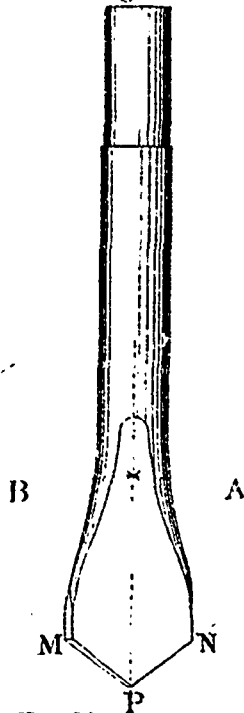


Fig. 27.



Fig. 27A.

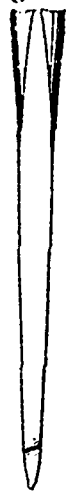


Fig. 28A.

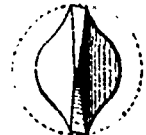


Fig. 29.



Fig. 28.



Fig. 30.

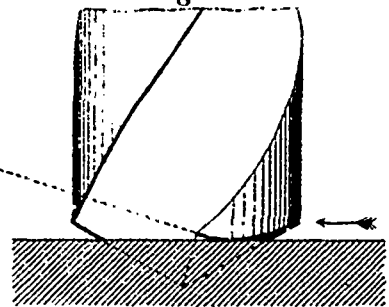


Fig. 31.

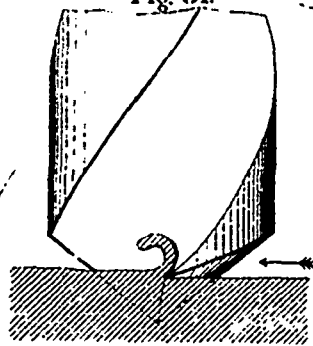


Fig. 32.

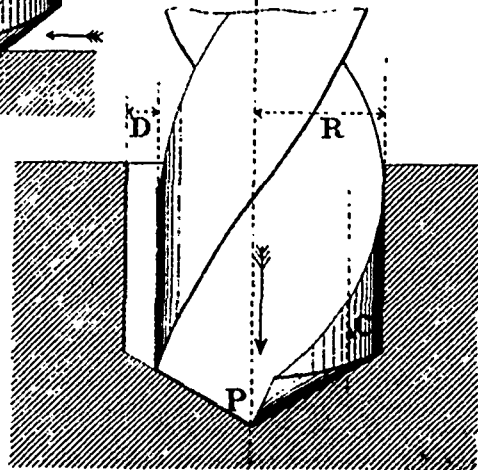


Fig. 29A.

