

of the "Otaki," built by Messrs. Denny, of Dumbarton, for the New Zealand Shipping Company, and completed last year. That firm, as is well known, have taken a leading part in the application of the Parsons type of steam turbine to the propulsion of mercantile and passenger steamers, and they possess exceptional experience as well as special facilities for the analysis of the results of trials of steamships, having been the first private firm to establish an experimental tank for testing models of ships and propellers on the model of that designed by Mr. W. Froude and adopted by the Admiralty. Messrs. Denny have generously placed at the disposal of their fellow-shipbuilders the principal results obtained on the official trials and earliest voyages of the "Otaki," and have compared them with similar results obtained in sister ships fitted with reciprocating engines.\* The "Otaki" is the first completed ship fitted with the combination system and subjected to trial on service, and as the successful application of that system to cargo steamers and steamers of the intermediate type would result in a considerable economy in the cost of oversea transport, it may be of interest to give some details of her recorded performance. She is 465 feet long, and 60 feet broad, and of 7,420 tons (gross). Her dead-weight capability is about 9,900 tons on a draught of 27 feet 6 inches, and the corresponding displacement (total weight) is 16,500 tons. The vessel was designed for a continuous sea-speed of 12 knots when fully laden, and the contract provided for a trial speed of 14 knots with 5,000 tons of dead-weight on board. The trials were accordingly made at a displacement of about 11,700 tons. Her installation of boilers is identical with that of her sister ship, the reciprocating-engined twin-screw steamer "Orari," which is 4 feet 6 inches shorter than the "Otaki," but generally of the same form. On the measured mile the "Otaki" obtained a speed of 15 knots, while the "Orari" reached 14.6 knots. In order to drive the "Orari" at 15 knots about 12 per cent. more horse-power would have been required, and this is a practical measure of the superiority of the combination system over the reciprocating twin-screw arrangement in the "Orari." The total water consumption per hour of the "Otaki" at 15 knots was 6 per cent. less than that of the "Orari" at 14.6 knots. If the "Otaki" also ran at 14.6 knots, the water consumption would have been 17 per cent. less than that of the "Orari" at the same speed. On the voyage from Liverpool to New Zealand the "Otaki" averaged about 11 knots, which would have required on the measured mile only about 40 per cent. of the power developed when running 14.6 knots. With the ship laden more deeply, the average development of power on the voyage was about one-half the maximum developed on the measured mile, and this was disadvantageous to economy in the combination. Even in these unfavourable conditions the "Otaki" realized an economy in coal consumption of 8 per cent. on the voyage from Liverpool to New Zealand and back as compared with her reciprocating-engined sister ship; this represents a saving of about 500 tons of coal. Ordinarily the ship would leave England with sufficient coal on board for the outward passage, so that 250 tons less coal need be carried and a corresponding addition could be made to cargo and freight-earning. Probably as experience is gained the actual economy will prove greater than that realized on the maiden voyage; but even as matters stand there is a substantial gain, and a prospect of the extended application of the steam turbine to vessels of moderate and low speed. In view of results already obtained, the New Zealand Shipping Company have decided to apply the combination system to another vessel just ordered from Messrs. Denny.

In designing turbine machinery for vessels of moderate or low speed there must necessarily be conflicting claims. For maximum efficiency in steam turbines a high rate of revolution is necessary; whereas at moderate or low speeds it is antagonistic to propeller efficiency to run at this high

rate of revolution. Engineers are at present much occupied with the study of arrangements by means of which these conflicting claims may be harmonized and greater total efficiency of propulsion obtained. Having regard to the enormous capital invested in cargo steamers of moderate speed, and the importance attaching to their economic working as influencing the cost of oversea transport, it will be obvious that it is most desirable to find an arrangement in which the high speed of the rotor may be reduced by means of some form of gearing or its equivalent, so as to enable the screw shaft and its propeller to be run at a speed which will secure maximum propeller efficiency. Many proposals have been made, including mechanical gearing and hydraulic or electric apparatus for transforming the rate of motion. Some of these are actually undergoing experimental trials, and are said to have given very promising results. One of the most important trials is that undertaken by the Parsons Marine Steam Turbine Company, which has purchased a typical tramp steamer, and is carrying out on her a series of trials in order first to ascertain accurately what are the actual conditions of steam and coal consumption with the present reciprocating engines, and then to ascertain the corresponding facts when those engines have been removed and a steam turbine with its associated gearing has been fitted. It is interesting to note in passing that in the earliest days of screw propulsion with slow-running engines it was found necessary to adopt gearing in order to increase the rate of revolution of the propellers, whereas at present interest is centred in the converse operation. Furthermore, if any system of gearing-down proves successful it may be anticipated that its application will be extended to swift turbine-driven steamships, since it would enable good propulsive efficiency to be secured in association with rapidly running turbines of smaller size and less weight than have been employed hitherto.

#### The Marine Steam Turbine.

The rapid development of the marine steam turbine during the last seven years constitutes one of the romances of engineering, and the magnitude of the work done and the revolution initiated by Mr. Charles Parsons will be more justly appreciated hereafter than it can be at present. In some quarters there is a tendency to deal critically with details and to disregard broader views of the situation as it stands to-day. In May 1909 there were 273 vessels built and under construction in which steam turbines of the Parsons type are employed, the total horse-power being more than three and a half millions. In the Royal Navy every new warship, from the torpedo-boat up to the largest battleships and armoured cruisers, is fitted with turbine engines; and the performances of vessels which have been tested on service have been completely satisfactory, in many instances surpassing all records for powers developed and speeds attained. In the war-fleets of the world this example is being imitated, although in some cases it was at first criticized or condemned. In the mercantile marine as a whole, while the new system has not made equal advance, many notable examples can be found of what can be accomplished by its adoption. It is now admitted that steam turbines enable higher speeds to be attained in vessels of given dimensions; and in steamers built for cross-channel and special services, where high speed is essential and coal consumption relatively unimportant, turbines have already ousted reciprocating engines. For oversea service and long voyages an impression has existed that the coal consumption of turbine-engined ships would considerably exceed those of ships driven by triple or quadruple expansion reciprocating engines. Critics have dwelt on the reticence in regard to actual rates of coal consumption practised by owners of turbine steamships. Naturally there are other reasons for reticence than those which would arise if the coal consumption were excessive; but pioneers in the use of turbine machinery may reasonably claim the right of non-publication of results or trials in the making of which they have incurred large expenditure and taken con-

\* See a paper by Engineer Commander Wisnom, R.N., in the Proceedings of the Institution of Engineers and Shipbuilders in Scotland for 1909.