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On an Earth-Boring Machine.

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The construction of Mr. Mather's new boring-head and shell-pump, and the mode of acquiring the percussive motion, constitute the chief novelties of the system and machine. The couple-cylinder engine, with the reversing or link motion, is used for winding and lowering apparatus; but an ordinary winding engine, similar to those used in collieries, may be applied.

The boring-head consists of a wrought-iron bar, about eight feet long, on the lower part of which is fitted a block of cast-iron, in which the chisels or cutters are firmly secured. Above the chisels an iron casting is fixed to the bar, by which the boring-head is kept steady and perpendicular in the hole. A mechanical arrangement is provided, by which the boring-head is compelled to move round a part of a revolution at each stroke. The loop or link by which the boring apparatus is attached to the rope is secured to a loose casting on the wrought-iron bar, with liberty to move up and down about six inches. A part of this casting is of square section, but twisted about one-fourth of the circumference. This twisted part moves through a socket of corresponding form on the upper part of a box, in which is placed a series of ratchets and catches, by which the rotary motion is produced. Two objects are here accomplished—one the rotary motion given to the boring-head, the other a facility for the rope to descend after the boring-head has struck, and so prevent any slack taking place, which would cause the rope to dangle against the side of the hole, and become seriously injured by chafing.

The shell-pump is a cylinder of cast-iron, to the top of which is attached a wrought-iron guide. The cylinder is fitted with a bucket similar to that of a common lifting-pump, with an India-rubber valve. At the bottom of the cylinder is a clack, which also acts on the same principle as that in a common lifting-pump, but it is slightly modified to suit the particular purpose to which it is here applied. The bottom clack is not fastened to the cylinder, but works in a frame attached to a rod which passes through the bucket, and through a wrought-iron guide at the top of the cylinder, and is kept in its place by a cotter, which passes through a proper slot at the top of the rod. The pump-rod, or that by which the bucket is worked, is made of a forked form, for the two-fold purpose of allowing the rod to which the bottom clack is attached to pass through the bucket, and also to serve as the link or loop by which the whole is suspended.

The wrought-iron guide is secured to the top of the cylinder, and prevents the bucket from being drawn out when the whole is so suspended. The bottom clack also is so arranged that it is at liberty to rise about six inches from its seating, so as to allow large fragments of rock, or other material, to have free access to the interior of the cylinder when a partial vacuum is formed there by the up-stroke of the pump.

The percussive motion is produced by means of a steam-cylinder, which is fitted with a piston of 15 inches diameter, having a rod of cast-iron 7 inches square, branching off to a

fork in which is a pulley of about three feet in diameter, of sufficient breadth for the rope to pass over, and with flanges to keep it in its place. As the boring-head and piston will both fall by their own weight when the steam is shut off, and the exhaust-valve opened, the steam is admitted only at the bottom of the cylinder; the exhaust-port is a few inches higher than the steam-port, so that there is always an elastic cushion of steam of that thickness for the piston to fall upon.

The valves are opened and shut by a self-acting motion derived from the action of the piston itself; and as it is of course necessary that motion should be given to it before such a result can ensue, a small jet of steam is allowed to be constantly blowing into the bottom of the cylinder; this causes the piston to move slowly at first, so as to take up the rope, and allow it to receive the weight of the boring-rod by degrees, and without a jerk. An arm which is attached to the piston-rod then comes in contact with a cam, which opens the steam-valve, and the piston moves quickly to the top of the stroke. Another cam, worked by the same arm, then shuts off the steam, and the exhaust-valve is opened by a corresponding arrangement on the other side of the piston rod. By moving the cams, the length of the stroke can be varied at the will of the operator, according to the material to be bored through. The fall of the boring-head and piston can also be regulated by a weighted valve on the exhaust-pipe, so as to descend slowly or quickly, as may be required.

The general arrangement of the new machine may be described as follows:—

The winding drum is 10 feet in diameter, and is capable of holding 3,000 feet of rope, 4½ inches broad and half an inch thick; from the drum the rope passes under a guide-pulley, through a clam and over the pulley which is supported on the fork end of the piston-rod, and so to the end which receives the boring-head, which being hooked on and lowered to the bottom, the rope is gripped by the clam. A small jet of steam is then turned on, causing the piston to rise slowly until the arm moves the cam, and gives the full charge of steam; an accelerated motion is then given to the piston, raising the boring-head the required height, when the steam is shut off, and the exhaust opened in the way described, thus effecting one stroke of the boring-head as regulated by a back-pressure valve in the exhaust-pipe. The exhaust-port is six inches from the bottom of the cylinder; when the piston descends to this point, it rests on a cushion of steam, which prevents any concussion. To increase the lift of the boring-head or compensate for the elasticity of the rope, which is found to be one inch in one hundred feet, it is simply necessary to raise the cams on the cam-shaft whilst the percussive motion is in operation. The clam which grips the rope is fixed to a slide and screw, by which means the rope can be given out as required. When this operation is completed, and the strata cut up by a succession of strokes thus effected, the steam is shut off from the percussive cylinder, the rope unclamped, the winding-engine put in motion, and the boring-head brought up and slung from an overhead suspension bar by a hook fitted with a roller to traverse the bar. The shell-pump is then lowered, the *débris* pumped into it, by lowering and raising the bucket about three times, which the reversing motion of the winding-engine readily admits of; it is then brought to the surface and emptied by the following very simple arrangement. At a point in the suspension-bar a hook is fixed perpendicularly over a small table in the waste-tank, which table is raised and lowered by a screw. The pump being suspended from the hook hangs directly over the table, which is then raised by the screw till

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