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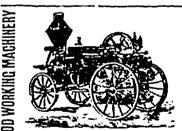
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THE CHEMISTRY OF GOSSAN.

Written for the Engineering and Mining Journal by Stephen II. Emmens (Continued.)

The heat produced is that corresponding to 3 molecules of ferrous sulphate, viz.....3 × 93,200 279,600 The heat absorbed is: 1 Molecule of ferrous sulphide...... 1 Molecule of ferric sulphate...... 224,970 248,751

We see that the ferric sulphate becomes reduced to ferrous sulphate again.

We see that the ferric sulphate becomes reduced to ferrous sulphate again. This latter absorbs a fresh quantity of oxygen from the air and charges to ferric sulphate which, in its turn, attacks additional ferrous sulphide, and this process goes on until all the maracasite is dissolved away from the vein. Next comes the turn of the pyrite, which, by precisely similar actions and reactions, is dissolved. The pyrrhotite follows in like manner.

We now arrive at the chalcopyrite. The mineral when analyzed shows a composition corresponding to Cu₂ Fe₂ S₄. What may be the precise arrangement of these molecules none as yet know; but it is customary and convenient, and, for the purpose of this discussion, not misleading, to consider the structure as a combination of one molecule of cuprous sulphide sider the structure as a combination of one molecule of cuprous sulphide (chalcocite) with one of ferric sulphide, thus, Cu. S. Fe. S.. Here, then, part of the mineral consists of an iron sulphide, which, of course, is attacked and dissolved by the ferric sulphate left from the destruction of the sulphides proviouely di-solved.

The bornite (3 Cv. S. Fe. S.) and folgerite (Ni Fe S.) are then robbed of their contained iron sulphides; and the ore in the vein is reduced to an aggregation of millerite, chalcocite, galena and blends. These minerals, we have already seen, are subject to attack by the atmosphere in the order here given; and we must now enquire whether they can also be attacked by ferric sulphate; and, if so, whether in the same or any other order.

In the case of millerite the equation of attack, if attack be possible, will

evidently be

 $Ni S + Fe_2 (SO_4)_3 = 3 Ni SO_4 + 2 Fe SO_1 \times S$

Gain

the heat balance sheet of which is: 1 molecule of nickel sulphate 2 molecule of ferrous sulphate 86,950 Cr. 186,400 273,350 1 molecule of nickel sulphide 19,400 2 molecule of ferric sulphate 224,970 244,370

from which we see that one molecule of ferric sulphate will dissolve one of nickel sulphide producing one molecule of nickel sulphate, two of ferrous sulphate and one of sulphur. In like manner, the reaction with chalcocite, galena and blende are as follows:

28,980

$$Ca_2 S + 2 Fe_2 (SO_4)_3 = 2 Cu SO_4 + 4 Fe_0 SO_4 + S$$

 $Pb S + Fe_2 (SO_4)_3 = Pb SO_4 + 2 Fe_0 SO_4 + S$
 $Za S + Fe_2 (SO_4)_3 = Za SO_4 + 2 Fe_0 SO_4 + S$

while the respective gains of heat are: chalcocite, 14,510; galena, 14,800; blende, 25,940.

The conclusion we arrive at is, therefore, that ferric sulphate will attack all the remaining ores in the following order: 1. Millerite; 2 Blende; 3. Galens; 4. Chalcocite; and as the reaction is of the same character as in the case of the iron sulphides, it is evident that in the course of time the whole of the ores will be dissolved away and the gangue of the vein will alone remain.

But gessan consists of ferric hydrate in addition to gangue, while the reactions above set forth do not show any separation of that substance. Some further explanation is therefore needed. In the first place, it must be remembered that after the disappearance of the ore a certain quantity of ferrous sulphate will remain. This will absorb oxygen from the air but will have no further supply of free sulphuric acid or free sulphur capable of being converted thereinto. Accordingly, part of the ferric oxide produced will be unable to find enough sulphuric acid for the production of normal ferric sulphate. It will therefore be partly precipitated, thue,

12 Fe So₄ + 60 + H₂ O = 4 Fe₂ (SO₄)₃ + 2 Fe₂ O₂. H₂ O and it will partly form a basic bisulphate, as follows: $6 \text{ Fe SO}_4 + O_3 = 3 \text{ Fe}_2 O_2 (SO_3)_2$

This bisulphate forms an insoluble yellow substance, and is precipitated with the ferric hydrate. It is found, tegether with coquimbite (a solidified form of normal ferric sulphate), in considerable quantities in the province of Coquimbo, Chili, and is regarded as having been produced by the weather ing of iron pyrites.

(To be continued.)

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