volving the cylinder on its axis. 42nd. The revolving cylinder shaft "1" provided with hevel sear band on the inner end, terminating, in circular jaws at the outer end, in which the revolving carriage which is a provided with hevel sear band on the inner end, terminating, in circular jaws at the outer end, in which the revolving cylinder shaft, pin place, and with shaft pi' carrying pinions at each end, for revolving on its axis the carriage of for changing the position of the forward steering serew. 48rd. In combination, revolving cylinder shafts, having corrugated bands at one end, rotting bands spurged shafts, having corrugated bands at one end, rotting bands spurged shafts, having corrugated bands at one end, rotting bands spurged shafts, having corrugated bands at one end, rotting bands spurged shafts, having corrugated bands at one end, rotting bands spurged shafts, having corrugated bands at one end, rotting bands spurged shafts, having corrugated bands at one end, rotting bands spurged shafts, having corrugated bands at one end, rotting bands spurged shafts, and provided with a copred point of a correct point part of the provided with a copred bands and the shaft provided shafts, having lowering propelling and steering after-grow, for vess secretard shafts, and the shaft provided shafts, and the shaft provided shafts, and the shaft provided shafts and the shaft provided shaft provided shaft provided shafts and the

bevel gear wheels of an and revolving shaft o, bevel gear wheel may axie shaft mi journalled in revolving cylinder n and carrying the side screws, for ruising, lowering and propelling vessels for aerial mavigation. 36th. In combination, main driving shaft p having a double control of the man seed of the control of the c

No 15,048. Improvements on File Cutting Machines. (Perfectionnements aux machines à tailler les limes.)

Frederick Outram, Montreal, Que., 5th July, 1882; for 5 years.

Frederick Outram, Montreal, Que., 5th July, 1882; for 5 years. Claim.—1st. In a file cutting machine, the combination, with a horizontal bed, of a ram and chisel carried obliquely in a permanently fixed guide standard. 2nd, The combination, with the cam shaft F and standard A1, of the collar f firmly mounted on said cam shaft, and carrying the cam K on its outer face. 3rd. The cam K, formed by driving two round pips together, and afterwards cutting parts of same away to attain the desired contour. 4th. The ram G and chisel holder, constructed in one piece, and having formed thereon, groove or socket I. 5th. The sliding carrier B formed semi-circular and provided with one or more feathers b, in combination with a similarly grooved bed block. 6th. The/combination, with the sliding carrier B and bed block A, of air passages b b arranged at the junction of said parts. tion of said parts.

No. 15,049. Improvements on Waggon Wheels. (Perfectionnements aux roues (Perfectionnements aux roues des wagons.)

William Downham, St. Johns, Mich., U.S., 5th July, 1882; for 5 years. Claim.-1st. The combination of the felly piece D having slots hi