



Use 100,000,000 Pounds of Copper in Manufacture of Motors in 1922

ly 100,000,000 pounds of copper will or pressed steel hub caps in place of the rear wheel, but will usually give be utilized this year in the manuiron or sherardized steel wind shield front, where it is not subjected to facture of automobiles in this countrim, body trim, hardware and hood try, according to a survey just com- trim, steel latches in place of brass; pleted by the Copper and Brass steel screws nuts and bolts in place Research Association. This is an in- of brass; malleable or cast-iron Research Association. This is an inspecial fittings, such as caps, covers, 10.000-mile guarantee on a tire, it grease of 30,000,000 pounds over 1921, plugs, glands, control links, in place means that it must go at least 10.and about 750,000 pounds more than of cast-brass. mobile industry consumed 7.63 per cent of the total copper production. Commenting on the use of copper in the automotive industry the sur-

vey says, in part: In pre-war days, particularly since the time when the automobile definthe demand was in excess of the supbly. Consequently there was practically no incentive to cheapen material costs; and copper, brass and bronze were widely used in con-increased to an absolute maximum, cording to the best principles of it is asserted, by reversing the front machine design, established by gen- and rear tires when the latter have erations of engineering experience, been on long enough for the tread made them of service.

During the war years an abnormal condition arose. The price of tional 1,200 or 1,500 miles of serforced to substitute inferior metals.

In 1919, with removal of wartime "The eas

restrictions. copper was still relatively high, and the automobile manufacturer continued this practice of substitution. During the period of inflation after the armistice there was a tremendous increase of manufacturing facilities, in order to keep the with the interesting demand for spinning the wheels on quick starts. up with the increasing demand for

Then came the "buyers' strike" in 1920. The demand for automobiles dwindled, and, in an effort to revive sales, manufacturer vied with manufacturer in successive price cuts. Under insistent pressure to lower

costs automobile manufacturers turned their attention first to the more expensive metal-copper-and carried still further the principle of substitution, first generally established during the war years.

Substitution took many forms, among them being sheet-iron water tanks in place of brass or copper; malleable or cast-iron water line carburetor bowls in place of brass: die-cast babbit main bearings and brenze-backed babbit.

Other substitutions were cast-iron bushings in place of bronze in camshaft bearings, rocker arm bearings. ep. ng-eyes, shackle-bolts. brake equalizers, etc. (In many cases there are no bushings at all); cut steel or aluminum alloy small gears, for pump-drive, timer shaft, etc.; castiren water pump casing and impeller

New York, Sept. 15 .- Approximate- in place of bronze or brass; aluminum

itely emerged from the luxury class, Rubber Expert Points Out Advantages of Changes.

> Chicago, Sept. 15 .- Tire life may be to be worn off.

This will often result in an addicopper increased, its use was restricted to essential industries and would in all probability occur in a the automobile manufacturer was very short time if the change was

"The easily appreciated reason for spinning the wheels on quick starts.

the harsh action instigated by the drive shaft. "Tire manufacturers realize these

enditions, and when they place a 10.000-mile guarantee on a tire, it 000 miles on the rear wheels. For



State chassis you have and type of body you wish—sedan, coupe, limousine, town car, touring, sport roadster, etc. Bodies built in exclusive design to your ideas if desired.

· Canada.



Ford Owners—

WE will continue to give service on all FORD cars as heretofore; also we will maintain a full stock of "GENUINE" FORD REPAIR PARTS, and we solicit a continuance of your patronage, assuring you our constant endeavor will continue to be

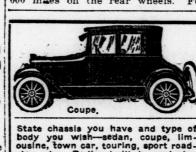
"SUPER-FORD SERVICE."

Reliance Garage, Ltd.

en not considering these facts, the this reason it is frequently possible maps for CYCLISTS.

Motorcyclists who drive frequently over because of the work of car propulsion.

"Again, the casing may be cut severely and a shoe inserted. This that its notential life is no more than rear tires are bound to wear faster to secure 12,000 or 15,000 miles from



"You need a Closed Body for next Fall, Winter and Spring driving, consequently place your order now, as we require about four months to make delivery."

Carriage Fa ctories, Ltd We build Taxl Cab Bodles

that its potential life is no more than bandlebars, so that the map of the bulb-shaped attachment over the carbundary bureton takes the place of the hot air bureton to cut fuel costs.

MAPS FOR CYCLISTS.

TRAP KEEPS OUT DUST.

French engineers are testing car-

pertant, but it is well also to give the grease cups an occasional turn. Don't slide the rear wheels when stopping; rubber pavement polish-

ers are too much of a luxury.

There IS a Difference in Gaso



Scientific Refining

Are you using gasoline containing coal oil? Are you constantly having carbon taken out of your motor? Are your spark plugs coated with carbon? Do you have carbon knocks in your motor?

> If your motor has any of these symptoms then you will be interested in overcoming them by using the best gasoline-

e Rose Gasoline

Refining gasoline from crude oil is a separation process and can be likened to that of skimming cream from milk. Skim the top layer from milk and you have pure cream.

Dip a little farther and you get cream and milk. Below this, milk only. If the bottle of milk stands long enough you will have some water in the bottom of the bottle.

If, in our process of separation, we dipped a little farther, as one would dip farther into a milk bottle for cream, getting both cream and milk, in gasoline refining we would get coal oil and gasoline.

"White Rose" can be likened to the "cream" of crude oil. It starts easily at all times.

It is high-grade "Scientifically Refined" gasoline that contains no impurities to retard the action of the carburetor in vaporizing—that responds immediately to the spark. The fire is instantaneous; the discharge is elastic; the force is compelling-and this means a smooth-running motor; it means full, even power and economy.

White Rose Gasoline insures a smoother running motor. You will have no unnecessary motor repair bills. You will operate your car more economically.

White Rose Gasoline is always of uniform, high quality, quick starting, smooth acceleration, full power and long mileage.

EN-AR-CO FREE LUBRICATING SERVICE

Your motor will run better and last longer if the Lubricating Oil is taken out every 500 miles and fresh oil put in. We do it for you with

EN-AR-CO MOTOR OIL charging only for oil used.

It is just as important that the best grease be used as it is to use oil. Let us fill your transmission and differential with

EN-AR-CO GEAR COMPOUND charging only for grease used.

CANADIAN OIL COMPANIES, LIMITED

Canada's Largest and Oldest Independent Refiners of Gasoline and Lubricants

London Stations:

*COR. DUNDAS and BURWELL STREET **DUNDAS STREET, NEAR POTTERSBURG**

*COR. WORTLEY ROAD and STANLEY STREET

*Star denotes stations where free oil changing runways are operated.

OPENLONAL TRADE PARK REC

Down to \$785

Twenty-five to Two Hundred Dollar Reductions Are Made Possible by Increased Business and Production

The New Prices

Effective Sept. 20, 1922 F.O.B. Toronto-Government Taxes Extra

OVERLAND

Touring and Roadster .. \$ 785 Coupe 1.095 Sedan 1.295 Chassis 645 Special Touring

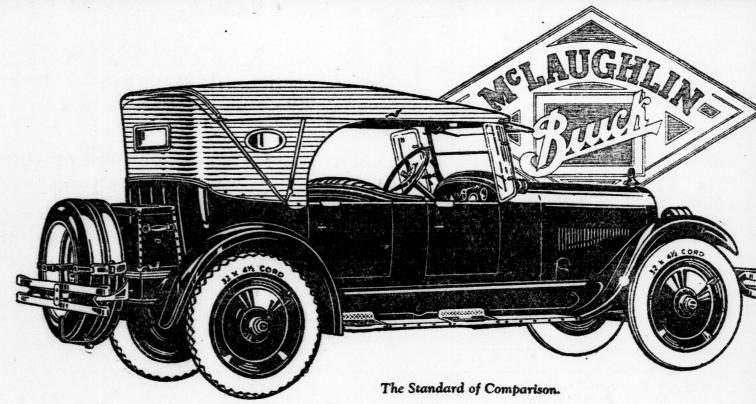
WILLYS-KNIGHT

Touring and Roadster	\$1.800
Coupe	2,650
Sedan	2.800
Chassis	1.650
7-Passenger Touring	2.100
7-Passenger Sedan	3 200

Dealers wanted in unoccupied territory to share in the increased volume of business that is bound to follow.

WILLYS-OVERLAND LIMITED—TORONTO, CANADA

J. W. McLAUGHLIN, Overland and Willys-Knight Dealer 345-349 Dundas St., London. "Ask the Man With the White Hat."



A Stylish Sport Touring But First of All a McLaughlin-Buick

Beautiful in appearance, rich in contrasting colors, spirited and eager in performance, the new 1923 McLaughlin-Buick Sport Touring is an outing companion of the finest sort.

Nickel and beveled plate glass are liberally used to best advantage. Not in years has McLaughlin produced a car so strikingly smart nor so richly appointed as the new 23-55 Special.

STANDARD EQUIPMENT INCLUDES

Disc wheels, double bar nickel plated bumper front and rear, top of genuine English Burbank with natural wood bows and nickel-plated slat irons, adjustable sunshade, miroscope, windshield wiper, glass covered instruments, gasoline gauge on dash, clock, cigar lighter, approved transmission lock, engine primer, handsome luggage trunk, drum-type head and cowl lamps, front snubbers, walnut steering wheel, heavily nickeled radiator, aluminum scuff plates, guard rails, windshield wings, dumb-bell radiator filler cup with motometer, cord tires, etc.

PRICES F.O.B. OSHAWA, GOVERNMENT TAX EXTRA. -23-85 Regular, \$1235; 23-84 Special, \$1275; 23-85 Special, \$1295; 23-86 Coupe, \$1645; 23-87 Sedan, \$1950; 23-88 Touring Sedan, Sixes—23-41 Touring Sedan, \$2725; 23-44 Special Roadster, \$1695; 23-45 Special, \$1725; 23-47 Sedan, \$2795; 23-48 Coupe, \$2675; 23-49 Special 7-Passenger, \$2095; 23-50 Sedan, \$3095; 23-54 Special, \$2295; 23-55 Special, \$2375.

McLAUGHLIN MOTOR CAR CO., LIMITED OSHAWA, ONT. Subsidiary of General Motors of Canada, Limited

Branch House: Bathurst and Richmond Streets, London.

MCLAUGHLIN-BUICK