now ready for assembling. Field coils are next put to place and magnet plates bolted home, finished steel bolts and hexagon nuts with spring lockwashers being used exclusive-ly for motor and truck work. The motor Tor motor and truck work. The motor frames are now bolted together and a gauge inserted between the pole pieces to prove proper distances. The proper distance be-tween magnets having been secured, the armature is next put to place and armature boxes bolted on Found clearance between boxes bolted on. Equal clearance between armatures and magnets is next secured by use of a special gauge. New spring felt feeder wicks are placed in bottom oil pocket of both armature and motor axle bearings, and oil receptacles filled with clean oil. Next of the strength in the grease Next a piece of felt is inserted in the grease hole at bottom of grease box touching the shaft, a square oil-soaked pad, half-inch in thickness, is then neatly fitted to the bottom of the box, the balance of space is then filled of the box, the balance of space is then filled with hand-picked pure wool waste, the waste having previously soaked in oil 24 hours and dripped for 12 hours. Brush-holder yokes, and brushholders completely assembled, are now holted to place. These assembled, are now bolted to place. These Parts do not require any alteration for the reason that they have been built up in a Special is the provided to provide the provided to provide the provided to place. special jig, their correct position and align-ment on the commutator being both elec-trically and mechanically correct. The over-hauled motor is now subjected to a running test on the formation of the second s test on the floor for three hours with 40 amperes of current for the purpose of proving amperes of current for the purpose of the the the condition of the bearings. While the motor is under test it is painted with a quick drying mineral black paint. The gears, pinions and gear case having been thoroughly cleaned of service the motor is now swung cleaned of grease, the motor is now swung to place on the trucks and gears and pinions the two or four motors all having come through at the same time the overhaul truck and mot motor equipment is now ready for service.

Just as soon as car body is placed on trestles, the controller, rheostats, trolley stand and brake cylinder are removed and sent to the stand sent to the sent to th sent to their respective repair departments; they are at once replaced with new or overhauled material. Cable ducts on car body are opened, cleaned and repainted, renewals being made where necessary. Car renewals being made where necessary. Car body, wood and iron work repaired and painted. Overhauled trucks and motors are now with body put to place, how run under, and body put to place, brake and cable connections made, brakes adjusted adjusted and car given a severe tryout under vice conditions before being passed as

k. by the inspector. Armatures are first inspected for bearings and steel renewals made where necessary, cast for sleeves lined with babbit being used for bearings. Next, the entire armature is for bearings. Next, the entire armature is carefully cleaned, commutator turned and polished, string band carefully inspected or renewed, and sent to the testing department. Here the millovolt drop test from bar to bar is used and finally the armature is sub-lected to a six hundred volt ground test, in the o.k. rack. Field coils are then placed in section of motor frame without magnet, in section of motor frame without magnet, and a millovolt reading taken, next a magnet attached to an air cylinder is lowered on field the coil and another reading taken while the coil and another reading taken while the coil and another reading taken the coil is under pressure. If the coil reads up to the standard and shows no variation under pressure the outside tape is repaired

and the coil dipped in air drying compound. This description practically covers the entire performance of overhauling a car. The following remarks, however, may not be out of in motor be out of place. A great reduction in motor lead trouble has been secured by boring the motor for the secure of the the least the taxle side and bringing the least the leads out as near the king bolt as possible; this, of course, refers to outside hung motors.

Railway Freight Statistics.

During the year ended June 30, 1908, the railways of Canada carried 63,071,167 tons of freight, distributed among the various classes of traffic as follows:---Products of mines, 22,636,227 tons; products of forests, 12,912,226 tons; products of agriculture, 9,396,967 tons; manufactures, 6,655,719 tons; products of animals, 2,472,359 tons; merchandise, 2,008,267 tons; miscellaneous consignments, 6,938,-135 tons. Of the total tonnage relating to commodities 38,821,418 tons were reportas originating on the line, and 24,198,482 tons as having been received from connecting lines. The railway sta-tistics give full details of the various classes of freight under both headings, and the following table shows the grand totals of the various classes of freight carried, whether originating on the various lines, or received from connecting lines :---

Name of Railway.	Tonnage Originat- ing on Road.	Tonnage received from con- necting Roads & other Carriers	Total Freight Tonnage
Alberta Railway and Ir-			
rigation Co	77,697	18,486	96,183
Algoma Central and Hudson Bay	966 910	950	267 060
Atlantic and Lake Su-	000,010	200	501,005
perior	32,241		32,241
Bedlington and Nelson.	208,549		208,549
Beersville Coal and Ry.		001	2,000
Co. (now North Shore) Bessemer and Barry's	11,082		11,082
Bay			
Brandon, Saskatchewan	90 160	10 009	41 909
British Yukon	3,178	28,974	41,393
Brockville, Westport and	77.000	10.000	
Northwestern Buctouche and Moncton	11,086	13,309 26.621	24,395
Canada Coals and Rail-		20,021	20,021
way Company	83,698	3,055	86,753
Canada Southern, Can. Gov. Railways	034,038	5,397,709	0,932,347
Intercolonial	3,629,682	378,859	4,008,541
Prince Edward Island	90,599	7,991	98,590
Can. Northern Ontario.	92,098		92,098
Can. Northern Quebec	229,063	228,047	457,110
Canadian Pacific	10,736,619	3,495,687	14,232,306
Caraquet	6,102	7,276	13,378
Carillon and Grenville	78		78
Crow's Nest Southern	153,866 177 991	80,225	234,091
Cumberland Railway &	111,041	01,200	220,020
Coal Co	314,954	19,455	334,409
Elgin and Havelock	292,998	62,972	355,970
Grand Trunk	7,857,014	4,616,209	12,473,223
Grand Trunk (Canada	001.011	1 419 001	0 070 795
Halifax and Southwest'n	149.849	32,212	182,061
Hampton & St. Martins	10,158	1,269	11,427
Inverness Railway and	180,563	6,130	186,693
Coal Co	313,904	8,571	322,475
Irondale, Bancroft and	01 009	9 985	95 889
Kalso and Slocan	8,444	839	9,283
Kent Northern			
Kettle River Valley	27,411	139	27,550
Klondyke Mines	6,502		6,502
Liverpool and Milton			
London & Port Stanley.	48,903	1,903	465,416
Manitoulin and North			
Shore	249,963	578 439 009	250,541
Midland Railway Co. of	01,200	104,000	514,130
Manitoba	18,461	31,709	50,170
Montreal and Atlantic	133,352	789,542	922,894
Line,	14,823	63,845	. 78,668
Montreal and Vermont	0 590	740 500	747 110
Morrissey, Fernie and	0,002	740,000	141,118
Michel	560,225	28,228	588,453
Napierville Innction Ry	2.955	12,429	12,429
Nelson and Fort Shep-	2,200	00,114	00,020
pard	30,678	7,846	38,524
and Railway Co	52,419	2,441	54.860
New Brunswick&Prince	01,010		
New Brunswick South'n	32,206	7,656	39,862 27,889
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Name of Railway.	Tonnage Originat- ing on Road.	Tonnage received from con- necting Roads & other Carriers	Total Freight Tonnage
New WestminsterSouth-			L. R.C. Fri
ern	25,615	61,058	86,673
Nova Scotia Steel and			
Coal Co	4,990	1,218	6,208
Orford Mountain	21,281	6,089	27,370
Ottawa and New York Phillipshurg Pailway &	24,007	71,407	95,414
Quarry Co.	3,604	2.940	5 944
Princeton Branch of	0,001		0,044
Washington Co. Ry		135,925	135,925
Pere Marquette Rd	269,585	1,579,691	1,849,276
Quebec Central	749,675		749,675
Quebec Ry Light and	200,802	84,090	345,458
Power Co., Montmor-			
ency Division	104,678	6,210	110.888
Quebec, Montreal and			
Southern	35,440	438,701	474,141
Red Mountain	86,605	28,776	115,381
Salisbury and Harvey	94 707	330,180	336,180
Schomberg and Aurora	3,120	4,400	39,200
Stanstead, Shefford and	0,120		3,120
Chambly	12,721	751,803	764.524
St. Clair Tunnel			
St Lawrence and Ad-	- 000		
Sydney and Louisburg	7,838	653,410	661,248
Dominion Coal Co.	3 447 413	111 070	9 550 909
Temiscouata	132,584	15,885	148.469
Temiskaming & North-			110,100
ern Ontario	273,796	161,134	434,930
Toronto Hamilton and	30,171		30,171
Buffalo	198 099	1 055 700	1 101 500
Vancouver, Victoria and	120,020	1,000,100	1,101,720
Eastern	720,200	151,922	872,122
Vancouver, Westminster			24.2
Victoria & Sidney P.C.			
Victoria Terminal Rail-		29,724	29,724
way and Ferry Co	29,724		29.794
Wabash Railroad Com-			10,124
pany in Canada	1,200,915		1,200,915
Wellington Colliery Co.	277,350	3,160	280,510
(Ladysmith Extension)	499 945		100 017
York and Carleton	8.149	2 179	483,347
			10,520
Total	38,821,418	24,198,482	63,019,900

Quebec Transportation Club.-The annual meeting was held at Kent House, June 1, at the conclusion of which, the members were the guests, at dinner, of the Quebec Ry. Light and Power Co., and subsequently conveyed to the city by special cars. The club has accepted the R. and O. Nav. Co.'s invitation for a trip to Murray Bay, July 3, and on July 19 and 27, it will entertain Boston and Chicago railroad men respectively. The officers for the current year are: Hon. President, E. A. Evans, General Manager Q. Ry. L. and P. Co.; Hon. Vice Presidents, W. M. Macpherson, Dominion Line Steamships; E. O. Grundy, Quebec Central Ry.; President, F. S. Stocking, Quebec Central Ry.; Vice Presidents, J. A. Everall, Superintendent Montmorency Division, Q. Ry., L. and P. Co.; F. M. Spaidal, General Superintendent, C.N.Q.R. and Q. and L. St. J. Ry.; Hon. Secretary-Treasurer, A. H. Davis, C.P.R.

A. M. Nanton, Managing Director, Alberta Ry. and Irrigation Co., on the occasion of a recent visit of inspection, stated at Lethbridge, that the company was endeavoring to settle up the winter wheat land it owned. The company's policy, as it had been for years past, was to fill up its land with settlers.

The Canadian Society of Civil Engineers held its last meeting of the season at Montreal recently, when an address on 'Some phases of the construction and design of the Manhattan Suspension Bridge" was delivered by J. C. Ostrup, Professor of Structural Engineering, Stevens Institute of Technology, Hoboken, N.J.