producer from the phonogram, whereby the reproducer is retracted or set back, substantially as set forth. 2nd. In a phonograph, the combination, with the phonogram cylinder, the lead-screw and holding and guide arms, of a revolving screw-shaft having a serow of greater pitch than the lead-screw, and an arm engaging this screw-shaft when the guide-arm is raised from the lead screw, substantially as set forth. 3rd. In a chonograph, the combination, with the phonogram-cylinder, the lead-screw and holding and guide-arms, of a revolving screw-shaft through a screw composed of a number of threads of greater pitch than the lead-screw, and an arm engaging this scrow-shaft whon the guide-arm is raised from the lead-screw, with a screw, substantially as set forth. 4th. In a phonograph, the combination, with the phonogram-cylinder, the lead-screw, the guide sleeve, and the holding and guide arms, of the retracting screw shaft, and the arm engaging therewith fixed adjustably upon the guide-sleeve, substantially as set forth. 5th. In a phonograph, the combination, with the phonogram-cylinder, the lead-screw, the guide-leeve and the holding and guide arms, of the retracting screw-shaft driven by a belt from the cylinder shaft, and the arm engaging therewith fixed adjustably upon the guide-sleeve, substantially as set forth. 6th. In a phonograph, the combination, with the rocking holding-arm to rock and set back the holding-arm, substantially as set forth. 7th. In a phonograph, the combination, with the recking holding-arm carrying the reproducer or recorder, of an electro-magnet and armature acting to lift such arm and disengage the reproducer or recorder from the phonogram-urlace, substantially as set forth. 9th. In a phonograph, the combination, with the rocking holding-arm carrying the reproducer or recorder, and the lead-screw, of an electro-magnet and armature acting to lift such arm disengaging it from the phonogram and trom the lead-screw, substantially as set forth. 9th. In a phonograph, the combination, with the roc

No. 30,010. Process of Making Phonogram Blanks. (Procédé pour faire les blancs de phonogrammes)

Thomas A. Edison, Llewellyn Park, New Jersey, U.S., 19th October, 1888; 5 years.

Claim—1st. The process of making wax phonogram-blanks, consisting in first moulding the blank from melted wax, and then pressing the blank in a poished die, substantially as set forth. 2nd. The process of making cylindrical wax phonogram-blanks, consisting in first moulding the cylindrical blank from melted wax, and then pressing the blank both externally and internally in a polished die, substantially as set forth.

No. 30,011. Phonogram Blank. (Blanc de phonogrammes.)

Thomas A. Edison, Llewellyn Park, New Jersey, U.S., 19th October, 1888; 5 years.

Claim.—ist. In a phonogram-blank, or phonogram, having a bore tapered throughout its length, substantially as set forth. 2nd. A phonogram blank or phonogram having a cylindrical recording-surface and a tapering bore, substantially as set forth. 3rd. A phonogram blank or phonogram having a cylindrical recording-surface of wax, or wax-like material, and provided with a tapering bore, substantially as set forth.

No. 30,012. Process of Duplicating Phonograms. (Procede pour l'impression des phonogrammes en double)

Thomas A. Edison, Llewellyn Park, New Jersey, U.S., 19th October, 1888, 5 years.

1888, 5 years.

Claim.—1st. The process of duplicating phonograms, consisting in forming a knurl having the original record in relief, by depositing metal upon the original record, removing the original phonograpm, and opening the metallic coating, and then impressing duplicate phonogram blanks with the original record by means of such knurl, substantially as set forth. 2nd. The process of duplicating phonograms, consisting in depositing a flexible metallic coating upon an original cylindrical phonogram, removing the original phonogram from the inclosing coating, splitting the inclosing-coating longitudinally, bending the same to form a knurl, and then impressing the duplicate phonogram blanks with the original record by means of this knurl, substantially as set forth.

No. 30,0' . Phonogram Blank. (Blanc de phonogramme.)

Thomas A. Edison, Llowellyn Park, New Jersey, U.S., 19th October, 1888, 5 years.

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Claim.—1st. A phonogram-blank or phonogram, constructed wholly of wax, or wax like materials, and having the same co-efficient of expansion throughout its mass, substantially as set forth. 2nd. A phonogram-blank or phonogram, constructed as a hollow cylinder wholly of wax, or wax-like materials, and having 'he same co-efficient of expansion throughout's mass, substantially as set forth. 3rd. A phonogram-blank or phonogram, constructed as a hollow cylinder with a taporing here wholly of wax, or wax-like materials, and having the same co-efficient of expansion throughout its mass, substantially as set forth.

No. 30,014. Phonograph. (Phonographe)

Thomas A. Edison, Llowellon Jark, New Jersey, U.S., 19th October, 1888, 5 years.

Claim. -1st. In a phonograph, the combination, with the revolving

phonogram-carrying shaft, and phonog, amerylinder adapted to carry a fly without phonogram and the place of the phonogram of act rates as and commutator, substantially as set forth. 2nd. In a phonograph, the combination, with the horizontal shaft carrying the phonogram, the continuous of the phonogram, the combination of the cleerto-magnetic motor and scopped in a greed bearing of the horizontal shaft, substantially as set forth. 3rd. In a phonograph, the combination, with the vortical shaft carrying the balance wheel, electromagnetic motor consisting of a heavy fly-wheel carrying armatures on its periphery motor of the phonogram, the combination of the cleerto-magnetic motor consisting of a heavy fly-wheel carrying armatures on its periphery intriducial worthor controlling the electric neutral of the motor and an administration of the cleerto-magnetic motor consisting the electric neutral of the motor string as a proper of the phonogram of the motor by fireirum garring, substantially as set forth. 5th. The combination, with the vertical motor shift, of the phonogram of the phonogram of the proper of the proper of the phonogram in the proper of the proper of the phonogram in the proper of phonogram-carrying shaft, and phonog, am-cylinder adapted to carry a removable phonograpm-blank, of an electric motor having a heavy fly-wheel, armatures carried by such fly-wheel, electro-magnets at