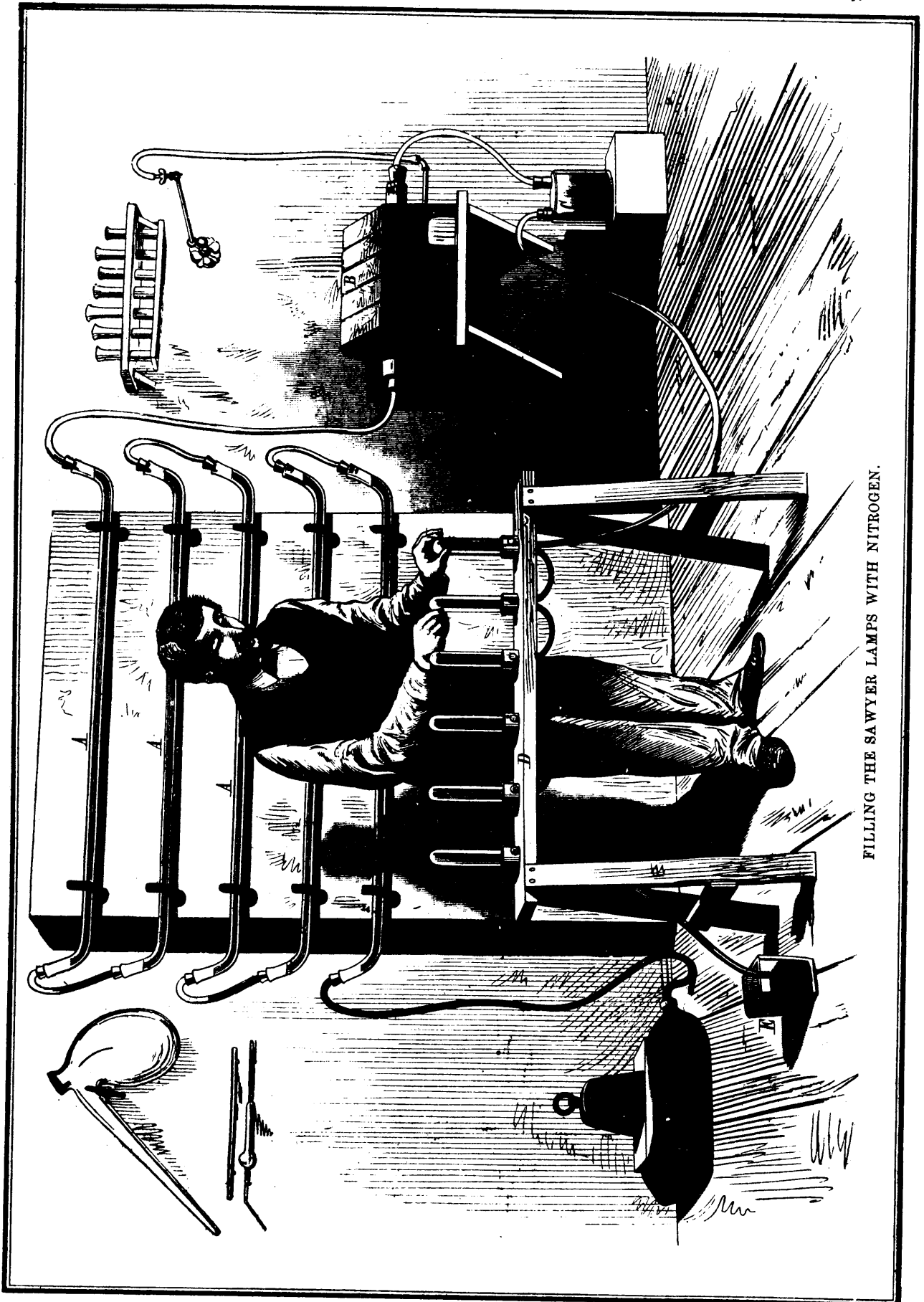




FILLING THE SAWYER LAMPS WITH NITROGEN.