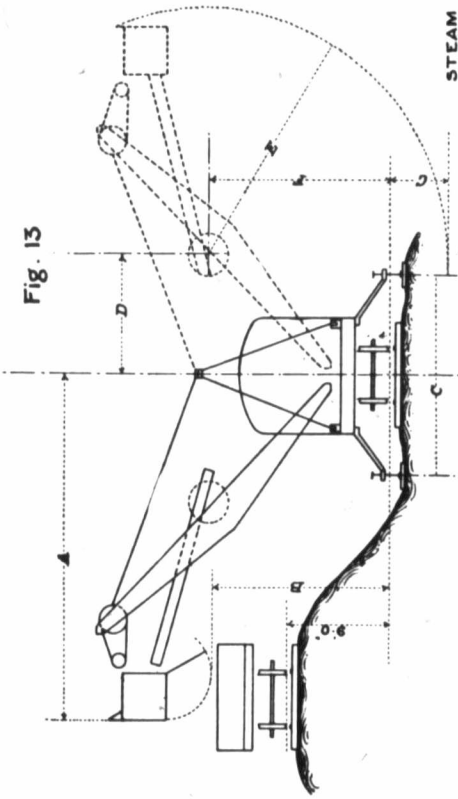


Fig. 13



STEAM SHOVEL DATA

STYLE	A	B	C	D	E	F	G
90 Ton Shovel	31.9	17.0	20.3	10.0	21.9	18.6	3.3
70 "	30.0	18.0	17.9	9.6	20.6	18.0	4.6
45 "	28.0	14.0	17.0	7.0	19.0	13.8	6.4

STEAM SHOVEL