

LIST OF ILLUSTRATIONS

FIG.	PAGE	FIG.	PAGE
1.—Beating Hammer	10	44.—Book with Square Lettering Pieces	62
2.—Standing Press	11	45.—Book with Oval Lettering Piece	63
3.—Simple Press	12	46.—Book with Lettering Piece at the Head	63
4.—Sewing Press	13	47.—Side of Cover of Half-bound Book	65
5-8.—Details of Home-made Sewing Press	14	48.—Sprayer for Colouring Book Edges	80
9.—Sewing Press	15	49.—Marbling Comb	82
10.—Sewing Press	16	50.—Marbling Comb	83
11.—Lying Press	16	51.—Marbling Comb	84
12.—Lying Press	17	52.—Marbling Trough	84
13.—Lying Press and Plough	18	53.—Marbling Trough and Colour Pots	85
14.—Cramping Screw for Lying Press	18	54.—Marbling Book Edges	89
15.—Combined Lying Press and Box	20	55.—Nonpareil Marble	93
16-17.—Details of Home-made Plough	21	56.—Reversed Nonpareil Marble	94
18.—Elevation of Home-made Plough	22	57.—Wave Nonpareil Marble	95
19.—Plan of Home-made Plough	22	58.—Fancy Dutch Marble	96
20.—Wedges and Chisel of Home-made Plough	23	59.—Italian Marble	96
21.—Plough	25	60.—Dutch Antique Marble	97
22.—Sliding Block for Plough	25	61.—Antique Spot Marble	97
23.—Plough Knife	27	62.—West End Marble	98
24.—Plough	27	63.—Machine-pattern Marble	99
25.—Strawboard Cutter	30	64.—Gilder's Press	102
26.—Gauge of Strawboard Cutter	31	65.—Steel Scraper for Book Edges	102
27.—Clamp of Strawboard Cutter	32	66.—Gilder's Cushion	103
28.—Printed Book Sheet	35	67.—Gilder's Knife	104
29.—Printed Sheet, First Fold	35	68.—Gilder's Knife	104
30.—Printed Sheet, Second Fold	35	69.—Gilder's Tip	105
31.—Printed Sheet, Third Fold	35	70.—Gilder's Burnisher	105
32.—Saw Kerfs in Back of Book	41	71.—Sprinkling on Panels	111
33.—Sewing Book	43	72.—Book between Marbling Rods	113
34.—Method of Sewing Book "Two on"	45	73.—Finisher's Press	116
35.—Method of Backing Book	49	74.—Finisher's Stove	116
36.—Book and Backing Boards in Lying Press	51	75.—Fillet	117
37.—Scratching-up Tool	53	76.—Lines made with Fillets	117
38.—Book Tied up for Cutting	57	77.—Lines made with Fillets	117
39.—Tightening Leather on Back of Book	59	78.—Pallet	117
40.—Turning in Leather at Head and Tail of Book	60	79-84.—Pallet Patterns	118
41.—Turning in Corners of Leather	61	85.—Line Tools	118
42.—Section through Head Band and Cap	61	86-87.—Line Tools	119
43.—Book Tied up in Boards	61	88.—Lines made with Gouges	119
		89.—Lines made with Gouges	119
		90.—Small Finishing Tool	120
		91.—Corner Pattern	120
		92.—Corner Pattern	120
		93.—Centre Patterns	120
		94.—Centre Patterns	120
		95-98.—Cover Ornaments	121
		99.—Finished Back of Book	121